



## Heights Road Plan Change

### Civil Infrastructure Report

9-49 Heights Road, Paerata, Auckland  
G Bar Properties Ltd

Plan Change - Clause 24 Revision

31/07/2024

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## Document Control

<b>Project Number</b>	P18-088
<b>Project Name</b>	Civil Infrastructure Report
<b>Client</b>	G Bar Properties Ltd
<b>Date</b>	31/07/2024
<b>Version</b>	V1.1
<b>Issue Status</b>	Plan Change – Clause 24 Revision
<b>Originator</b>	Alex Luna – Associate Engineer
<b>Reviewer</b>	Ben Pain – Associate Engineer
<b>Approval</b>	Brian Flood - Director
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## 1. Introduction

This report has been prepared on instruction by G Bar Properties Ltd to undertake a Civil Infrastructure Assessment for Plan Change for the properties located at 9-49 Heights Road, Paerata, Auckland. This report details the investigations undertaken and summarises the results of that investigation.

### 1.1. Brief

The objective of this assessment is to assist G Bar Properties Ltd in their evaluation as to the suitability of the site for the proposed plan change. To accomplish this objective the following tasks have been undertaken:

- Review existing site, constraints, history.
- Undertake high level assessment of flood hazards on site - assessment of OLFPs, flood plain, flood prone area,
- Consult Watercare, Auckland Transport, and Utilities Providers with regards capacity and the future developments in the area,
- Confirm the design requirements for the site to service the proposed development.
- Summarize findings and outline requirements for the next phase of works.

### 1.2. Site Description

The site is bound by Paerata Road (SH16 ) to the east, Heights Road to the north and Heights Park Cemetery to the south and west. The site is currently terraced for building platforms and has a creek in the south western end. The central part of the site is generally level with slopes towards the boundaries. The gradients are steeper on the western boundaries, decreasing towards east on the Paerata Road frontage.

### 1.3. Legal Description

The Record of Title for the site is summarised in **Table 1** below and included in **Appendix A**:

Table 1: Certificate of Title

<b>Site address</b>	9 – 49 Heights Road, Paerata, Auckland
<b>Legal Description</b>	Lot 1 DP 73272, Lot 2 DP 109824, Lot 1 DP 109824
<b>Site Area</b>	5.35 ha
<b>Operative Plans</b>	Auckland Unitary Plan (AUP)
<b>Precinct</b>	NA
<b>Zone</b>	Future Urban Zone
<b>Overlays</b>	High-Use Aquifer Management Areas Overlay [rp] – Pukekohe Kaawa Aquifer High-Use Aquifer Management Areas Overlay [rp] – Pukekohe Central Volcanic Quality-Sensitive Aquifer Management Areas Overlay [rp] – Franklin Volcanic Aquifer
<b>Controls</b>	Macroinvertebrate Community Index – Rural
<b>Designations</b>	Designations – 6705, State Highway 22: Karaka to Pukekohe – Road widening, Designations, New Zealand Transport Agency

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## 1.4. Existing and Surrounding Land Use

The site contains 5.35ha, and is bound to the north by Heights Road, east by State Highway 22 (SH22, Paerata Road), south and west by Heights Park Cemetery. To the south of the cemetery is the Glenbrook railway branch line, which traverses east to west.

The site contains a variety of activities. The existing (consented) environment comprises the following:

- Tractor centre (rural commercial services and industrial) activity across 9 and 33 Heights Roads.
- Tractor centre storage shed (2362m<sup>2</sup>) with associated paved vehicle parks (16) and landscaping.
- 1750m<sup>2</sup> and 2840m<sup>3</sup> of land modification works.
- 260m of engineering retaining walls to a maximum height of 5 meters; and
- Impervious area (4562m<sup>2</sup>) and stormwater management raingardens.



Figure 1: Locality diagram (Source: Auckland Council GIS Maps).

## 1.5. Site Features

Auckland Council's GIS identifies a watercourse located east of the site and associated overland flow path and flood plain on the site (see Figure 2). A stormwater assessment report has been prepared by Woods and its outcomes are discussed in Section 2.3.2 of this report.

It is understood that this is a tributary of the Whangaouri Creek and a portion of this tributary has been historically piped between 9 and 33 Heights Road.

The Auckland Council GIS Maps shows this site has been used as:

- Meat Processing – Up to 2001,
- Light industrial – 2001 to present.

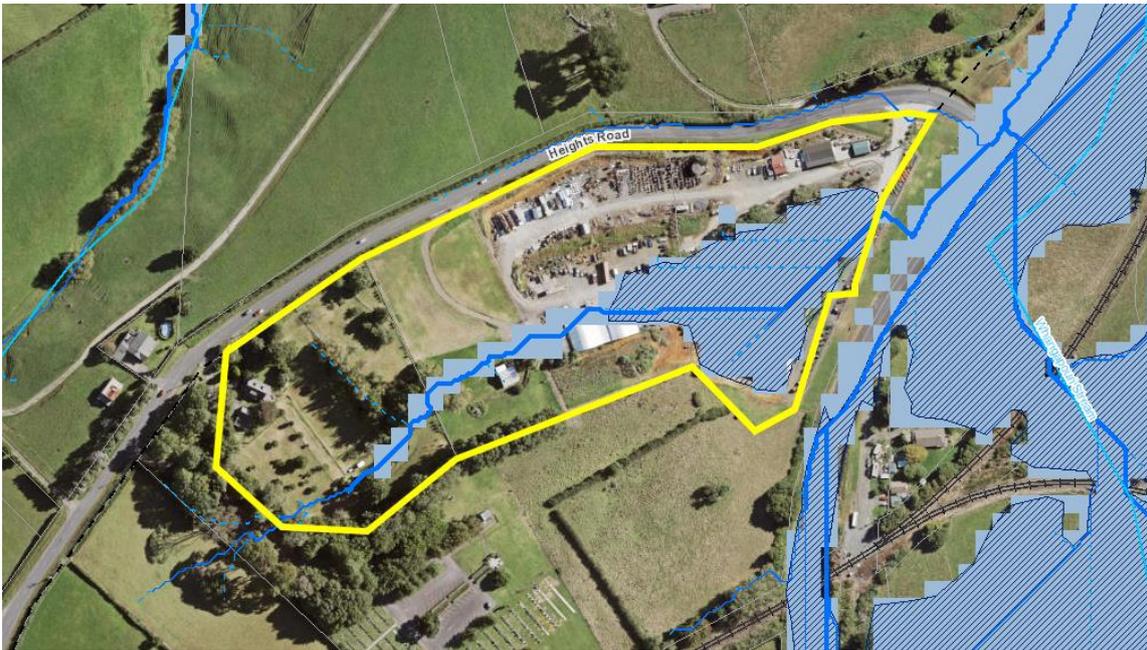


Figure 2: Catchments and hydrology diagrams (Source: Auckland Council GIS Maps).

## 1.6. Proposed Development

The proposed development includes two stages:

- Stage 1 – This stage is located on the eastern side of the site and consists of the existing tractor centre plus one new dry industrial building located along the northern side of the site. This stage has been consented.
- Stage 2 – This stage is located on the western side of the site and consists of several new dry industrial buildings.



Figure 3: Development Plan

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## 2. Civil Infrastructure

### 2.1. Site Preparation

#### 2.1.1. Existing Infrastructure

There are existing buildings constructed that serves to the current business activities being undertaken in the site. These buildings are currently serviced by:

- Existing Private Pump Station located at the Heights Road Site with rising main to Possum Borne Reserve where it discharges to the public gravity wastewater network.
- Public 300mm dia PE watermain in Paerata Road frontage with a 100mm dia connection to the site.
- Private stormwater network within the site which discharges into a watercourse on the eastern side of Paerata Road.
- Power connection with existing Counties Energy 11KV-22KV from transformer Heights Road frontage.
- Telecommunication connection with Chorus network (confirmed by Chorus online Broadband Checker service).

#### 2.1.2. Existing Vegetation

The majority of the site is metalled with some areas grassed. Vegetation located within the western part of the site (shown on Figure 1) was recently cleared and felled (via authorised works) and this part of the site is now open grassed area.

Auckland Council Unitary Plan maps do not show any notable trees within the site. At the time of a resource consent application, an arborist should be contacted to confirm that no constraints related to the remaining vegetation will arise.

#### 2.1.3. Contamination

A preliminary environmental site investigation report has been undertaken by ENGE0 (reference: 21253.000.001 dated 2 February 2023). The findings of that report were:

- Several activities were identified that may have contributed to site contamination in the past, however there was no sign of plant stress or contamination on the visual inspection.
- A detailed site investigation (DSI) should be undertaken as part of a resource consent application to determine whether there is any contamination present that should be remediated.
- Any contamination found should be removed to a licensed managed site.

It is also noted that the Auckland Council GIS maps show the presence of asbestos cement (AC) pipes as part of the existing stormwater network servicing within the site. If any rework is required to those pipes or if they are damaged, then they shall be removed along with the surrounding soil to a managed site.

#### 2.1.4. Bulk Earthworks

Minor earthworks are necessary to achieve the required levels. Geometric modelling for the earthworks profile will be undertaken as part of a land use resource consent application and excavation is anticipated to include cuts and fills of between 1 m and 2 m deep.

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### 2.1.5. Erosion & Sediment Control

In order to undertake earthworks and civil works, erosion & sediment controls shall be required in accordance with Auckland Council's GD05 and district plan dust management provisions. These should be detailed as part of a resource consent application.

### 2.1.6. Geotech Report

ENGEO have prepared a geotechnical investigation report as part of the plan change assessment (reference: 21253.000.001 dated 23 June 2023). The findings of that report were that the land was generally suitable for the proposed land use and these are detailed further in the items below.

- Ground Water Levels - did not encounter standing groundwater, however saturated ground conditions were encountered below 2.5m below ground level.
- Preloading – the report states most of the natural ground soil is stiff to very stiff cohesive soils. The likelihood that the development requires preloading are low and dependant on the future detailed design. If fill loads in conjunction with heavy building loads are proposed the soil may be subjected to settlement.
- Soil Characteristics (type of soils, strength capacity) - Ground conditions encountered through the site were broadly consistent with the published geology. Overall, the native ground found to be suitable for a light industrial development. A few areas where underlying fill with poor compaction was found will require engineering to achieve the minimum requirements for light industrial buildings development.

## 2.2. Rooding

### 2.2.1. Transportation Assessment

An Integrated Transport Assessment has been prepared for the development by Commute and found that there are no traffic engineering or transportation planning reasons that would preclude development of the site. A summary of their finding is itemised below:

- The proposed site will generate trips that are expected to have minimal impact on the operation and efficiency of the existing intersection.
- Widening of the carriageway on Heights Road will be required at the vehicle crossing locations.
- On site parking, loadings and accessways are able to meet the Unitary Plan requirements.
- No external pedestrian access is required, however on-site pedestrian facilities should be provided.

### 2.2.2. Vehicle Crossings

There are three vehicle crossings from Heights Road frontage currently provided on site. One entrance for each of the properties part of the site.

Two accesses from Heights Road are proposed as part of the development and these changes require a Permit to Construct a Vehicle Crossing application to be lodged with Auckland Transport. The exact layout of the vehicle crossings is to be determined during the design stages, but it is estimated that a 9m wide crossing will be required to provide access for large vehicles turning curve radii.

### 2.2.3. Car and Cycle Parking

There is limited existing parking available within the site. As part of a new development scheme, 341 carparks are proposed to comply with the Auckland Unitary Plan requirements. The proposed quantum of carparks shall be confirmed as part of a Resource Consent application.

Eight mobility spaces are proposed to be distributed across the site based on the number of parking spaces provided for each of the proposed buildings.

It is considered that the site is large enough to accommodate the number of cycle parks required by the unitary plan. The location of these will be confirmed during the detailed design stage.

#### 2.2.4. Future Upgrades

Auckland Transport portal has been consulted for further information regarding future upgrades to the adjacent roading network and no works are proposed or are currently being undertaken in the vicinity of the site.

### 2.3. Stormwater

#### 2.3.1. Existing Stormwater Network and Features

The existing stormwater features comprises the following components:

- Secondary Flow Paths - Overland flow
- Primary Flow Paths - Existing public stormwater network

##### 2.3.1.1. Existing Overland Flow

The subject site generally falls towards the site's eastern boundary. Auckland Council (AC) Geomaps shows an overview of the flood prone areas, overland flow paths (OLFP) and associated floodplains for the site, as shown in Figure 4.

The OLFP identified on the AC Geomaps are however inaccurate as it does not allow for the culvert present underneath Paerata Road (SH22). A more accurate description of the flood plains and OLFPs are provided within the Stormwater Management Plan prepared to support this plan change request.



Figure 4: OLFP and associated floodplain (Source: Auckland Council GIS Maps).

Two external OLFP from Heights Road are shown to enter the site, as shown in Figure 3. The AC Geomaps indicate another external OLFP generated at Heights Park Cemetery and enters the neighbouring site at its western boundary.

Auckland Council Healthy Waters currently hold a Stormwater model for the Ngakaroa Stream and Oira Creek and assessments for overland flow will utilise this to determine effects from the proposed development.

### Existing Stormwater Network

A review of AC Geomaps indicates a private network located either within or adjacent to the site's eastern boundary as shown in Figure 5. No public stormwater reticulation is shown on the site.

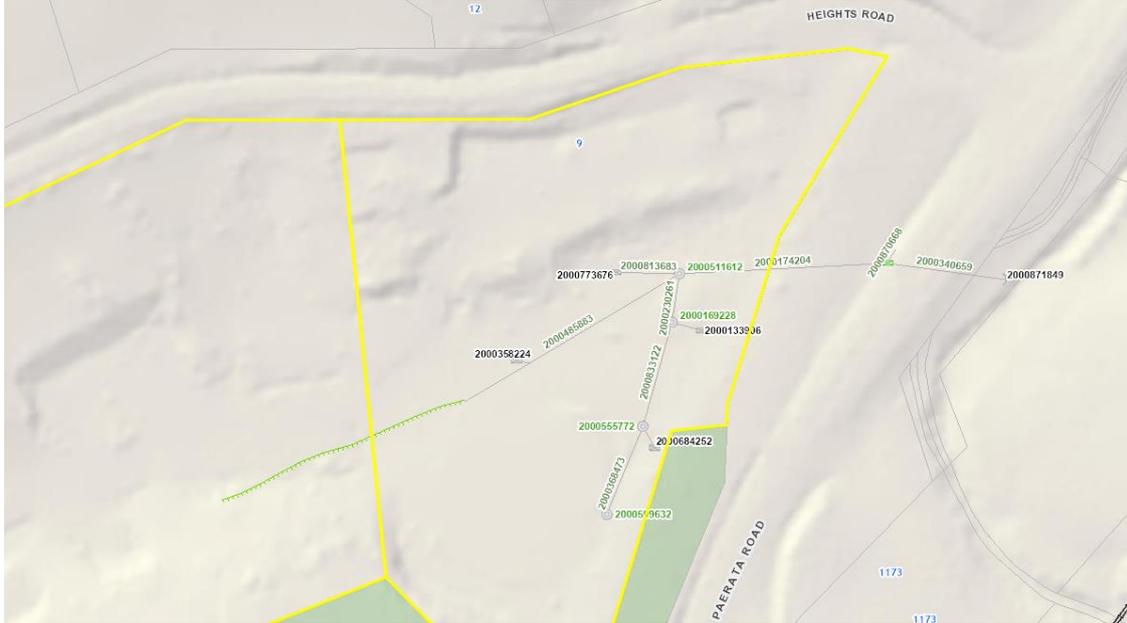


Figure 5: Stormwater infrastructure (Source: Auckland Council GIS Maps).

The existing 600mm piped private network collects the runoff from the site and discharges to Whangapouri Stream as shown on Figure 5. The site has existing stormwater management system approved in previous Resource Consent applications (LUC60134266).



Figure 6: Private network discharging to Whangapouri Stream (Source: Auckland Council GIS Maps).

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### 2.3.2. Stormwater Catchment Assessment

Woods have prepared a separate stormwater memo regarding the stormwater aspects in support of this re-zoning from Future Urban Zone to Light Industrial Zone. The findings of that report are summarised below:

- Site Classification - a significant portion of the site is still greenfield and there is no surrounding urban area or zoning which makes it consistent with a greenfield development scenario. Therefore, the subject site is classified as a greenfield site under the nationwide stormwater network discharge consent (NDC), and therefore requirements under Schedule 4 of the NDC is likely to be applied.
- Stormwater Management Plan (SMP) - a site specific SMP as per Healthy Water's template in accordance with Schedule 4 of the NDC has been prepared by Woods. Refer to section 2.3.3.
- Flood Assessment – two flood models were assessed: Pass Flows Forward and Flood Storage. Both options are considered appropriate as no flooding effects are seen on SH22 or any other properties upstream or downstream of the site in either of the options. It is expected that Pass Flows Forwards option will require culvert duplication and consultation and agreements with Waka Kotahi, whereas Flood Storage will require attenuation of flows on site.

### 2.3.3. Stormwater Management Plan

A Stormwater Management Plan (SMP) has been prepared by Woods to address the NDC Schedule 4 requirements including:

- Water Quality
- Stream Hydrology
- Flooding: 10% AEP – Property/Pipe Capacity
- Flooding: 1% AEP

Whilst the SMP cannot be authorised under the Auckland Council's NDC (upon advice from Healthy Waters) due to stormwater discharging to a private asset (culvert beneath SH22), the requirements of the NDC have been used as a basis to demonstrate how adverse stormwater and flooding effects will be avoided, remedied and mitigated (if any) as this is understood to be the Best Practicable Option (BPO) when managing stormwater runoff from Greenfields site.

### 2.3.4. Proposed Stormwater Infrastructure

The proposed development shall have the following infrastructure installed:

- Private Stormwater – as part of a building consent application
  - Catch pits, manholes and pipes to convey the 10-year flows
  - Stormwater attenuation devices if storage is adopted – ponds (preferable option) or tanks
  - Water quality treatment devices including water quality ponds (preferable) or proprietary devices
- Public Stormwater – as part of an engineering plan approval application
  - Outfall structures to the watercourses
  - Culvert duplication or replacement if pass flows forward is adopted

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## 2.4. Wastewater

### 2.4.1. Existing Network

There is no existing public wastewater network that can service the site. There are public and private rising mains on Paerata Road including a 280mm diameter rising main from the Te Paea Ave Pump Station in Paerata Rise.

The site is currently serviced by a private wastewater pump station (WWPS) and a rising main that discharges at a public gravity system adjacent Possum Borne Reserve.

### 2.4.2. Site Requirements

Table 1: Calculated Wastewater Flows

Catchment	Floor Area (m <sup>2</sup> )	Average Flow (l/s)	Peak Flow (l/s)
Existing	5080	0.26	1.77
Proposed	12863	0.67	4.49
Total	17943	0.93	6.26

These flows are fully detailed in Appendix D.

### 2.4.3. Proposed Servicing Solution

Woods have undertaken a separate assessment to determine servicing of the site for the future development. The findings of that report are summarised below:

- Four options have been considered to service the wastewater catchment for the proposed Heights Road site including both interim and permanent solutions including:
  - Use of the existing pump station
  - Construction of a new pump station
  - On Site Treatment
  - Combinations of these options.
- The recommendation of this report is that the existing system is utilised until such a time that it can no longer operate effectively and to the requirements of the local authority, where by then a new pump station is construction to service this development.
- To prolong the lifespan of the existing system, the following interim measures have been considered:
  - the use of on-site treatment to reduce the wastewater flows to the pump station
  - repair/rehabilitation of the existing rising main
  - on site treatment and disposal on site until a time when a new pump station can be constructed.

A copy of this assessment is included in Appendix E.

### 2.4.4. Future Upgrades

Discussions with Watercare Services Ltd (WSL) have been undertaken and it was confirmed that the ongoing upgrade in the existing wastewater network from Watercare will be completed and ready to provide the site with a public connection to a new WWPS located at Isabella Reserve by 2028. Details on how that connection will be made have not been confirmed, however it is anticipated that it will be a pumped connection.

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## 2.5. Water Supply

### 2.5.1. Existing Network

There is a 300mm dia PE public network installed at the Paerata Road/SH22 frontage of the site. The AC GIS indicated that there is a 100mm dia connection to the site from this line. WSL have confirmed that the line does not have enough capacity to provide water to the proposed development at this stage.

The site is currently serviced by a private supply in the form of a consented borehole working in conjunction with storage tanks, which has the capacity to provide enough water to the existing development until the new development is completed.

### 2.5.2. Site Requirements

Catchment	Floor Area (m <sup>2</sup> )	Daily Demand (MLD)	Peak Daily Demand (l/s)
Existing	5080	0.010	1.32
Proposed	12863	0.026	3.35
Total	17943	0.036	4.67

These flows are fully detailed in Appendix D.

### 2.5.3. Proposed Servicing Solution

For the purposes of the plan change, the site can utilise the water from the consented borehole in conjunction with the existing tanks until a public connection is available. Some water saving measures can be put in place at the site to keep daily demand flow rates down to the consented draw of approximately 0.58 l/s.

Should there be a delay to the supply from WSL, an amendment could be made to seek to change the bore supply amount to draw per day to suit the final development requirements of approximately 1.59 l/s.

### 2.5.4. Future Upgrades

Discussions with WSL have been undertaken and it was confirmed that the supply issues at Pukekohe are being solved and the public network will be able to provide a lot connection with enough capacity to the site at late 2025/early 2026.

### 2.5.5. Fire Suppression

There is a single fire hydrant located at the intersection of Paerata Road (SH22) and Heights Road that can be used for fire suppression, however this does not comply with the minimum requirements with two further hydrants required.

WSL upgrades including servicing on Heights Road should provide the additional capacity within the public network and it is expected that this will be in place by the time the development will be constructed.

Internal fire protection of structures should be considered by a fire engineer's report when undertaking the design of the buildings with provision for additional on-site storage tanks at the time of a building consent application.

## 2.6. Utilities

Plans of the services for the area were requested via B4UDig and service providers were contacted to assess capacity and site requirements. Prior to undertaking a resource consent application, the service providers should be contacted to confirm capacity and provide updated servicing plans.

### 2.6.1. Gas

Vector plan shows that the site and surroundings are served by a MP4 gas pipeline installed on Paerata Road/SH22. If gas service is required by any development, a connection to Vector's network can be sought.

### 2.6.2. Power

Counties Energy plans show that existing 11KV-22KV lines. The existing network services the site and is likely to have capacity to the proposed development.

### 2.6.3. Telecommunications

Chorus have confirmed that copper VDSL services are available to the site. As can be seen below there is the opportunity to upgrade this to fibre (as a cost to the project). See **Figure 7** below.

The screenshot shows a broadband checker interface for the address "9 Heights Road, Paerata, Auckland". It features a search bar, a "For home" button, and a "For business" button. Below the search bar, there is a "What's available" section with two tabs: "1. What's available" (selected) and "2. How to order". The main content area is titled "Your residential broadband options at a glance" and displays four service cards:

Service	Speed (Mbps)	Price (per month)	Notes
ADSL	16/1.3	Retails from \$64	
VDSL (Your current connection)	99/30	Retails from \$64	
Fibre (Available on request)**	300/100	Retails from \$60	Eligible for Big Fibre Boost
Fibre Pro (Available on request)**	950/500	Retails from \$79	Eligible for Big Fibre Boost

Figure 7: Telecom available services (Source: Chorus website)

Please note that according to the plans provided by B4UDig, Spark and Vocus also provide existing network along Paerata Road/ SH22 and can be contacted for services inquiry.

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### 3. Summary

This report outlines the civil infrastructure components needed to service the proposed development at Heights Road, Paerata. The infrastructure works required for the plan change can be summarised in the section below:

- Earthworks – Minor earthworks are required to complete the landform including some minor geotechnical works depending on the land use and contamination removal subject to a full site investigation at the time of resource consent. Any earthworks undertaken will need to comply with council requirements for erosion and sediment control and dust management. Global stability of the site supports the proposed buildings and infrastructure based on current geotechnical investigations.
- Roading – The existing public roading network has capacity to attend the traffic generated by the proposed development and vehicle crossing upgrades can be undertaken as part of an engineering plan approval process.
- Stormwater – A new private stormwater network will be constructed to convey flows within the development along with the following measures:
  - The effects of the proposed development to the existing flood plains and overland flow paths can be minimised and no adverse effects to the neighbours will not occur by either providing attenuation within site or upgrading the culvert across Paerata Road will provide sufficient flood mitigation
  - Water quality treatment is required for runoff from all impervious and hardstand areas
- Wastewater – The site is serviced by a private WWPS and rising main with sufficient capacity to service the full development until a public connection needs to be considered.
- Water Supply – The site is serviced by a private borehole with storage tanks. Water saving measures or a new bore hole and water take consent can be made to service the site if needed ahead of a public connection being allowed.
- Utilities
  - Gas – An existing pipeline with available supply is located adjacent to the site and can be connected to if needed.
  - Power – The site is currently serviced by an existing medium voltage network which is suitable for the proposed land use.
  - Telecommunications – The site is currently serviced by Chorus, with sufficient capacity in the network on Paerata Road/SH22 available.

With reference to the items above, the proposed development can be fully serviced utilising either public or private infrastructure, so therefore there is no reason to consider that the civil infrastructure should constrain the proposed plan change.

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## Appendix A – Record of Titles



# COMPUTER FREEHOLD REGISTER UNDER LAND TRANSFER ACT 1952



**Guaranteed Search Copy issued under Section 172A  
of the Land Transfer Act 1952**

  
R. W. Muir  
Registrar-General  
of Land

**Identifier** NA29B/709  
**Land Registration District** North Auckland  
**Date Issued** 31 October 1974

### Prior References

NA22A/1048

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**Estate** Fee Simple  
**Area** 1.6187 hectares more or less  
**Legal Description** Lot 1 Deposited Plan 73273

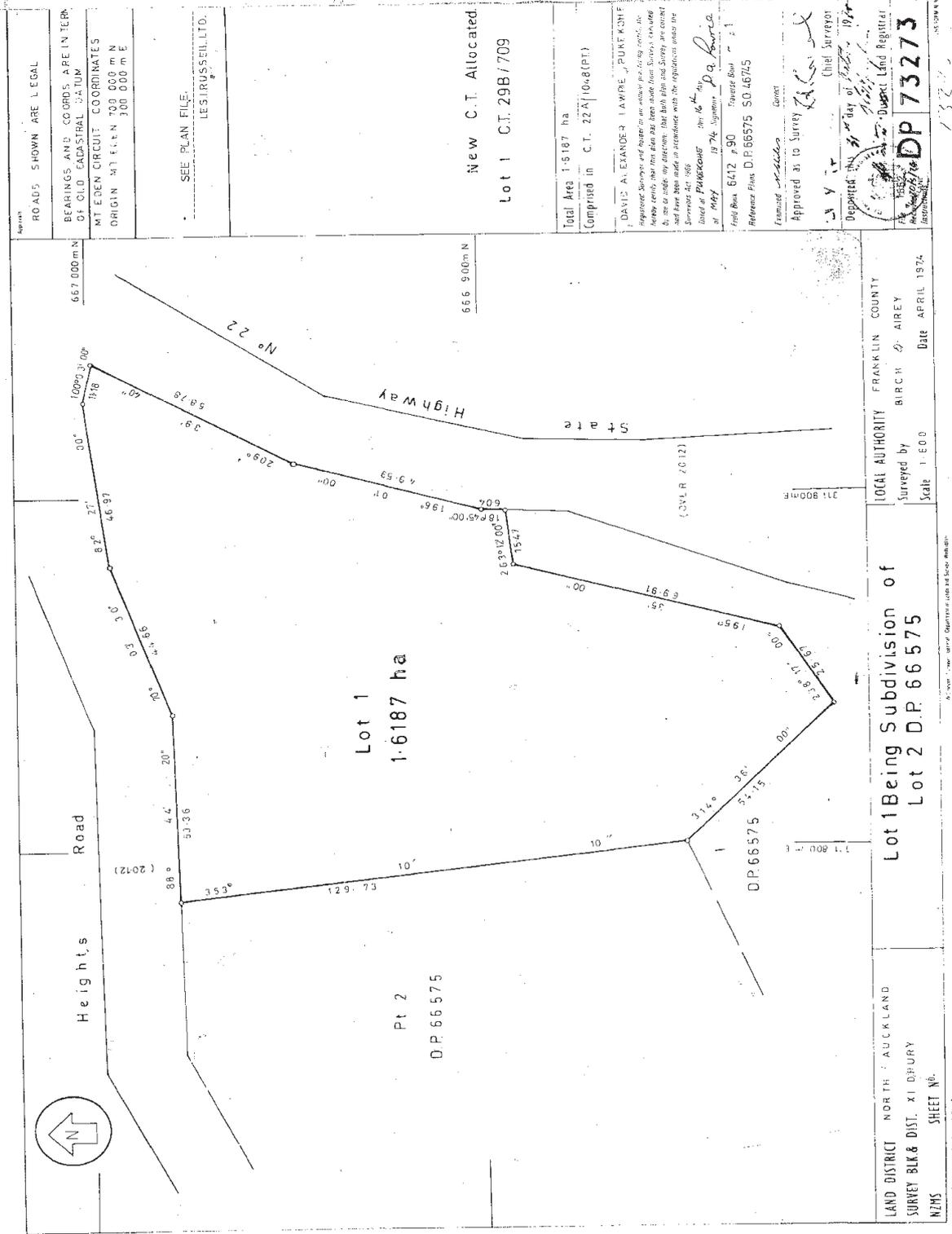
### Proprietors

GBAR Properties Limited

### Interests

535811.1 Gazette Notice declaring part No. 22 State Highway (Runciman to Te Uku) adjoining the within land State Highway to be a limited access road - 21.3.1977 at 11.31 am

D656351.3 Mortgage to Bank of New Zealand - 13.11.2001 at 11.37 am



ROADS SHOWN ARE LEGAL

BEARINGS AND COORDS. ARE IN TERMS OF OLD CADASTRAL SYSTEM  
M.T. EDEN CIRCUIT COORDINATES  
ORIGIN M.T. EDEN 700 000 m N  
300 000 m E

SEE PLAN FILE  
LESIRUSSEIL LTD.

New C.T. Allocated  
Lot 1 C.T. 298/709

Total Area 1.6187 ha  
Comprised in C.T. 22A(10-8)(PT)

DAVID ALEXANDER LAURENCE, PUKEKOHE  
Registered Surveyor and Engineer in accordance with the regulations under the Survey Act 1985  
I hereby certify that this plan has been made from Survey conducted by me or under my direction. That both plan and Survey are correct and have been made in accordance with the regulations under the Survey Act 1985  
Dated at Pukekohe this 16th day of May 1974  
Signature D.A. Laurence

1974 Plan No. 6412 p. 90  
Reference Plans D.P. 66575 SO.46745

Prepared by: [Signature]  
Approved as to Survey: [Signature]  
Chief Surveyor

Deposited this 21st day of June 1974

73273  
DP  
73273

LOCAL AUTHORITY FRANKLIN COUNTY  
Surveyed by BIRCH & AIREY  
Scale 1:1000  
Date APRIL 1974

Lot 1 Being Subdivision of  
Lot 2 D.P. 66575

LAND DISTRICT NORTH AUCKLAND  
SURVEY BLK & DIST. XI DSHURY  
NZMS SHEET NO.

As shown on the plan, the survey is subject to the provisions of the Survey Act 1985.



**COMPUTER FREEHOLD REGISTER  
UNDER LAND TRANSFER ACT 1952**



**Guaranteed Search Copy issued under Section 172A  
of the Land Transfer Act 1952**

  
R. W. Muir  
Registrar-General  
of Land

**Identifier** NA62A/149  
**Land Registration District** North Auckland  
**Date Issued** 26 March 1986

**Prior References**

NA35A/1184

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**Estate** Fee Simple  
**Area** 2.2830 hectares more or less  
**Legal Description** Lot 2 Deposited Plan 109824

**Proprietors**

Gbar Properties Limited

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**Interests**

10015513.3 Mortgage to Bank of New Zealand - 8.6.2015 at 9:08 am



**APPROVED OWNERS**  
 Pursuant to a resolution of the Franklin County Council passed on the 15th day of August 1985, the following survey plan is approved for registration in accordance with the requirements and provisions of the operative district ordinance for the area to which the survey plan relates. The common seal of the Franklin County Council was affixed hereto in the presence of:

*[Signature]*  
 CHAIRMAN  
 COUNTY MANAGER

**NEW CAT. ALLOCATED**  
 Lot 1 ... 66A/149  
 Lot 2 ... 66A/149  
 Total Area 3.7360 ha.  
 Comprised in CT 35A/1154 All

**REGISTERED OWNERS**  
 Registered Survey and Plans of an unincorporated association, the name of which is registered in the Survey Act, 1972, may be shown in this plan. The plan may be shown in this plan if the survey plan is approved by the Survey Registrar in accordance with the Survey Act, 1972.

**REGISTERED OWNERS**  
 Surveyed by: *[Signature]*  
 Chief Surveyor  
 Approved as to Survey: *[Signature]*  
 Chief Surveyor  
 Deposited this 27th day of March 1986  
 Assistant District Land Registrar

**REGISTERED OWNERS**  
 Surveyed by: Murrey North Partners Limited  
 Scale: 1:1000  
 Date: OCTOBER 1985  
 DP 109824

LAND DISTRICT NORTH AUCKLAND  
 SURVEY BLK. & DIST. XI DRURY  
 RECORD MAP No Paerangi 2  
 HZMS 261 SH1  
 TERRITORIAL AUTHORITY FRANKLIN COUNTY  
 Surveyed by Murrey North Partners Limited  
 Scale 1:1000  
 Date OCTOBER 1985  
 249595



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## Appendix B – Development Masterplan

**SITE PLAN LEGEND**

- PROPERTY BOUNDARY
- 0.5m CONTOURS
- EXISTING RETAINING WALL
- PROPOSED RETAINING WALL
- EXISTING WAREHOUSE
- PROPOSED WAREHOUSE
- PROPOSED CANOPY & LOADING
- PROPOSED STORMWATER POND
- LANDSCAPE AREA
- SERVICE AREA



REVISION DETAILS		BY	DATE
A	PLAN CHANGE	SW	22/06/2023

DESIGNED	SW	9, 33, and 49 HEIGHTS ROAD, PUKEKOHE
DRAWN	SW	
CHECKED	EW	
APPROVED	EW	WOODS.CO.NZ

N

GBAR PROPERTIES

AREA SCHEDULE SUMMARY											
	EXISTING BUILDING 1	EXISTING BUILDING 2	NEW BUILDING 1	NEW BUILDING 2	NEW BUILDING 3	NEW BUILDING 4	NEW BUILDING 5	NEW BUILDING 6	NEW BUILDING 7	NEW BUILDING 8	NEW BUILDING 9
GFA	2,414m <sup>2</sup>	2,666m <sup>2</sup>	1,819m <sup>2</sup>	1,962m <sup>2</sup>	950m <sup>2</sup>	1,000m <sup>2</sup>	900m <sup>2</sup>	1,550m <sup>2</sup>	1,500m <sup>2</sup>	1,500m <sup>2</sup>	1,382m <sup>2</sup>
PARKING PROVIDED	15	45	20	51	16	30	35	44	35	30	20
TOTAL STORMWATER POND AREA	2,000m <sup>2</sup>										
TOTAL GFA (EXISTING + NEW)	17,643m <sup>2</sup>										
TOTAL PARKING PROVIDED	341										

**9-49 HEIGHTS ROAD  
PROPOSED PLAN CHANGE**

INDICATIVE MASTERPLAN

STATUS	PLAN CHANGE	REV
SCALE	1:1500 @A3	A
COUNCIL	AUCKLAND COUNCIL	
DWG NO	P18-188-UD101	

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## Appendix C – Stormwater Management Plan

Refer to Separate Document

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## Appendix D – Water & Wastewater Calculations



**Project Number:** P18-088      **Originator:** AL  
**Date:** 7/06/2023      **Checked By:** BP

<b>9,33,49 Heights Road (Dry Industry)</b>	Floor Area (m <sup>2</sup> )	No. of People	Litres per person or m <sup>2</sup> per day (L/p/d)	Peak Day Factor	Peak Hourly Factor	Average Daily Demand (ADD) (L/d)	PeakDay Demand (PDD) (L/d)	Peak Hourly Demand (PHD) (L/s)
Existing	5080	-	2	4.5	2.5	10160	45720	1.32
Proposed	12863	-	2	4.5	2.5	25726	115767	3.35
<b>Total</b>						<b>35886</b>	<b>161487</b>	<b>4.67</b>



**Project Number:** P18-088      **Originator:** AL  
**Date:** 7/06/2023      **Checked By:** BP

<b>9,33,49 Heights Road (Dry Industry)</b>	Floor Area (m <sup>2</sup> )	No. of People	Routine Peak Daily Discharge	PF: Self Cleans. Design Flow (Normal PDWF)	PF: Peak Des. Flow (Normal PWWF)	Peak Design Flow (L/s)	Peak Design Flow x PF <sub>Self</sub> Cleansing Flow (L/s)	Peak Design Flow x PF <sub>Peak</sub> Design Flow (L/s)
Existing	5080	-	4.5	5.0	6.7	0.26	1.32	1.77
Proposed	12863	-	4.5	5.0	6.7	0.67	3.35	4.49
<b>Total</b>						<b>0.93</b>	<b>4.67</b>	<b>6.26</b>

<b>Total Upstream Catchment</b>	<b>Total Peak Design Flow (L/s)</b>	<b>Self-Cleansing Design Flow (L/s)</b>	<b>Peak Design Flow (L/s)</b>
	0.93	4.67	6.26

<b>Total 8 Hours Storage (ADWF x 28,800)/1000 (m3)</b>	<b>26.91</b>
<b>Total 24 Hours Storage (ADWF x 86,400)/1000 (m3)</b>	<b>80.74</b>

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## Appendix E – Wastewater Assessment Report



## Heights Road Plan Change

### Wastewater Servicing Report

Corner Heights Road & Paerata Road, Pukekohe  
GBar Properties Ltd

Plan Change

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## Document Control

<b>Project Number</b>	P18-088
<b>Project Name</b>	Wastewater Servicing Report
<b>Client</b>	GBar Properties Ltd
<b>Date</b>	21/02/2022
<b>Version</b>	V1
<b>Issue Status</b>	Plan Change
<b>Originator</b>	Ben Pain – Associate Engineer Ed Ryan – Technical Specialist Engineer
<b>Reviewer</b>	Colin Dryland – Senior Associate
<b>Approval</b>	Brian Flood - Director
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**Appendix A – Calculations**

**Appendix B – Existing Pump Station Details**

**Appendix C – New Pump Station Details**

**Appendix D – On Site Treatment Details**

**Appendix E – Stakeholder Engagement**

## 1. Introduction

### 1.1. Background

GBar Properties Ltd seek a private plan change for their properties located at 9, 33 and 49 Heights Road, Pukekohe. This report outlines wastewater servicing options for the site to confirm it can be serviced in its developed state.

### 1.2. Site Description

The development site is located at 9, 33 and 49 Heights Road, Pukekohe highlighted by the cyan boundary in the figure below.

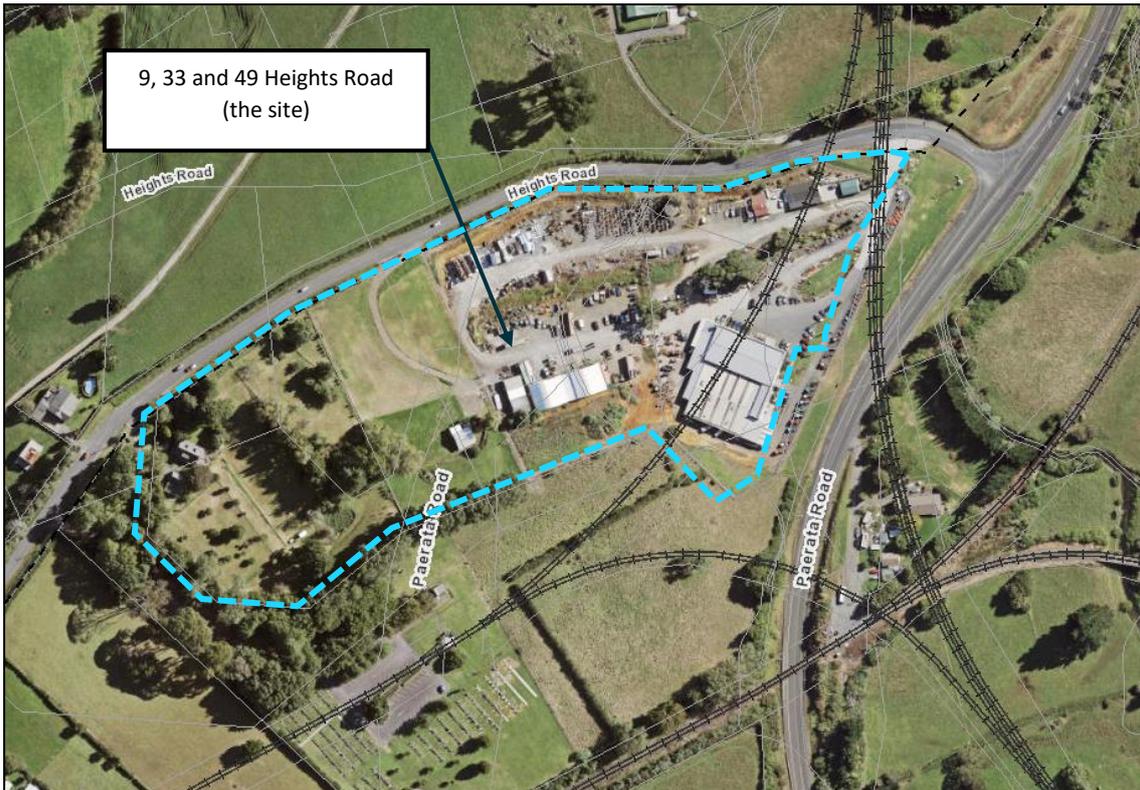


Figure 1 - 9, 33 and 49 Heights Road - Aerial Image (Auckland Council)

The site encompasses the following lots:

Street Address	Legal Description
9 Heights Road	Lot 1 DP 73273
33 Heights Road	Lot 2 DP 109824
49 Heights Road	Lot 1 DP 109824

---

### 1.3. Development Description

The proposed development includes two stages:

- Stage 1 – This stage is located on the eastern side of the site and consists of the existing tractor centre plus two new dry industrial buildings located along the northern side of the site. This stage has been consented.
- Stage 2 – This stage is located on the western side of the site and consists of 6 new dry industrial buildings.

### 1.4. Existing Infrastructure

As part of this assessment, the following infrastructure has been identified:

- Existing Private Pump Station located at the Heights Road Site with rising main to Possum Borne Reserve where it connects to the public gravity wastewater network.
- Existing public wastewater networks and pump stations as shown on the Auckland Council GeoMaps
- Proposed Isabella Drive Pump Station Location

### 1.5. Stakeholder Engagement

Woods have engaged with the following stakeholders and parties in order to formulate this servicing report to support the plan change.

#### 1.5.1. Watercare Services Ltd

Watercare Services Ltd (WSL) have provided a letter confirming that any future public wastewater flows should be directed to their proposed Transmission Wastewater Pump Station at Isabella Drive. Refer to Appendix E.

#### 1.5.2. GBar Properties Ltd

Woods undertook an on site assessment of the existing private pump station including discussions with the client on the history of the site as he understood it.

#### 1.5.3. Pump & Valve Specialities Ltd

Woods engaged with Pump & Valve to provide new pump station options for consideration as part of this assessment.

#### 1.5.4. Wastewater Treatment Industry

Woods engaged with members of the wastewater treatment industry in order to provide options for on site wastewater treatment systems.

## 1.6. Assessment Criteria

A multi-criteria assessment methodology has been used to compare the different options. The criteria and their descriptions are summarised below:

Criteria	Sub-Criteria	Description
System	Reliability	Ability to perform consistently well
	Robustness	Ability to withstand site conditions
	Modular	The ability to add to the system easily as the development flow rates increase
	Flexibility	Able to adapt to development constraints and requirements
Spatial	Footprint	Ability to fit within the development footprint without compromising the development
	Level	Elevation requirements and depths of chambers
Consenting	Types	Types of consents needed for system
	Risk	Is there consenting risk with option presented?
	Stakeholder Input	Does there need to be specific stakeholder input as part of the design of the system
Construction	Complexity	How complex it is to set up
	Guarantees	What are the producer statements, warranties, certificates, etc come with the product
	Requirements	Are there any specific requirements that need to be considered during construction, ie additional work that may be required prior to setting up the system
Performance	Quality	What is the quality of the discharge for the system into the receiving location/environment
	Requirements	What is required in order to achieve ongoing high performance
	Benefits	Benefits of the system
	Monitoring	How is performance monitored
Operations	Maintenance Contractor	Who does the maintenance, what is involved
	Complexity	How complex is it to maintain or operation
	Return Period	How often is maintenance required, are there systems to detect when maintenance is needed
Costs	CAPEX	What is the budget capital costs for the plant
	OPEX	What is the budget operating costs
	Upgrades	How much does upgrades, additional modules cost
	Decommissioning	How easy is it to decommission the plant, what is involved, are there any special considerations
	Re-saleability	Are there components that have re-saleability following the project, what is the anticipated depreciation

---

## 2. Wastewater Catchment Details

### 2.1. Proposed Developed Site

The proposed site shall consist of 9 dry industrial buildings plus associated infrastructure.

### 2.2. Hydraulic Design Assumptions

#### 2.2.1. Relevant Standards

The hydraulic design has been based on the following standards:

- Watercare Services Ltd Code of Practice for Wastewater (COP-02) Version 2.2 Dated 1<sup>st</sup> November 2019
- Auckland Council's On-site Wastewater Management Guide (GD06, 2021/006) Version 1 (Draft) Dated January 2021
- Watercare Services Ltd Standard for Network Pumping Stations and Pressure Rising Mains (DP-06) Version 1 Dated 15 December 2017
- NZ Standards Land Development and Subdivision Infrastructure (NZS4404:2010)
- Sewage Pumping Station Code of Australia (WSA 04-2005) Version 2.1
- Pressure Sewerage Code of Australia (WSA 07-2007) Version 1.1

#### 2.2.2. Specific Conditions

The development flows have been generated utilising the following items from the abovementioned standards:

- WSL COP-02 Table 5.1.4 – Dry industrial design wastewater flow allowance and peaking factors for light water users or up to two stories

Dry Industrial Activity Type	Routine Peak Daily Discharge	Self-Cleansing Design Flow PF (Normal PDWF)	Peak Design Flow PF (PWWF)
Light water users, or up to 2 storeys	4.5 L/m <sup>2</sup> /d	5.0	6.7

- WSL DP-06 Section 6.2.1 – *“The system design shall be based on the total pumping head with design flows anticipated at ultimate wet weather inflows and used to develop the system curve.”*

### 2.3. Development Flows

The development flows have been summarised in the table below:

Stage	GFA (m <sup>2</sup> )	ADWF (L/s)	PDWF (L/s)	PWWF (L/s)
1 – Existing	2,641	0.14	0.69	0.92
1 - Approved	4,146	0.22	1.80	1.45
2	8,460	0.44	2.20	2.95
<b>Total</b>	<b>15,247</b>	<b>0.79</b>	<b>3.97</b>	<b>5.32</b>

For full calculations, refer to Appendix A.

---

## 2.4. Interim Flow Staging

As the works are to be progressed in stages, interim servicing options can be considered should some components of options not be available immediately or there is a preference to delay the capital costs until later in the project.

### 2.4.1. Staged Development

The development stages could be developed over a longer period of time or sub-staged in order to meet an interim flow requirement.

### 2.4.2. Reduced Flows

The use of water and subsequently the generation of wastewater could be managed in order to stage upgrades to the wastewater system. This could be achieved by:

- Using water saving fittings
- Pre-treatment of wastewater

### 2.4.3. Combination Options

Combining options such as utilising the existing private pump station up to its capacity and utilising on site treatment for part of the second stage could be considered.

---

### 3. Option 1 – Utilise Existing Private Pump Station

#### 3.1. Option Description

This option consists of utilising the existing pumped system and rising main which was designed and constructed in the late 1970's for the previous meatworks. The private pump station consists of a wet well and valve chamber located adjacent to the Tractor Centre building and a rising main along SH22 to a discharge manhole located within the carriageway adjacent to Possum Bourne Park.

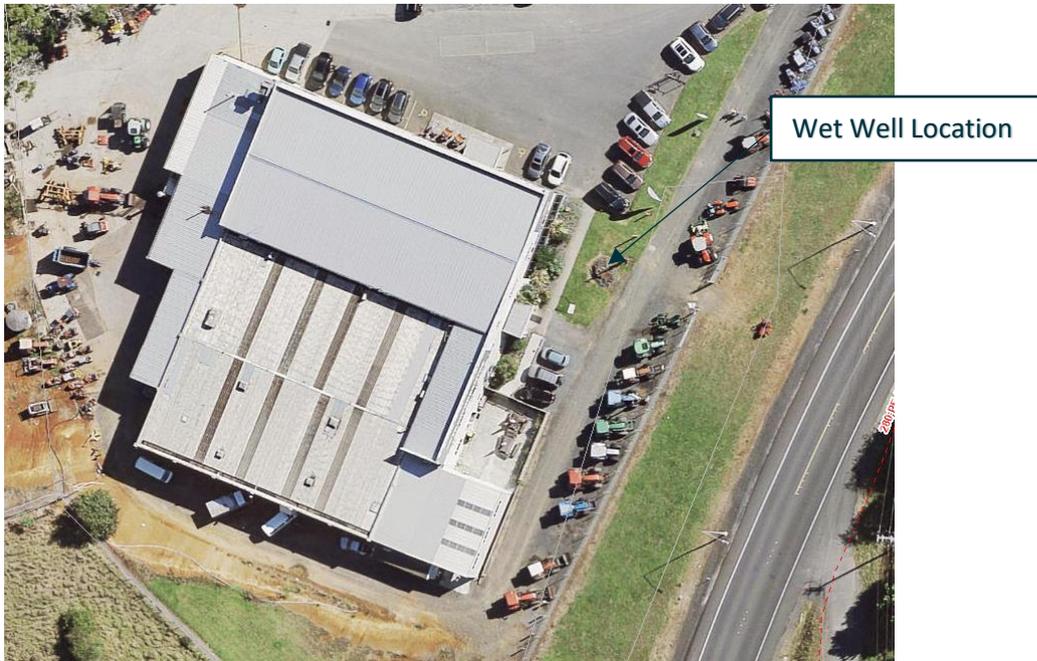


Figure 1: Pump Station Location

The wet well and valve chamber is in a poor but operable state and currently services the Tractor Centre building. There is a single pump in the wet well, and there is significant rust damage to the wet well parts.



Figure 2: Existing Rising Main Route – approximately 1150m long

---

## 3.2. Existing System Checks

Due to the lack of an available operations and maintenance manual or other documentation for the existing pump station, a review of the design drawings contained within the property file and estimation of the pump station operational parameters.

### 3.2.1. Information Received & Site Inspection

The property file contained some information for the design of the pumping system including a wet well layout with pumps shown, however this appeared to be different in construction to what was present on the site with a smaller wet well diameter and constructed out of steel instead of concrete. Other details from a visual inspection appeared to be similar to the drawings from the property file.

The condition of the pump station was poor with much of the wet well fittings and covers having considerable rust. It appeared that there was only a single pump within the wet well.

A second pump was located on the site in storage but this appeared to be different in size and shape and investigation into its serial number demonstrated that this was a smaller pump from a different manufacturer, so was not considered as part of the assessment.

### 3.2.2. Assumed Parameters

Parameter	Value
Pump	Flygt CP 3126 HT with 460 Impellor
Wet Well Depth	5.0m
Wet Well Lid Level	RL 45.0
Discharge Manhole Invert Level	RL 54.0
Static Head	14.0m
Rising Main Length	1140m
Rising Main Size (from GIS)	DN100 AC
Maintenance Structures	4x along rising main

### 3.2.3. Pump Flow Checks

The assumed parameters were used to determine the likely capabilities of the pump station. The calculated inputs into the pump selection were:

Inputs	Value
Friction Head	5.72
Total Head	19.72
Available Pump	Flygt CP 3126 HT with 461 Impellor

Pump curves were provided by Flygt and demonstrate that it is likely that the pump flow for the assumed head is 19.0 l/s. This would indicate that the pump station is suitable for all stages of the development.

Full details are included in Appendix B.

### 3.2.4. Rising Main Assessment

been assessed due to the difficulty of undertaking CCTV of the line due to its length.

The GeoMaps information indicates there is 4 maintenance points along the rising main route, however upon a site inspection, the access points appear to be under the road carriageway with no access provided.

Further investigations of this line for suitability should be undertaken if it is to be utilised as part of the servicing of the site. The rising main is indicated as a 100mm dia Asbestos Concrete pipe. The condition of the pipeline has not been confirmed as part of this assessment.

Based on a 100mm dia pipe size, the capacity of the rising main should be 15 l/s based on WSL standards. This suggests that if the pipeline were to be utilised, then flows could be increased to the full development flows with upgrades/replacement of the existing pump station.

### 3.3. Option Analysis

This option has been analysed against multiple criteria

Criteria	Sub-Criteria	Description
System	Reliability	Due to its current poorly maintained nature, there is risk that the system will not be able to operate for a sustained period, without remedial works or replacement
	Robustness	Due to its poor condition this pump station it is unlikely to provide a robust solution without remedial works or replacement.
	Modular	The system is not modular and would not support a modular approach. Any upgrades would need to be done externally as part of a treatment train approach.
	Flexibility	Due to the low flow rate capability, the pump station can not be too flexible unless it is combined with other systems or without remedial works or replacement
Spatial	Footprint	The pump station takes up a very small footprint located in a relatively unusable area.
	Level	The depth of the wet well appears to be suitable for servicing most of the site.
Consenting	Types	No further consenting would be required in order to utilise this system unless changes were made to the flow rate.
	Risk	Repair, modification or upgrades to this system could result in a building consent. Changes to the flow rate could trigger downstream effects.
	Stakeholder Input	Should there be changes to the system, the local authority may require input based on the discharge agreements.
Construction	Complexity	Any repairs may prove to be complex in order to ensure they rest of the system does not fail given its poor condition.
	Guarantees	No documents of this nature have been sourced for the existing system and it may be difficult to obtain any such documents for modifications to the system based on its poor condition.
	Requirements	Changes, repairs and upgrades should consider relevant current standards. This may mean upgrades are not feasible.
Performance	Quality	The system appears to be operating within appropriate parameters.

	Requirements	Due to the reliable history of the pump station, it is not considered likely that the proposed design flows will cause problems with the system.
	Benefits	The short term benefit with using this system is deferring replacement costs.
	Monitoring	Monitoring of the system is undertaken manually as part of normal operations & maintenance requirements.
Operations	Maintenance Contractor	This will be organised and undertaken by the operator.
	Complexity	Due to its poor condition, it may be difficult to maintain within a conventional sense.
	Return Period	Due to its poor condition, regular checks should be undertaken.
Costs	CAPEX	Deferred
	OPEX	These are likely to be unchanged from the current costs
	Upgrades	If any upgrades to the system are undertaken, this could cause other parts of the system to degrade faster and lead to more expense.
	Decommissioning	A new system should be put in place prior to decommissioning this system. Given its degraded condition, it is likely that it will be destroyed and taken to tip.
	Re-saleability	There are unlikely any components of this system which can be reused, sold or recycled.

---

## 4. Option 2 – New Pump Station

### 4.1. Option Description

A new pump station could be installed to replace the current system which is highly degraded. There are several sub-options which could be considered:

- a) Private Pump Station – Discharge to Possum Borne Reserve via Existing or New Rising Main
- b) Private Pump Station – Discharge to Isabella Drive Pump Station via New Rising Main
- c) Public Pump Station – Discharge to Possum Borne Reserve via Existing or New Rising Main
- d) Public Pump Station – Discharge to Isabella Drive Pump Station via New Rising Main
- e) Public Pump Station – Located as part of wider catchment including other nearby developments with Discharge to Isabella Drive Pump Station via New Rising Main

### 4.2. Pump Station Description

Given the size of the new pump station it shall consist of a single wet well with dual (Duty/Standby) pumps. This will likely be provided by a package pump station suppliers such as:

- Pump & Valve
- Aquatech
- Maskell
- Hynds/Aquate

For this assessment, Pump & Valve have been contacted and have provided proposed systems for the different options. Details of these are provided in full in Appendix C.

#### 4.2.1. Private Pump Station

The private pump station shall be designed to NZ Building Code standards and is likely to consist of:

- 2m dia fibreglass wet well
- 50-250mm dia pipework with resilient seated valves
- Dual 11 kW (Possum Borne) to 15 kW (Isabella) pumps
- Passive Odour Filter
- Washdown systems including a wet well washer, tank washers and a 50mm RPZ
- 2.5m dia by 12.1m long storage tank
- Dual alternating pump controller with level alarms

#### 4.2.2. Public Pump Station

The public pump station shall be designed to Watercare Services Ltd Code of Practice standards and is likely to consist of:

- 2m dia fibreglass wet well
- 50-250mm dia pipework with flextend articulated flexible joints and metal seated valves
- Dual 15 kW (Possum Borne) to 22 kW (Isabella) pumps
- Passive Odour Filter
- Washdown systems including a wet well washer, tank washers and a 50mm RPZ

- 1.85m dia by 4.6m long storage tank
- 500kg SWL Lifting Pole
- WSL Compliant wastewater pump station controller with SCADA connection, level alarms, and sensors.

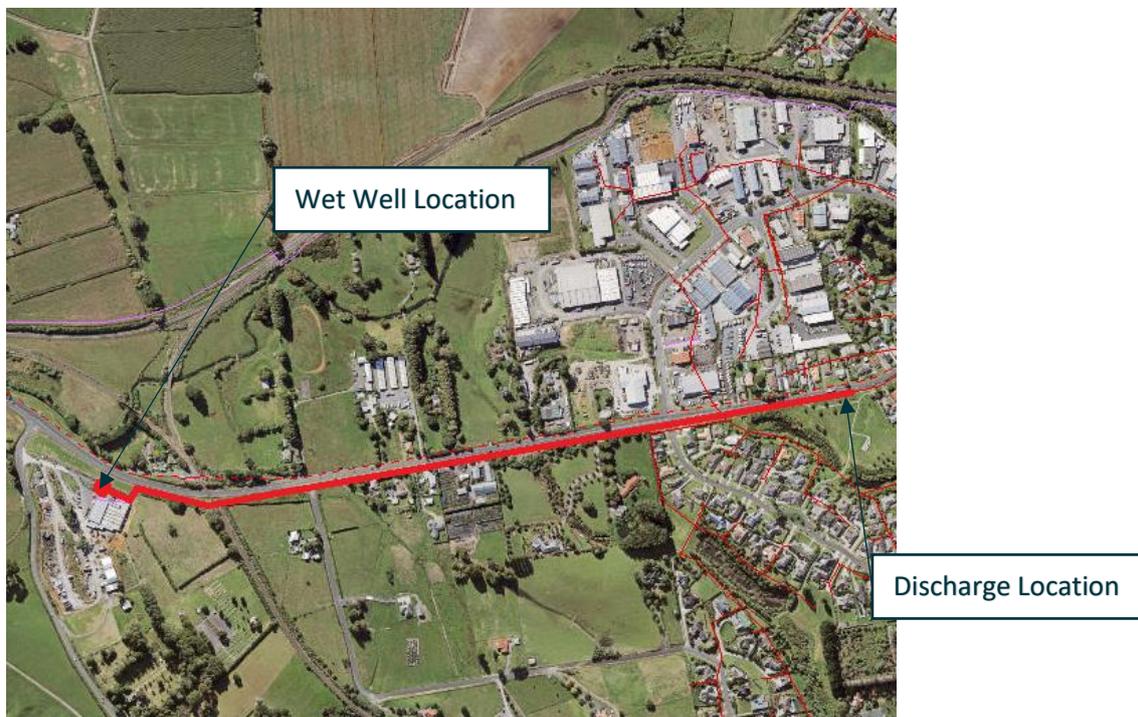
### 4.3. Rising Main Routes

Two rising main routes have been considered for this assessment based on a pump station located within the Heights Road site and discharging to either the existing discharge location at Possum Borne Reserve or to the new Watercare Services Ltd Isabella Drive Transmission Wastewater Pump Station.

#### 4.3.1. To Possum Borne Reserve

The new rising main route shall follow the existing rising main route and be constructed utilising one of the following methodologies:

- Duplication – a new pipeline is installed in parallel with the existing pipeline
  - Open Cut Excavation – trenching installation with replacement of the trench and surface structure when complete
  - Horizontal Directional Drilling – a hole is bored then the pipeline is pulled through
- On-line Replacement – the existing pipe is replaced with a new pipe
  - Open Cut Excavation – the pipeline is replaced in sections via a trenching methodology and the flows are diverted
  - Pipe Bursting – the old pipe is burst as the new pipe is pulled through it with the help of a bursting head
  - Pipe Reaming – the old pipe is broken with a modified head on a horizontal directional drill then the new pipe is pulled through the cavity

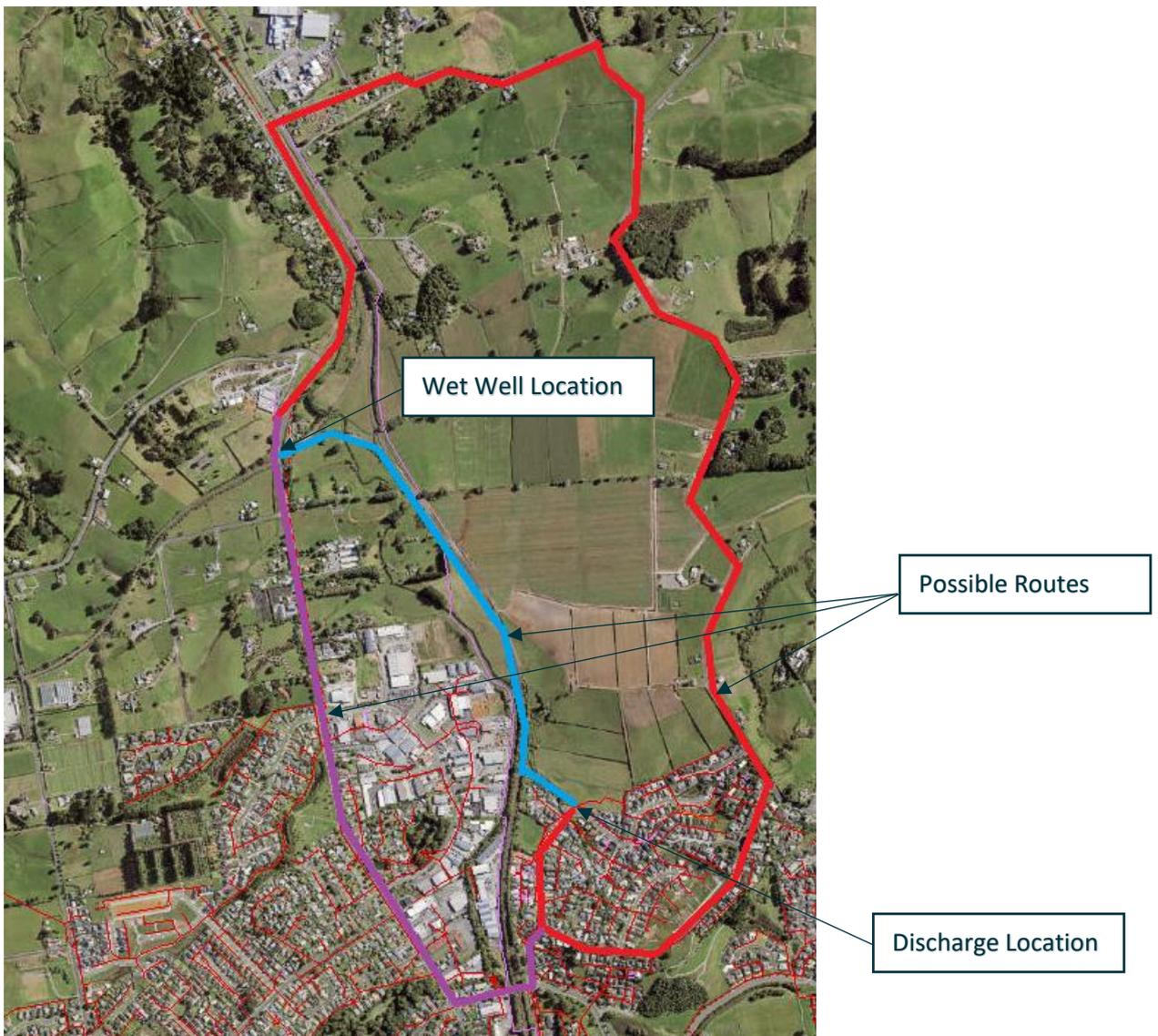


**Figure 3:** Proposed Rising Main Route to Possum Borne Reserve

- Rehabilitation – the old rising main is rehabilitated
  - Slip Lining – a new smaller pipe is pulled through the old pipe with grout filling of any gap between pipes
  - Spiral Wound Lining – a single strip of PVC with interlocking edges is spirally wound into the existing pipe and interlocked to form a new pipeline inside the old pipe
  - CIPP Lining – a fabric tube impregnated with resin is pulled through the pipe then inflated and cured in place to create a new internal lining to the pipe.
  - Fold & Form Lining – a folded liner is pulled through the pipe then with then inflated with steam and set to its original shape inside the old pipe

#### 4.3.2. To Isabella Drive Pump Station

A new rising main is constructed to the new WSL Transmission Wastewater Pump Station at Isabella Drive via a new rising main.



**Figure 4:** Proposed Rising Main Routes to Isabella Drive Pump Station

There are 4 sub-options considered:

- a) From the Heights Road Tractor Centre, north along Paerata Road to Tuimata Road, Crossing under KiwiRail, East on Tuimata Road, South on Cape Hill Road, North on Isabella Drive (5430m)
- b) From the Heights Road Tractor Centre, South along Paerata Road, East on Cape Hill Road, North on Isabella Drive (2490m)
- c) Utilise existing rising main to Possum Borne Reserve with similar installation options as listed in that route, Continue south of Paerata Road, East on Cape Hill Road, North on Isabella Drive (2490m)
- d) From the Heights Road Tractor Centre, South along Paerata Road, Into KiwiRail designation and travel south parallel with tracks, enter Isabella Drive WWPS from the east (1580m)

Installation methods likely to consist of open cut excavation or horizontal directional drilling.

#### 4.3.3. Other Considerations

For the sub-option where a pump station was constructed as part of wider development in the area, the location of this would depend on the low point of the catchment it was servicing. It is assumed that this pump station would be able to cater for this development and be designed as part of the local authority's wider network plans.

## 4.4. Option Analysis

This option has been analysed against multiple criteria

Criteria	Sub-Criteria	Description
System	Reliability	A new package system will be able to perform well. If the system is private, this relies on regular maintenance.
	Robustness	The proposed package systems are made from robust materials and should achieve 100 year design life for public systems and 50 year design life for private systems in accordance with their design criteria.
	Modular	Given the size of station, this is likely to be built as a single stage
	Flexibility	The systems is reasonably flexible in design to accommodate the site constraints
Spatial	Footprint	Private systems are more flexible than public systems given WSL's spatial requirements.
	Level	Levels will be based on the position of the pump station and the incoming pipelines
Consenting	Types	Public systems will need to be approved through WSL including NDC discharge requirements. Private systems will require private discharge consents for overflows and building consent.
	Risk	Private discharge consents may pose risks along with providing new private rising mains within public streets.
	Stakeholder Input	Asset holders should be consulted as part of the process including AMA for rising main routes within SH22.

Construction	Complexity	Package pump stations are relatively simple to construct with a civil contractor provided a good QA system is put in place by the Engineer.
	Guarantees	PS1's during design and PS3's, PS4's and other construction documentation shall be provided. If a public system is used, the compliance statement process will be used instead of the producer statements.
	Requirements	Deep excavations and crane requirements for chamber installation and installation methodologies for the rising main should be considered during construction procurement.
Performance	Quality	These systems should not have any performance issues if properly maintained.
	Requirements	Maintenance in alignment with the operations & maintenance manual will ensure these perform correctly.
	Benefits	This option is the more common option utilised for projects of this nature.
	Monitoring	Alarmed systems within the pump station allow the maintenance contractor to monitor and react to any issues.
Operations	Maintenance Contractor	For public systems, WSL have maintenance contractors to undertake regular maintenance. For private systems, the body corporate should employ a qualified maintenance contractor such as Hiflo.
	Complexity	A qualified maintenance contractor should not have any trouble with maintaining this system
	Return Period	In accordance with the operations & maintenance manual
Costs	CAPEX	Private systems will be cheaper than public systems given the design life and WSL requirements. A public system could be approximately \$1m or higher if combined with other catchments. Cost fluctuations due to market conditions such as related to supply issues during the pandemic could increase this.
	OPEX	The major costs for the pump station is the power and regular maintenance. Planned upgrades and replacements can be allowed for over the design lift.
	Upgrades	Replacement of some systems will need to be undertaken over the lifespan of the pump station including pumps and electrical systems. Wells, chambers and pipework should not need to be replaced.
	Decommissioning	Decommissioning of the pump station should be relatively easy if its has been well maintained.
	Re-saleability	Depending on age of the equipment, some parts may have re-saleability value.

---

## 5. Option 3 – On-Site Treatment

### 5.1. Option Description

Treatment of wastewater on site could be considered for as both interim and permanent measures. Sub-options to consider are:

- a) Pre-Treatment and discharge reduced flows to a rising main – this would require private treatment and removal of solids via a treatment system which would reduce the flow rate to a pumped system
  - a.1. Primary Treatment – removal of solids, and a low level of treatment completed
  - a.2. Secondary Treatment – removal of solids and a high level of treatment completed
- b) Treatment and land disposal
  - b.1. Primary Treatment – a low level of treatment completed requiring a large disposal field
  - b.2. Secondary Treatment – a high level of treatment completed requiring a smaller disposal field
- c) Treatment and watercourse disposal – this would require a high level of treatment utilising a package MBR plant or similar

### 5.2. Wastewater Treatment Descriptions

There are several stages of treatment which can be considered and can be utilised in conjunction with each other. These have been described in the sections below with product information provided in Appendix D.

#### 5.2.1. Primary Treatment – At Source

Systems such as Innoflow Technologies Ltd STEP tanks and pumps are located at each property and collect and provide primary treatment prior to discharging into a pressure main. The pressure main can either go to a centralised pump station, discharge field, secondary treatment or to a discharge location (such as the end of a rising main).

This system requires the lot owners to undertake regular maintenance of their system including removal of solids approximately every 10 years.

Each Lot shall contain a STEP Tank for primary treatment & solids removal, including:

- 4000 l tank
- ProSTEP pump
- Control Panel + accessories



**Figure 4:** STEP System

---

### 5.2.2. Secondary Treatment – with Primary Treatment at Source

The Innoflow Technologies Ltd STEP system can be combined with an Advantex AX-Max Treatment Vault secondary treatment system located in a centralised location to provide a high level of treatment prior to discharging into a pressure main. The pressure main can either go to a centralised pump station, discharge field, discharge pond, further treatment or to a discharge location (such as the end of a rising main).



**Figure 5:** STEP System

The AdvanTex AX-Max Secondary Treatment Plant includes:

- Anaerobic (MBR) treatment, to process waste particles
- Number of vaults depends on catchment size
- Control Panel + accessories

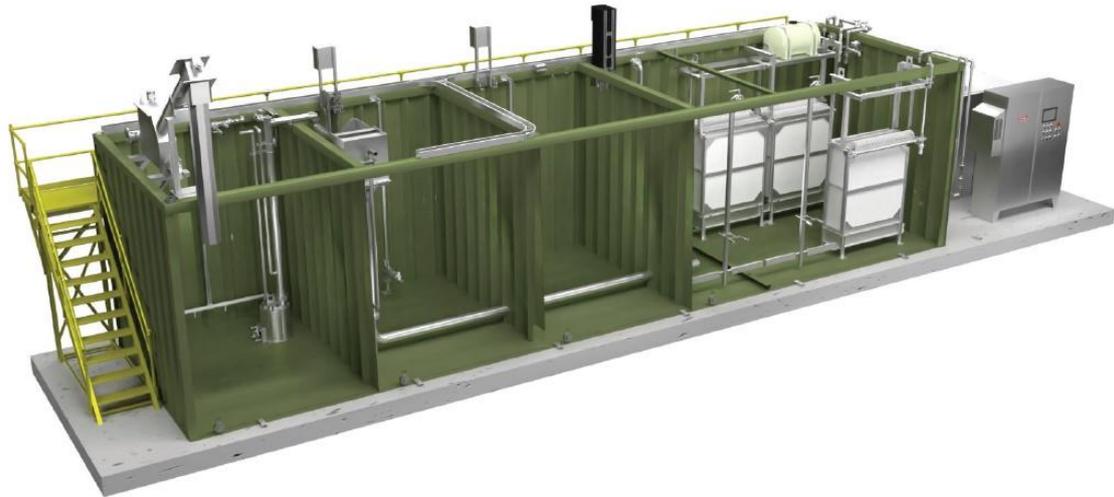
### 5.2.3. MBR Plant

Membrane Bioreactors (MBR) provide a high level of treatment (up to tertiary stage) and are suitable for on site treatment where there is a sensitive receiving environment. A packed MBR plant typically includes:

- Fine Screen Filters
- Flow Equalisation Zone
- Sludge Holding Zone
- Anoxic Zone
- Aeration Zone
- Membrane Module

There are a number of different suppliers in NZ who provide packaged plant in either containerized or permanent formats, including Smith & Loveless, MENA, Guaranteed Flow Systems, Masons, and Fluence.

These systems are generally centrally operated and can discharge directly to receiving environments, but can easily be discharged to other discharged locations.



**Figure 6:** Smith & Loveless Titan MBR Wastewater Treatment Plant

#### 5.2.4. Other Treatment Stages

Further stages of treatment could be considered, including

- De-nitrifying bed – to remove nitrogen based compounds
- Ultrafiltration System (Reverse Osmosis Membrane) – to remove fine particles and first stage disinfection
- UV – Ultraviolet light to eradicate any microbes and pathogens
- Chemical Dosing – application of chemicals to kill microbes and pathogens
- Discharge Pond – a spilling pool before entering the receiving environment.

### 5.3. Discharge Locations

Treated effluent could be discharged in the following locations:

- Effluent Field – this is a disposal field where treated effluent is dispersed to land. The size of the field is based on the dispersal method, level of treatment and infiltration rate of the land.  
Dispersal methods include:
  - Dripper pipe – low pressure pipelines with small holes laid at regular intervals in a field
  - Soakage trenches – perforated dose lines are laid in drainage trenches at regular intervals
  - Spray systems – treated effluent is sprayed over the ground surface
- Public Wastewater Network – pre treated effluent is pumped to the existing network at a lower rate than if a normal untreated pumped flow was delivered. The method which the effluent was pre treated should not effect the down stream treatment plant.
- Watercourse – a high level of treatment would be required in order to discharged directly to a watercourse.

## 5.4. Option Analysis

This option has been analysed against multiple criteria

Criteria	Sub-Criteria	Description
System	Reliability	The treatment system depends on the inflow of wastewater. During initial stages there may not be enough feed for the microbes as part of the treatment process.
	Robustness	Generally these systems are very robust
	Modular	The treatment solutions can be easily scaled and increased in a modular fashion tailored to the development build out.
	Flexibility	These systems are reasonably flexible, however may have issues during initial low flows.
Spatial	Footprint	Depending on the scale, these can fit within driveways or within shipping containers. For larger systems, there may be space constraints. On site disposal could be large
	Level	The systems required both above and inground systems.
Consenting	Types	The consenting process may be building consent and may require discharge consents
	Risk	Risk with discharge consents meeting local authority and manu whenua requirements.
	Stakeholder Input	It is suggested that manu whenua input is made during the preliminary design phase of on site treatment if a discharge consent is going to be required.
Construction	Complexity	These systems can be relatively complex down to relatively simple if package systems are provided and set up by the manufacturers.
	Guarantees	Normal Producer Statements and Guarantees are provided as part of the Building Consent, Consent and Supply processes
	Requirements	There maybe specific lining or seismic requirements if certain systems are used. Discharge structures may be complex
Performance	Quality	Depending on the level of treatment selected. Primary Treatment will provide a low level of treatment, Secondary Treatment will provide a good level of treatment and Tertiary treatment will provide a high level of treatment.
	Requirements	Regular maintenance and sludge removal is required in order to achieve high performance.
	Benefits	On site treatment does not require work within existing roads, or waiting for new public infrastructure to be installed.
	Monitoring	Alarms and monitoring systems are included in the package systems.

Operations	Maintenance Contractor	For the centralised systems, a maintenance contractor employed by the body corporate will undertake maintenance. Where an on site primary system like the STEP system is used, the lot owner will be responsible for monitoring and maintaining their own system.
	Complexity	Centralised systems will require a qualified maintenance contractor to maintain, where as on site systems are less complex and maintenance could be undertaken by a plumber or other professional.
	Return Period	Based on the operations and maintenance manual and the design of the system.
Costs	CAPEX	On site systems like STEP, the cost is deferred to the lot owner. Centralised systems can be costly, however since they can be installed in a modular fashion, some costs can be deferred to later.
	OPEX	Power and maintenance costs.
	Upgrades	Replacements costs based on the operations & maintenance manual.
	Decommissioning	Given the modular nature of these systems, most are relatively easy to disassemble once the desludging has occurred.
	Re-saleability	Depending on age of the equipment, some parts may have re-saleability value.

---

## 6. Combination Options & Other Options

There are several permanent and interim solutions which could be considered which combine parts of the three options considered. These have been listed but not fully explored as part of this report.

### 6.1. Permanent Solutions

The following permanent solutions could be considered when designing the wastewater servicing for this site:

- Primary Treatment at the lots with a STEP system or similar then discharge to the new pump station – the size of the pump station could reduce due to the primary treatment at the lots reducing the liquid volume. The internal private pipe network would consist of low diameter pressure pipe. This option could be used in conjunction with a slip lining option of the rising main if the slip lining required lower flow rates in order to be achieved.
- Secondary Treatment at a centralised location then discharge to the new pump station. The size of the pump station would reduce based on the primary and secondary treatment reducing the liquid volume. This option could be used in conjunction with a slip lining option of the rising main if the slip lining required lower flow rates in order to be achieved.

### 6.2. Interim Solutions

The following interim solutions could be considered when designing the wastewater servicing for this site:

- Treatment on site, then tanking effluent off site to discharge at the public wastewater treatment plant.
- Treatment on site, then discharging to existing pump station until it reaches the end of its life.
- Treatment on site, and discharging to an effluent field until that area is developed, when a permanent discharge location will need to be provided.

### 6.3. Other Options

The following other options have been considered as part of this assessment but have not been fully realised in this report:

- Low pressure sewer system – each tenancy could have a low pressure sewer pump and connection to a combined pressure main, which the pressure main could be conveyed to the rising main discharge locations. Due to WSL's general dislike of public low pressure systems, this system would need to be a private system.
- Vacuum wastewater system – the site is relatively small with few contours through it and therefore a vacuum wastewater system could be considered. A packaged wastewater pump station within a container could be used with vacuum lines in the driveways and vacuum pits providing connections to the lots. The reason this has not been considered in too much detail is that traditional gravity reticulation works within the site.
- Tankered solutions where interim raw effluent flows are removed from site and discharged via trucks to the public WWTP. An on-site storage tank maybe required as part of this solution.

## 7. Combined Option Analysis

### 7.1. Assessment Description

A multi-criteria assessment methodology has been used to compare the different options. The criteria and their descriptions are summarised below:

Criteria	Sub-Criteria	Option 1 Existing Pump Station	Option 2 New Pump Station	Option 3 On-Site Treatment
System	Reliability	Low	High	High
	Robustness	Low	High	High
	Modular	No	No	Yes
	Flexibility	No	Reasonably	Yes
Spatial	Footprint	Small	Medium	Large
	Level	Existing	Deep	Above & Below Ground Level
Consenting	Types	N/a	EPA or BC	BC and Discharge
	Risk	Lifespan	Public/Private Asset Interface	WW Discharge
	Stakeholder Input	N/a	Local Authority	Local Authority Manu Whenua
Construction	Complexity	N/a	Low	Medium-High
	Guarantees	None	Yes	Yes
	Requirements	None/ Rehabilitation	Deep excavation, working on public roads	Lining or seismic considerations, discharge structures
Performance	Quality	Within design requirements	Good	Good
	Requirements	Meets design flows	As specified	As specified
	Benefits	Deferred costs	Normal solution	On site only
	Monitoring	Visual	As specified	As specified
Operations	Maintenance Contractor	Private	Private or Public	Private
	Complexity	Poor condition	Normal	High
	Return Period	Regular	As specified	As specified
	Costs	Deferred	Medium-High	Low-High
	OPEX	Current Levels	Low-Medium	Medium
	Upgrades	No	Replacements	Modular and Replacements
	Decommissioning	Destroyed	Straightforward	Desludge, then modular

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	Re-saleability	No	Depends on lifespan	Depends on lifespan
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## 8. Summary, Conclusions & Recommendations

Three main options have been considered to service the wastewater catchment for the proposed Heights Road site including both interim and permanent solutions including:

- Use of the existing pump station
- Construction of a new pump station
- On Site Treatment
- Combinations of these options.

A multi-criteria analysis was undertaken for each option and this analysis was compared against each option.

This reports shows that the wastewater flows from this development is able to be serviced via several feasible engineering methods.

It is the recommendation of this report, that the existing system is utilised until such a time that it can no longer operate effectively and to the requirements of the local authority, where by then a new pump station is construction to service this development. The new pump station could be public or private or combined with other nearby development as part of the local authority's wider network plans.

Interim servicing options could be considered in order to prolong the lifespan of the existing system including:

- the use of on site treatment to reduce the wastewater flows to the pump station
- repair/rehabilitation of the existing rising main
- on site treatment and disposal on site until a time when a new pump station can be constructed.

---

## Appendix A – Calculations

P18-088 Heights Road, Paerata - Tractor Centre Plan Change  
 Water and Wastewater Development Assessment

Calculations by: S.P.  
 Date: 15/04/2021  
 Reviewer: C.D.

	Design routine peak flow ( L/s)	Self-cleansing design flow (L/s)	Peak Design flow (L/s)
<b>Wastewater</b>			
<b>Stage 1</b>			
Existing	0.14	0.69	0.92
Proposed (Approved)	0.22	1.08	1.45
<b>Stage 2</b>			
Proposed	0.44	2.20	2.95
Total	0.79	3.97	5.32

**Building Areas**

Stage 1 Existing	2641 m2
Stage 1 Approved	4146 m2
Stage 2 Proposed	8460 m2

<b>Water</b>			
<b>Stage 1</b>			
Existing	0.14		0.28
Proposed (Approved)	0.22		0.43
<b>Stage 2</b>			
Proposed	0.44		0.88
Total	0.79		1.59

**Basis of Calculation**

Dry Industry  
 Light Industrial / Up to 2 Storeys  
 Routine Peak Daily Usage = 4.5 L/m<sup>2</sup>/d

---

## Appendix B – Existing Pump Station Details

### Existing Pump Station

Woods have undertaken an assessment of the existing pumping station based on:

- A visual inspection undertaken on site
- Plans and documentation available in the property file
- Information on Auckland Council GeoMaps

Site photos have been provided as an attachment to this appendix.

### Preliminary Assumptions

The preliminary assumptions based on the available information are as outlined in the table below

Item	Detail
Pump	Flygt CP 3126 HT with 460 Impellor based on design drawing
Wet Well	DTI = 5.0m, IL = 40.00
Discharge Manhole	IL = 54.00, based on downstream GIS manhole and 2% grade
Static Head	H = 14.00
Rising Main	1140m 100mm dia AC based on GIS information
Maintenance Structures	4x based on GIS data

### Preliminary Calculations

Woods undertook preliminary head calculations based the information in the table above and anticipated head losses in reasonably expected fittings.

$$\begin{aligned}\text{Total Head} &= \text{Static Head} + \text{Friction Head} \\ &= 14.50 + 5.72 \\ &= 19.72\end{aligned}$$

### Pump Selection Confirmation

Due to lack of design or operational information for the existing system, Woods worked with the supplier to reverse engineer the pumping capability of the pumping system.

Flygt noted that the 460 impellor selected in the design plans was not used for this pump type and therefore confirmed a 461 impellor would have been the most likely impellor installed. Flygt provided pump curves to Woods to analyse.

Woods checked the pump against the head calculated and deduced the following results:

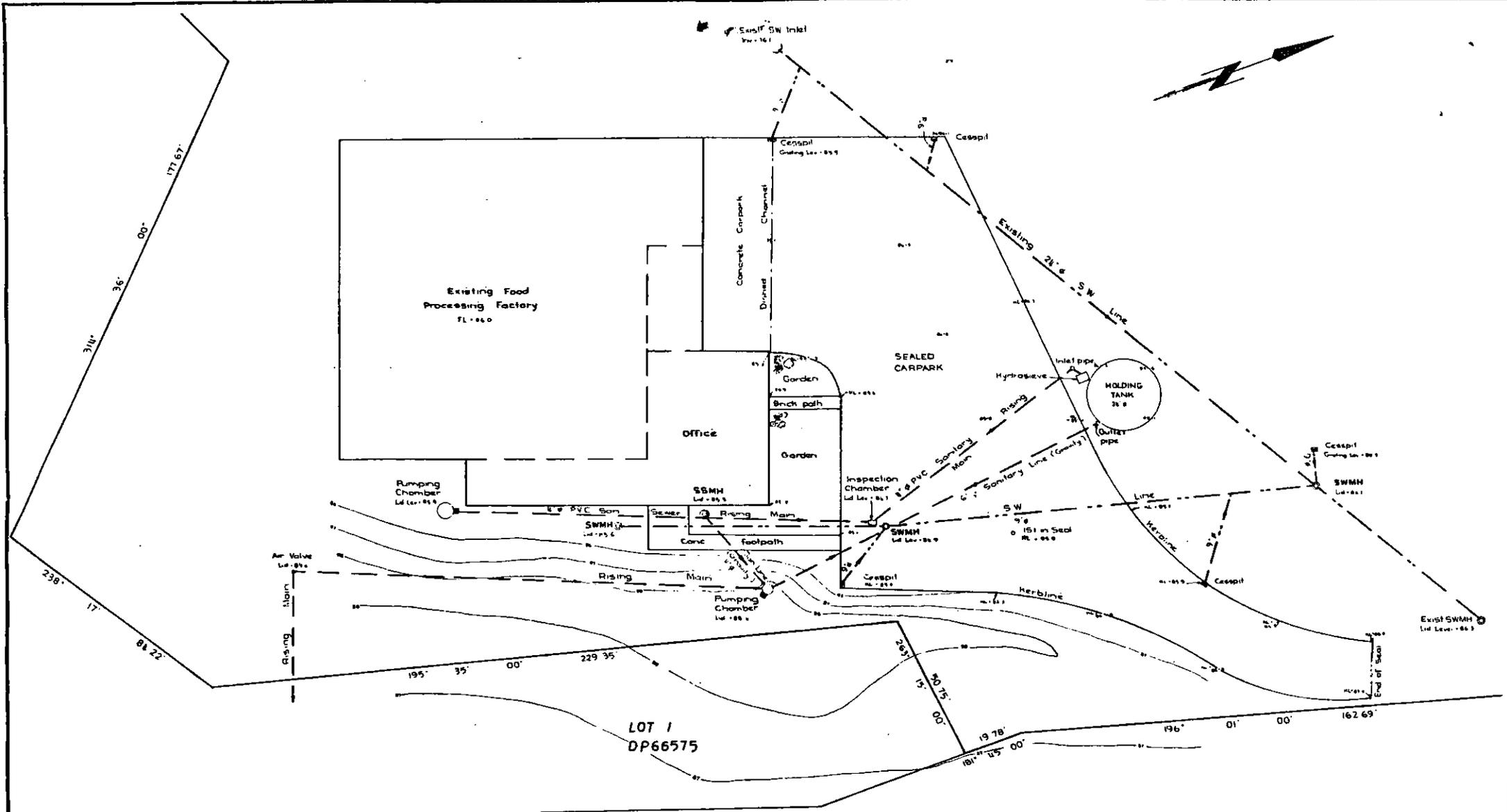
- 58 % pump efficiency
- 50 % overall efficiency
- 19 l/s estimated pump flow rate

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## Site Photos

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## Design Plans from Property File



NOTE:  
All Measurements and Levels are  
in feet.

STATE HIGHWAY NO. 22

**LEGEND**  
Sewer Lines —○—  
Stormwater Lines - -○- -  
Conc Dished Channel - - - -

DESIGNED	W.M.M. May '76	APPROVED	
DRAWN	W.M.M. May '76		
CHECKED	W.M.M. June '76		

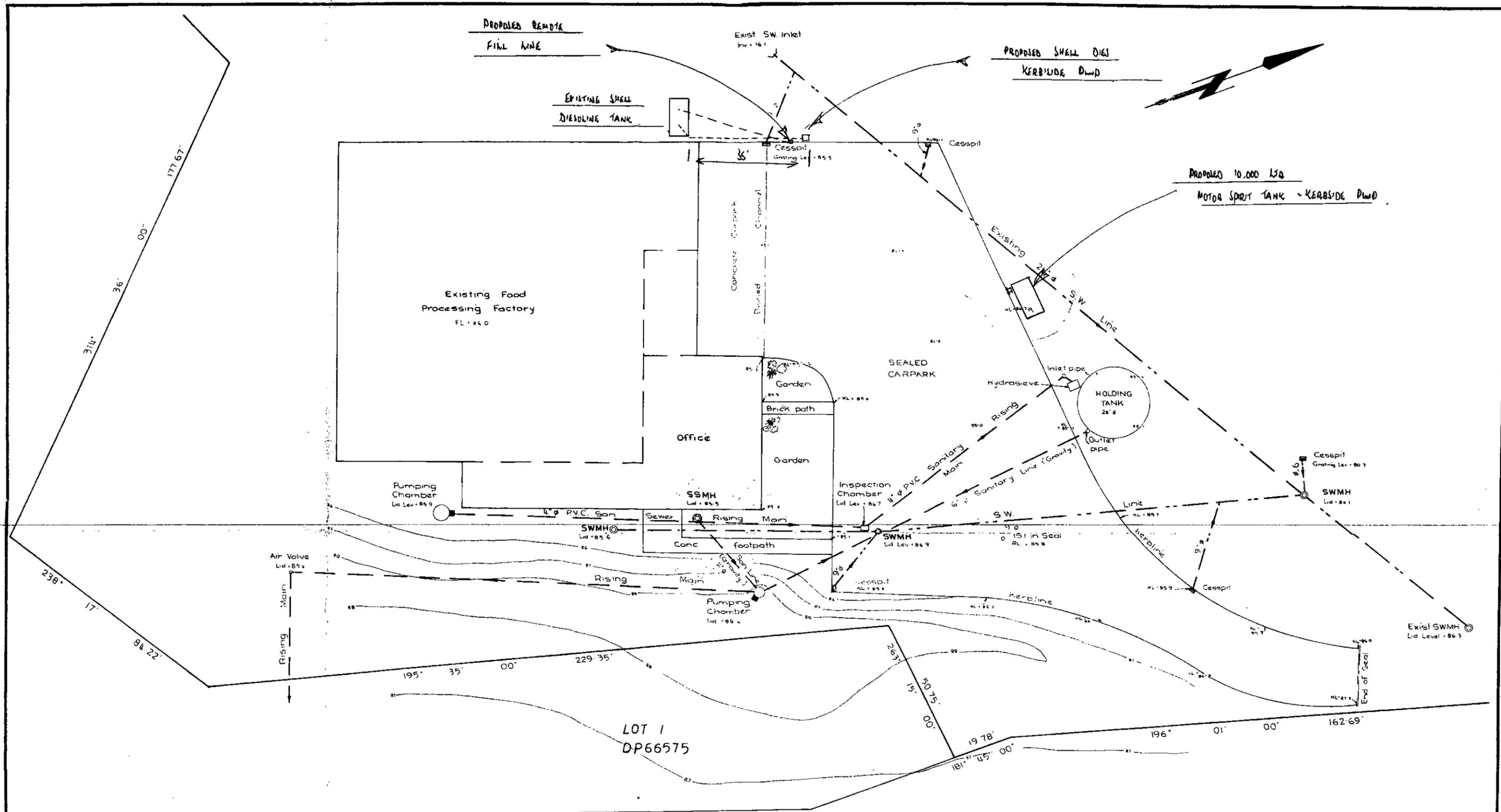
Prepared for  
**KING KOLE PREPARED FOODS LTD.**

**AS-BUILT PLAN OF SEALED AREAS &  
STORMWATER & SANITARY DRAINAGE**

**FRASER, THOMAS, GURMAN, SHAW & PARTNERS**  
Consulting Engineers, Registered Surveyors, Architects & Town Planners  
152 KIRKMAN ROAD, PAPAKÖI, AUCKLAND

SCALE	1/16" = 1'-0"
TITLE	AS-BUILT PLAN
DATE	
BY	
CHECKED	

DRAWING NO.  
**70359** A-1  
SHEET OF SHEETS



NOTE  
All Measurements and Levels are in feet.

STATE HIGHWAY NO. 22

**LEGEND**  
 Sewer Lines ————  
 Stormwater Lines - - - -  
 Conc Dished Channel ————

SURVEYED	W.K.M. May '76	APPROVED	
DESIGNED	W.K.M. May '76		
DRAWN	W.K.M. May '76		
TRACED	W.K.M. May '76	L.B.	
CHECKED	W.K.M. June '76	F.B.	

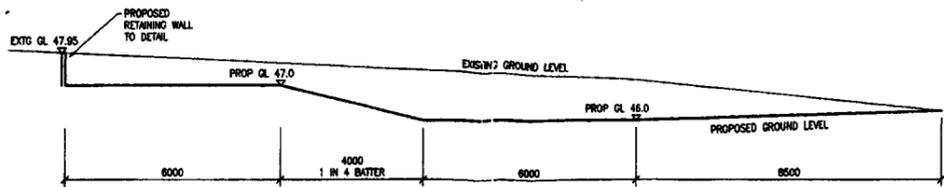
Prepared for  
**KING KOLE PREPARED FOODS LTD.**

**AS - BUILT PLAN OF SEALED AREAS & STORMWATER & SANITARY DRAINAGE**

**FRASER, THOMAS, GUNMAN, SHAW & PARTNERS**  
 Consulting Engineers, Registered Surveyors, Architects & Town Planners  
 152 KOLMAR ROAD PAPAETOE AUCKLAND

SCALES	1/16" = 1'-0"
AMENDMENTS	

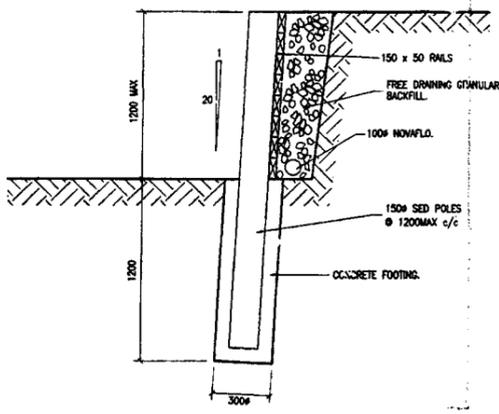
DRAWING No  
**70359 A-1**  
 SHEET OF SHEETS



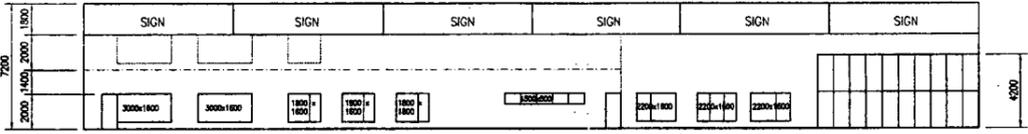
PROPOSED TRACTOR DISPLAY SECTION X-X  
1:100

LEGEND

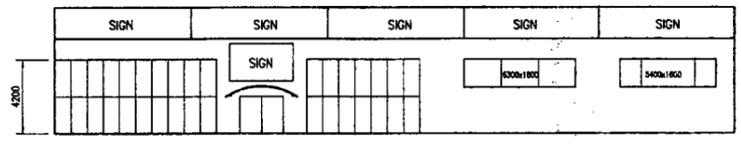
---	EXISTING GROUND LEVEL
- - -	PROPOSED GROUND LEVEL



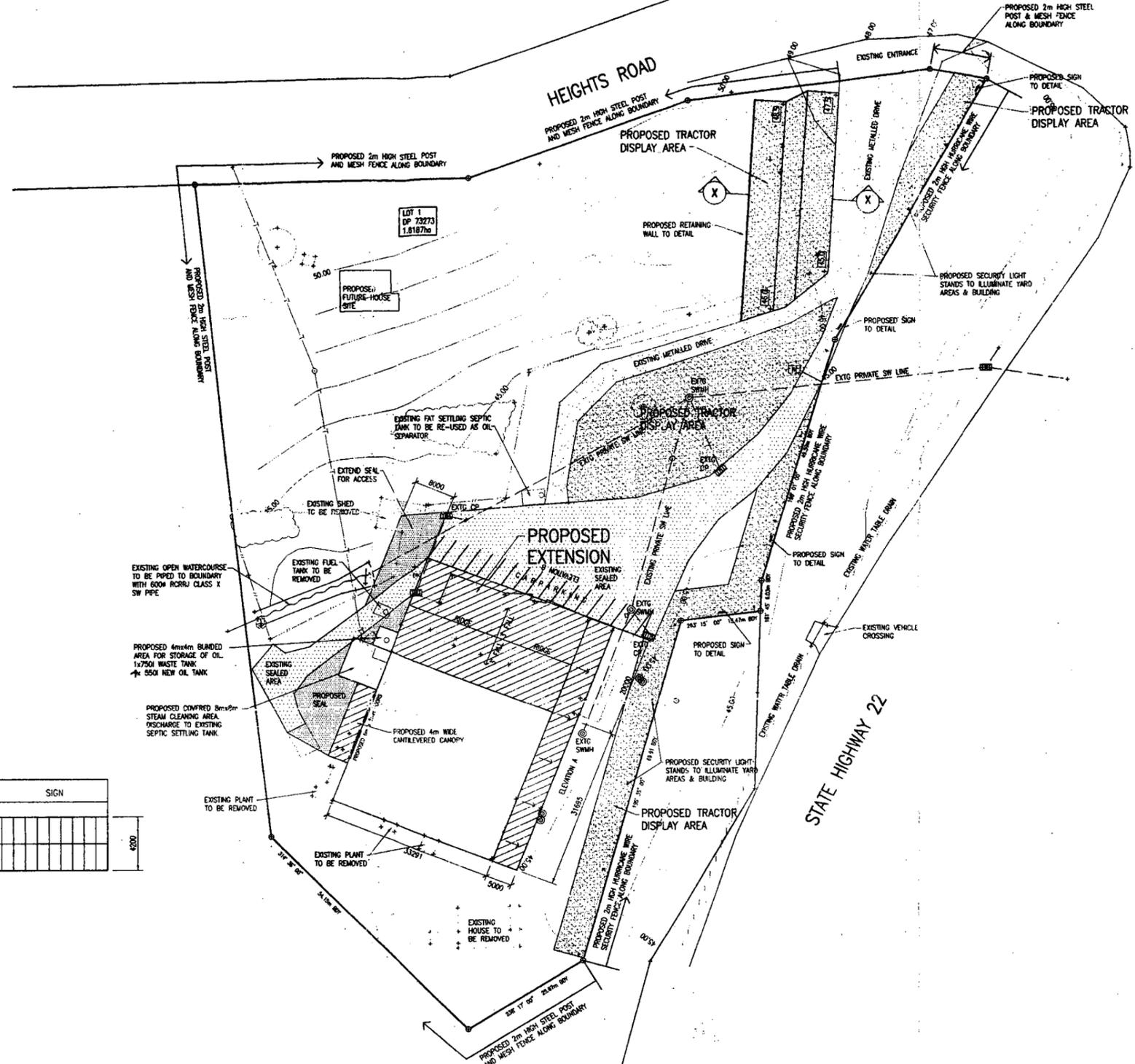
RETAINING WALL DETAIL  
SCALE 1:25



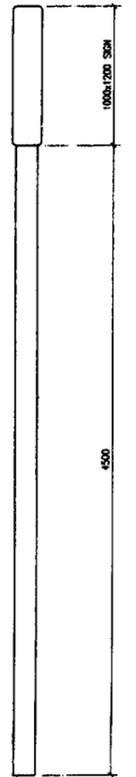
ELEVATION A  
SCALE 1:200



ELEVATION B  
SCALE 1:200



SITE PLAN  
1:500



ILLUMINATED SIGN DETAIL  
SCALE 1:25

No.	Revision Details	Date
Copyright 1999 Airey Consultants Ltd		
Drawing Title: SITE PLAN SECTION X-X ELEVATIONS A & B		
Job Title: PROPOSED SITE PLAN & BUILDING ELEVATIONS FOR THE TRACTOR CENTRE AT HEIGHTS ROAD PAERATA		
<b>AIREY CONSULTANTS LTD</b> Member of the <b>D.N. BOAK CONSULTANT GROUP</b> CONSULTING CIVIL & STRUCTURAL ENGINEERS Pukekohe, Takapuna, Hawick, Waiuku, Orewa		
Design M WILLIAMS (PAPERWORK) Survey Drawn BM Checked MW Date 01/03/01 Scale (A1) AS SHOWN CAD Filename		
Original Size: 		
File No.	Rev.	Sheet No.
AP 9682	-	1 - 1

**DRAFT**

*Handwritten signature and date: 2/3/01*



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## Head Calculations



**Heights Road Tractor Centre**

Sheet #: 1 of 1

**Wastewater Pump Station**

Project #: P18-088

By: ER

Date: 3/11/2021

**3. Head Calculations**

**Static Head Calculations**

Items Description	Static Head			Friction Head	Total Head
	Downstream Invert	Upstream Invert	Static Head		
Static Head - Rising Main - Tractor Centre to Discharge M/H	40.00	54.00	14.00	5.7	19.7

**Friction Head Calculations**

Items Description	Inputs				Head Calculation			
	Internal Dia (mm)	K Factor	Length (m) (or Equiv)	Number	Design Pump Flow (l/s)	Velocity	Friction Head	
Pipework								
Pipework - Wet Well	100.0	0.20	5.00	1	2.5	0.32	0.01	See Note 3
Pipework - Pump Station	100.0	0.15	3.00	1	2.5	0.32	0.01	See Note 3
Rising Main - Asbestos cement	100.0	0.10	1140.00	1	2.5	0.32	5.42	
Fittings								
Pump Foot - 90 Degree Bend (80mm)	100.0	0.75	1.60	1	2.5	0.32	0.01	See Note 3
Pump Foot - Reducer 80 to 100	90.0	0.45	0.50	1	2.5	0.00	0.00	See Note 3
Wet Well - Dismantling Joint	100.0	0.45	0.50	1	2.5	0.32	0.01	
Valve Chamber - 90 Bend	100.0	0.75	3.15	1	2.5	0.32	0.01	
Valve Chamber - Tee (to Air Valve)	100.0	0.75	3.15	1	2.5	0.00	0.00	
Valve Chamber - Rubber Check Valve	100.0	2.00	16.50	1	2.5	0.32	0.01	See Note 3
Valve Chamber - Gate Valve	100.0	0.17	1.28	1	2.5	0.32	0.04	See Note 3
Pump Station Pipework - AFJ	100.0	0.05	0.52	1	2.5	0.32	0.02	See Note 3
Pump Station Pipework - Gate Valve	100.0	0.17	1.28	1	2.5	0.32	0.04	See Note 3
Pump Station Pipework - 45 Degrees Bend	100.0	0.09	0.94	2	2.5	0.32	0.04	See Note 3
Air Valve - Reducer 162.5 to 150	100.0	0.45	0.52	2	2.5	0.32	0.01	
Air Valve - Tee	100.0	1.00	1.18	2	2.5	0.32	0.03	See Note 3
Scour Valve - Reducer 162.5 to 150	100.0	0.45	6.30	2	2.5	0.32	0.00	See Note 3
Scour Valve - Tee	100.0	0.45	1.18	2	2.5	0.32	0.03	
Discharge Manhole - 45 Bend	100.0	0.60	2.46	2	2.5	0.32	0.03	
TOTAL							5.72	

**Notes**

1. Hazen Williams calculation used for head loss
2. Hazen Williams C factor =
3. Calculation based on Pipe Flow Wizard v2

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## Pump Curves



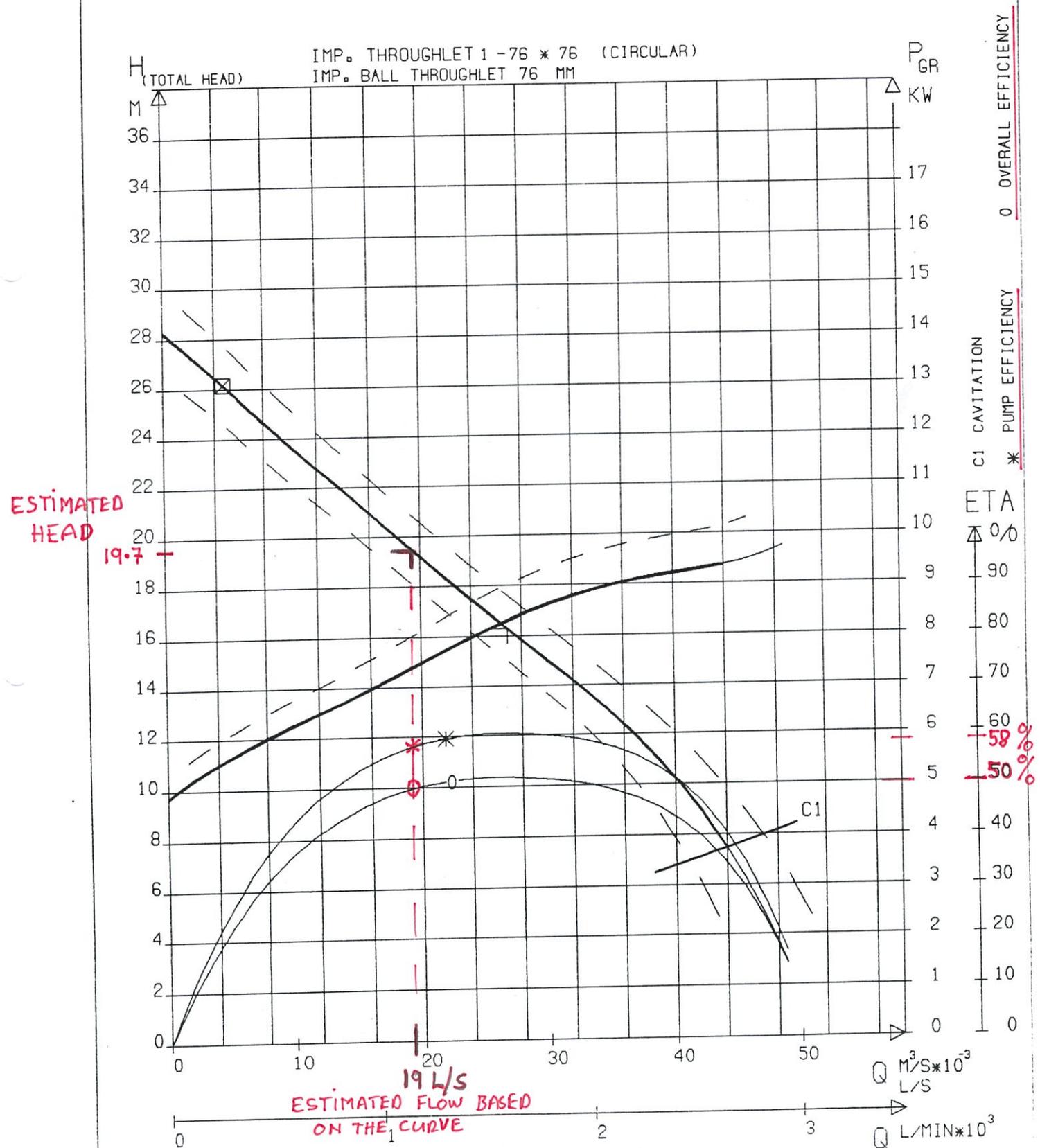
# PERFORMANCE CURVE

PROD CP 3126.280 TYPE HT  
 CURVE NO 63-461-0-3865

DATE 1987-07-15	QN M3/S 0.0269	HN M 16.3	ETA MAX 60 0/0	ETA GR MAX 52 0/0
ID NO 86120200004	VOLT 460	MAX AMP 13.89	P GR MAX WATT 9366	
ISSUE 1	TESTS 4	IMPELLER PART NO 436 83 03	PUMPHOUSING PART NO 457 84 00	

COMMENTS  
 IMP. DIAM. 232 MM

ACCEPTANCE-TEST IN ACC. WITH ISO 2548 (FLYGT(404) A 3204.1)



RISK FOR SEDIMENTATION AT VELOCITY BELOW 0.60 M/S  
 CHANGE TO SMALLER PIPE DIAM AT POINT ☒ (STANDARD DIAM 100 MM)

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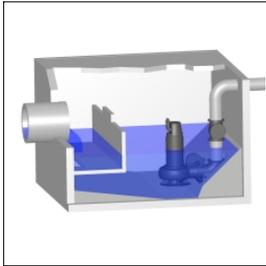
## Appendix C – New Pump Station Details

## WWPS Design Calculations

<b>Customer</b>	<b>Woods</b>
<b>Project</b>	<b>Heights Road Tractor 21</b>
<b>Area</b>	<b>Auckland</b>
<b>Date</b>	<b>12.11.2021</b>
<b>Created by</b>	<b>JH</b>
<b>P &amp; V No.</b>	
<b>Project No.</b>	<b>P-1970</b>
DWF total per day [l/day]	69120
ADWF [l/sec]	0.80
Peaking factor (PDWF)	<b>3</b>
Peaking factor (PWWF)	<b>6.7</b>
PDWF [l/sec]	2.4
PWWF [l/sec]	5.36
Design flow SF	<b>2.00</b>
Design flow [l/sec]	10.72
Discharge invert level [m]	<b>22.00</b>
Wet Well Lid level [m]	<b>10</b>
Storage Tank Lid Level [m]	<b>10</b>
Overflow Invert level [m]	<b>8.80</b>
Inlet invert level [m]	<b>7</b>
High level alarm to inlet invert [m]	<b>2.3</b>
"Duty on" to high level alarm [m]	0.1
High level alarm [m]	4.70
Working level ("Duty on") [m]	4.60
"Duty off"	4.00
Inlet invert to "Duty off" [m]	3.00
Pump station invert [m]	3.50
Valve chamber depth	1.20
<b>Storage requirements</b>	
Hours required	<b>24</b>
Daily Flow	69120
Hourly Flow	2880
Storage capacity [l] for 8 hours Storage	69120
Storage capacity [m3]	69.12
<b>Pump station &amp; storage tank sizing</b>	
<b>Pump station</b>	
Diameter [m]	<b>2</b>
Straight Shell Capacity [m3/m]	3.14
Storage - High level to overflow [m]	4.10
Storage volume equals [m3]	<b>12.88</b>
Plus working levels [m]	1.1
Total depth of the station [m]	<b>6.50</b>
<b>Storage tank 1</b>	
Storage tank requirement [m3]	56.24
Tank dia [m]	<b>2.50</b>
Tank length	12.1
Tank inlet/outlet invert RL [m]	6
Multiple tanks?	1
Storage tank volume	<b>56.32518379</b>
sufficient cover above storage tanks	<b>Yes</b>
<b>Total storage volume WW + ST</b>	<b>69.21</b>

### Working level and starts per hour - Design Flow

Project	<b>Heights Road Tractor 2B</b>				
Date	12.11.2021				
Inflow (l/sec)	0.80	in cubes =	2.88	m3/hr	
Outflow (l/sec)	20.40	in cubes =	73.44	m3	
Dia of station			2	m	
Distance between floats			0.3	m	
Volume of AWL			0.9426	m3	
Effective outflow in cube			70.56		
Time taken to <b>fill</b> the AWL			0.33	x 60	19.64 mins
Time taken to <b>empty</b> the AWL			0.01	x 60	0.80 mins
Cycle time		20.44	min		
<b>Cycles / hour</b>		<b>2.935559966</b>			
<b>Starts / hr per pump</b>		<b>1.5</b>			
<b>Detention time for DF [mins]</b>		<b>20</b>			
Name	Height above lower	Height from floor			
High level	0.1	1.1			
Standby On	0.1	1			
Duty On	0.3	0.9			
Standby off	0.1	0.6			
Duty off	0.1	0.5			
Low level	0.1	0.4			
Min water level	0.3	0.3			
Sump floor	0	0			
Therefore the total depth of working volume is			1.1	m	



### Friction loss calculation

<b>Pumped fluid</b> Water, pure	<b>Static head</b> 18	<b>Layout</b> Wet well installation
<b>Flow</b> 20.4 l/s	<b>Number of pumps</b> 1	<b>Calculation model</b> Colebrook-White
<b>Viscosity</b> 1.569 mm <sup>2</sup> /s	<b>Nature of system</b> Single head pump	

Type	∅ (mm)	? or L	Qty.	v (m/s)	k (mm)	∆H (m)
<b>∅ = Diameter v = Velocity k = Pipe roughness ∆H = Head loss</b>						
<b>Common discharge side pipe - Plastic / PE100 (HDPE) PE 4710 SDR 11 (PN 16) / DN 150 (180x16,4 mm) / DIN 8074/75 /EN 13244</b>						
Pipe length	147.2	2500 m	1	1.199	0.04	23.62
Discharge Connection	147.2	0.3	1	1.199		0.02197
Elbows	147.2	0.3	1	1.199		0.02197
Inlet	147.2	1	1	1.199		0.07324
Non-return valves	147.2	0.9	1	1.199		0.06592
Outlet	147.2	1	1	1.199		0.07324
T-piece	147.2	0.4	1	1.199		0.0293
Valve	147.2	0.6	2	1.199		0.04394
<b>Total friction head</b>						<b>23.95</b>
Friction loss head						23.95 m
Total static head						18 m
<b>Total head</b>						<b>41.95 m</b>

Project  
Block

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Created on 11/11/2021

Last update 11/11/2021

# NP 3153 SH 3~ 271

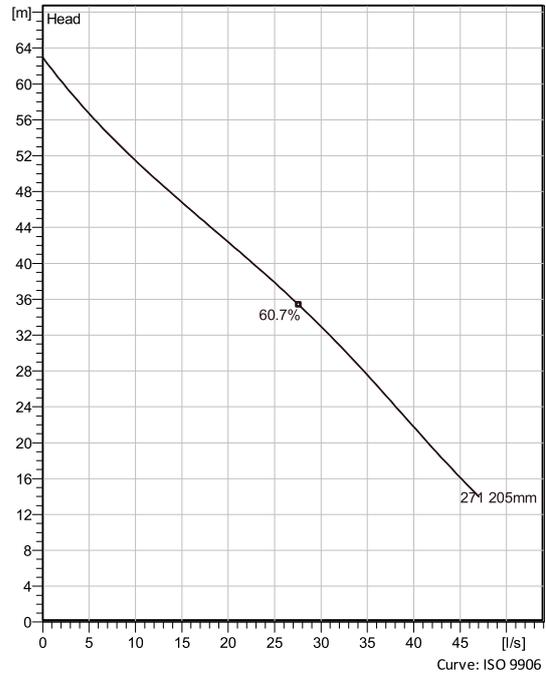
Patented self cleaning semi-open channel impeller, ideal for pumping in most waste water applications. Modular based design with high adaptation grade.



## Technical specification



Curves according to: Water, pure ,4 °C,999.9 kg/m<sup>3</sup>,1.569 mm<sup>2</sup>/s



## Configuration

<b>Motor number</b> N3153.182 21-18-2BB-W 15KW	<b>Installation type</b> P - Semi permanent, Wet
<b>Impeller diameter</b> 205 mm	<b>Discharge diameter</b> 80 mm

## Pump information

<b>Impeller diameter</b> 205 mm
<b>Discharge diameter</b> 80 mm
<b>Inlet diameter</b> 150 mm
<b>Maximum operating speed</b> 2920 rpm
<b>Number of blades</b> 2
<b>Max. fluid temperature</b> 40 °C

## Materials

<b>Impeller</b> Grey cast iron
-----------------------------------

<b>Project</b>	<b>Created by</b>	Kobus Steyn
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	<b>Last update</b>	11/11/2021

# NP 3153 SH 3~ 271

## Technical specification



### Motor - General

<b>Motor number</b> N3153.182 21-18-2BB-W 15KW	<b>Phases</b> 3~	<b>Rated speed</b> 2920 rpm	<b>Rated power</b> 15 kW
<b>Approval</b> No	<b>Number of poles</b> 2	<b>Rated current</b> 27 A	<b>Stator variant</b> 1
<b>Frequency</b> 50 Hz	<b>Rated voltage</b> 415 V	<b>Insulation class</b> H	<b>Type of Duty</b> S1
<b>Version code</b> 182			

### Motor - Technical

<b>Power factor - 1/1 Load</b> 0.86	<b>Motor efficiency - 1/1 Load</b> 90.3 %	<b>Total moment of inertia</b> 0.0374 kg m <sup>2</sup>	<b>Starts per hour max.</b> 30
<b>Power factor - 3/4 Load</b> 0.80	<b>Motor efficiency - 3/4 Load</b> 91.0 %	<b>Starting current, direct starting</b> 222 A	
<b>Power factor - 1/2 Load</b> 0.69	<b>Motor efficiency - 1/2 Load</b> 90.5 %	<b>Starting current, star-delta</b> 74 A	

Project

Block 0

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# NP 3153 SH 3~ 271

## Performance curve

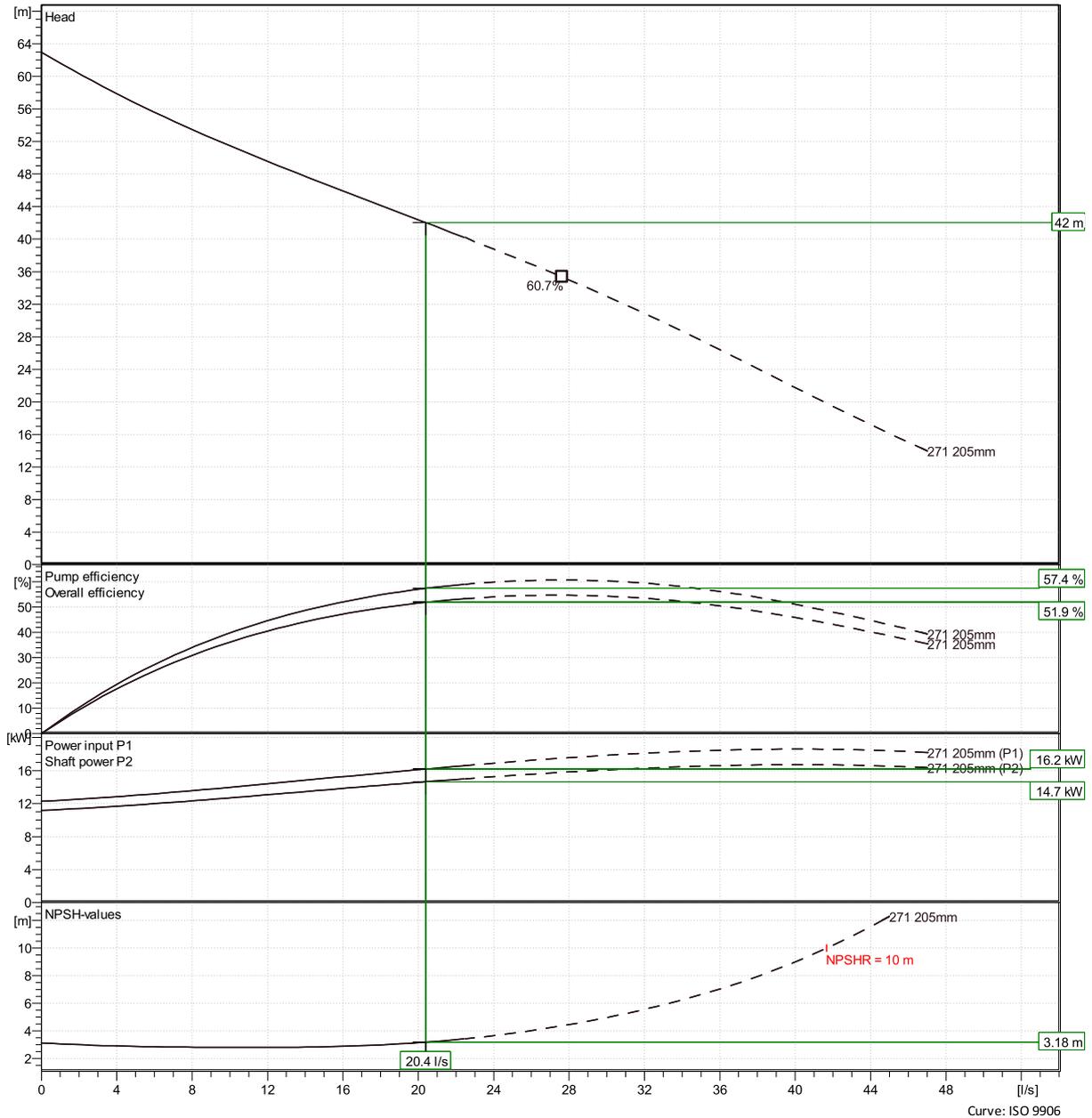


### Duty point

**Flow**  
20.4 l/s

**Head**  
42 m

Curves according to: Water, pure 4 °C, 999.9 kg/m<sup>3</sup>, 1.569 mm<sup>2</sup>/s



<b>Project</b>		<b>Created by</b>	Kobus Steyn
<b>Block</b>	0	<b>Created on</b>	11/11/2021
		<b>Last update</b>	11/11/2021

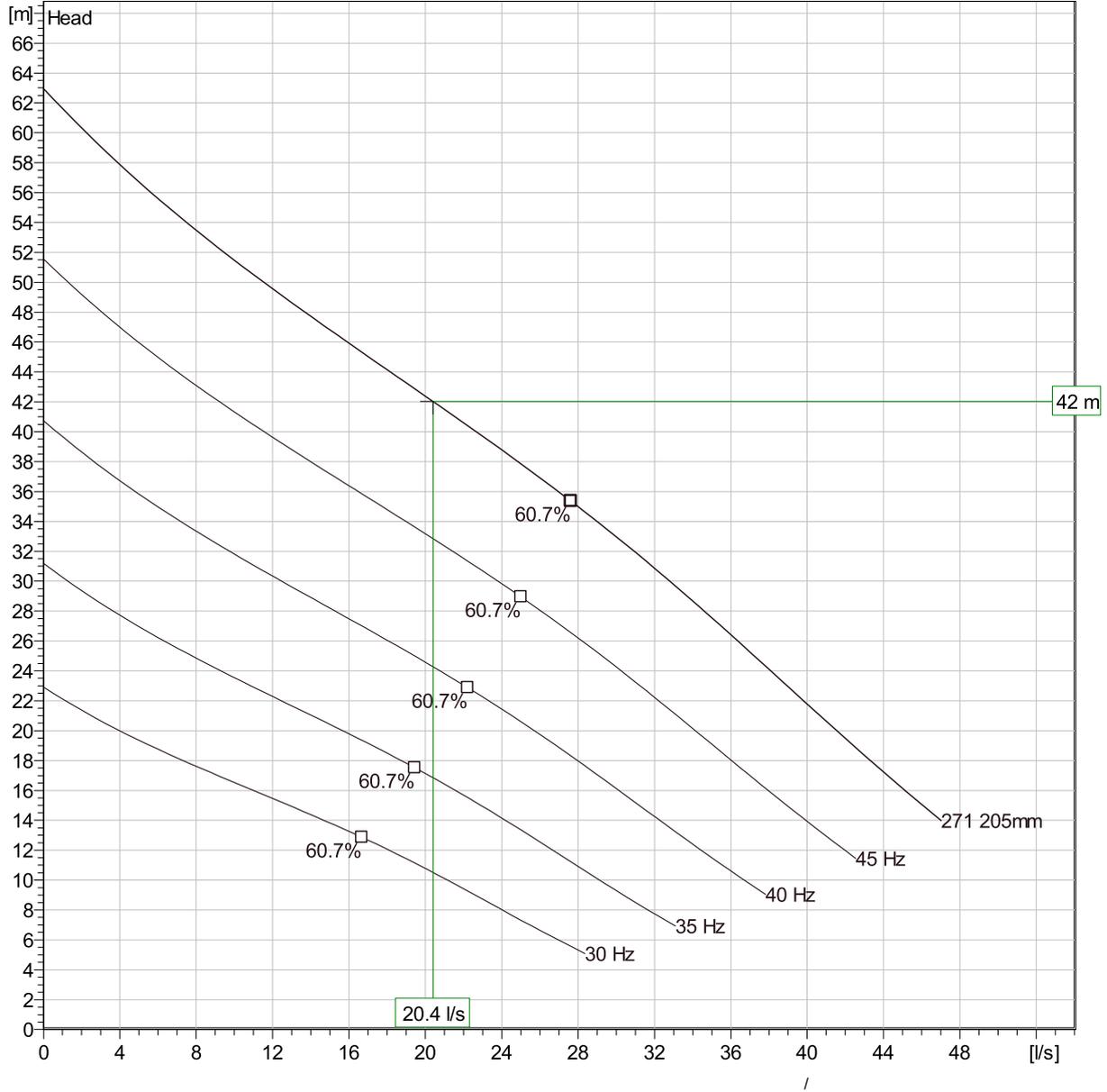
Curve: ISO 9906

# NP 3153 SH 3~ 271

## Duty Analysis



Curves according to: Water, pure [100%]; 4°C; 999.9kg/m<sup>3</sup>; 1.569mm<sup>2</sup>/s



### Operating characteristics

Pumps / Systems	Flow l/s	Head m	Shaft power kW	Flow l/s	Head m	Shaft power kW	Hydr. eff.	Spec. Energy kWh/m <sup>3</sup>	NPSHre m
1	20.4	42	14.7	20.4	42	14.7	57.4 %	0.221	3.18

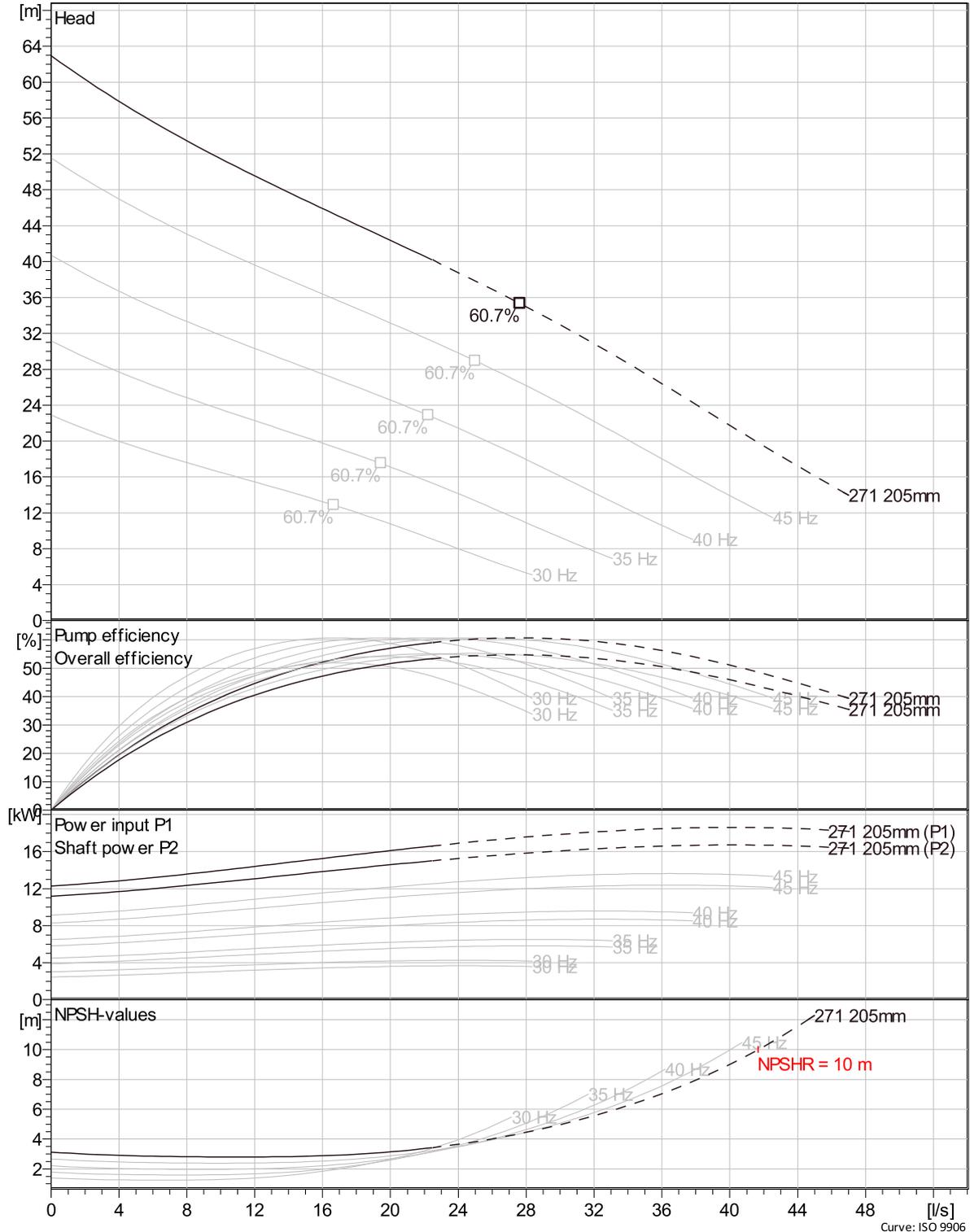
<b>Project</b>	<b>Created by</b>	Kobus Steyn
<b>Block</b>	<b>Created on</b>	11/11/2021
	<b>Last update</b>	11/11/2021

# NP 3153 SH 3~ 271

## VFD Curve



Curves according to: Water, pure, 4 °C, 999.9 kg/m<sup>3</sup>, 1.569 mm<sup>2</sup>/s

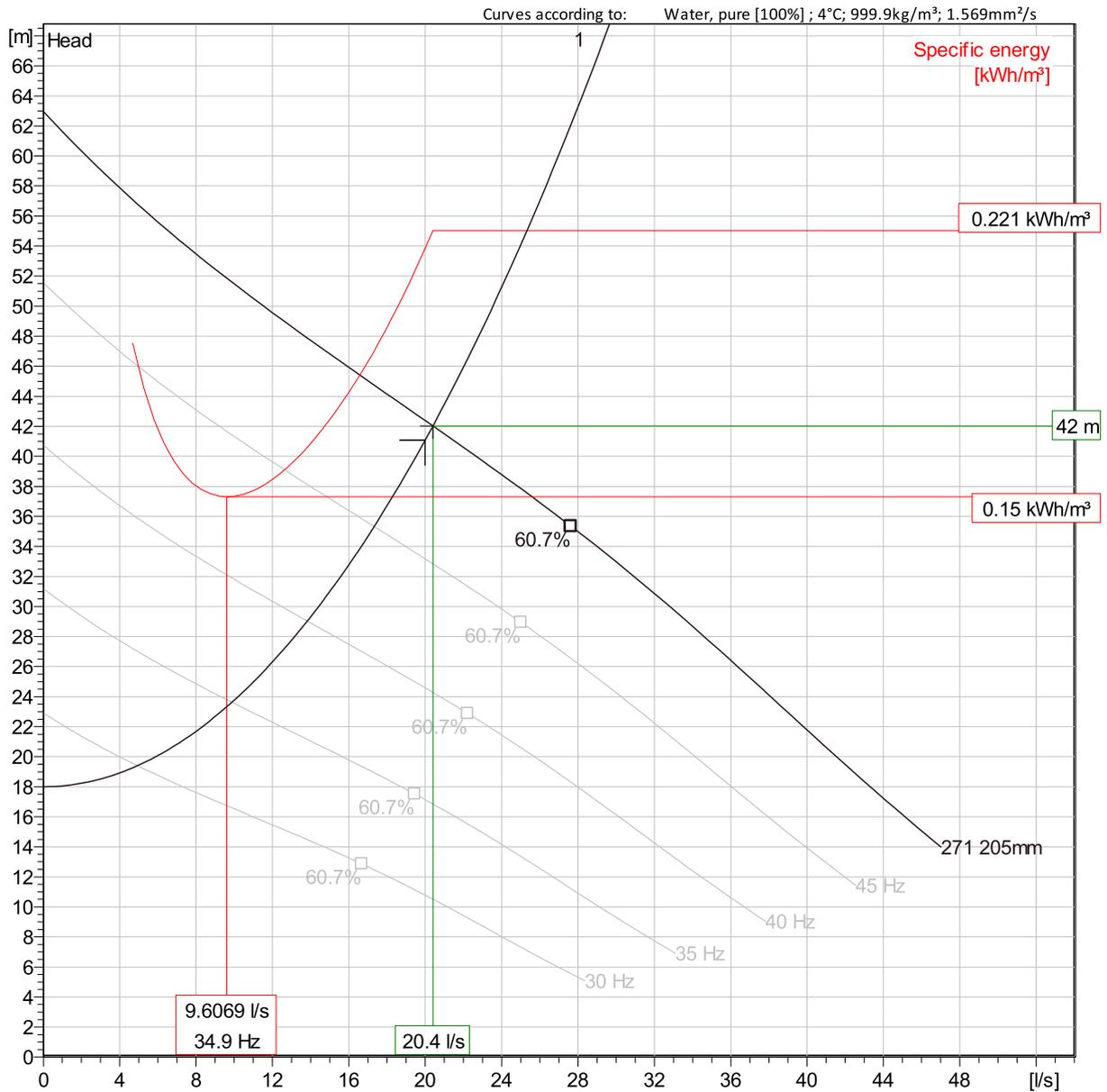


Project		Created by	Kobus Steyn	
Block	0	Created on	11/11/2021	Last update 11/11/2021

Curve: ISO 9906

# NP 3153 SH 3~ 271

## VFD Analysis



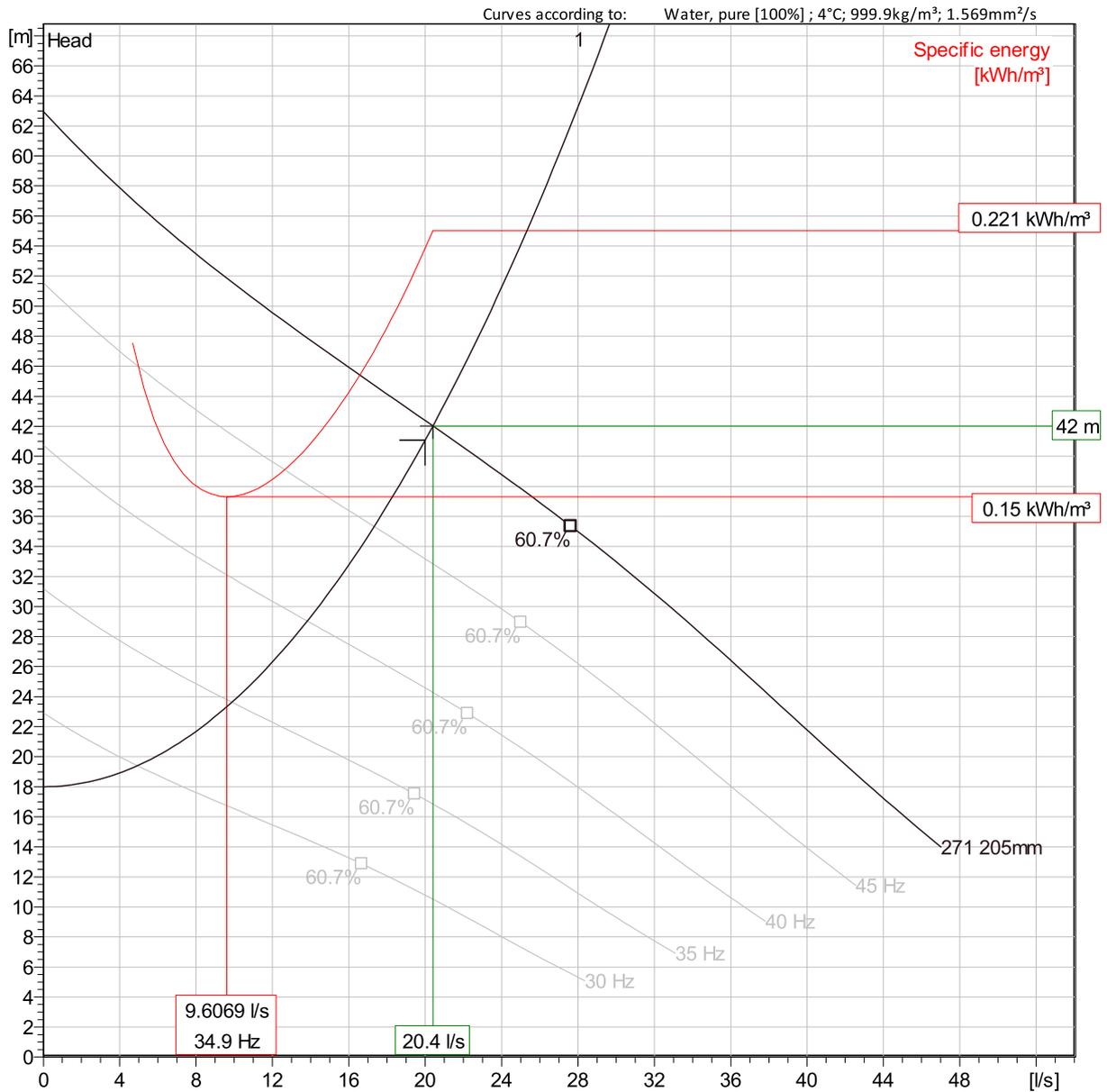
### Operating Characteristics

Pumps / Systems	Frequency	Flow l/s	Head m	Shaft power kW	Flow l/s	Head m	Shaft power kW	Hydr. eff.	Specific energy kWh/m <sup>3</sup>	NPSHre m
1	50 Hz	20.4	42	14.7	20.4	42	14.7	57.4 %	0.221	3.18
1	45 Hz	17.1	34.9	10.4	17.1	34.9	10.4	56 %	0.186	2.58
1	40 Hz	13.6	28.7	7.15	13.6	28.7	7.15	53.6 %	0.162	2.04
1	35 Hz	9.66	23.4	4.58	9.66	23.4	4.58	48.4 %	0.15	1.59

<b>Project</b>		<b>Created by</b>	Kobus Steyn
<b>Block</b>	0	<b>Created on</b>	11/11/2021
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# NP 3153 SH 3~ 271

## VFD Analysis



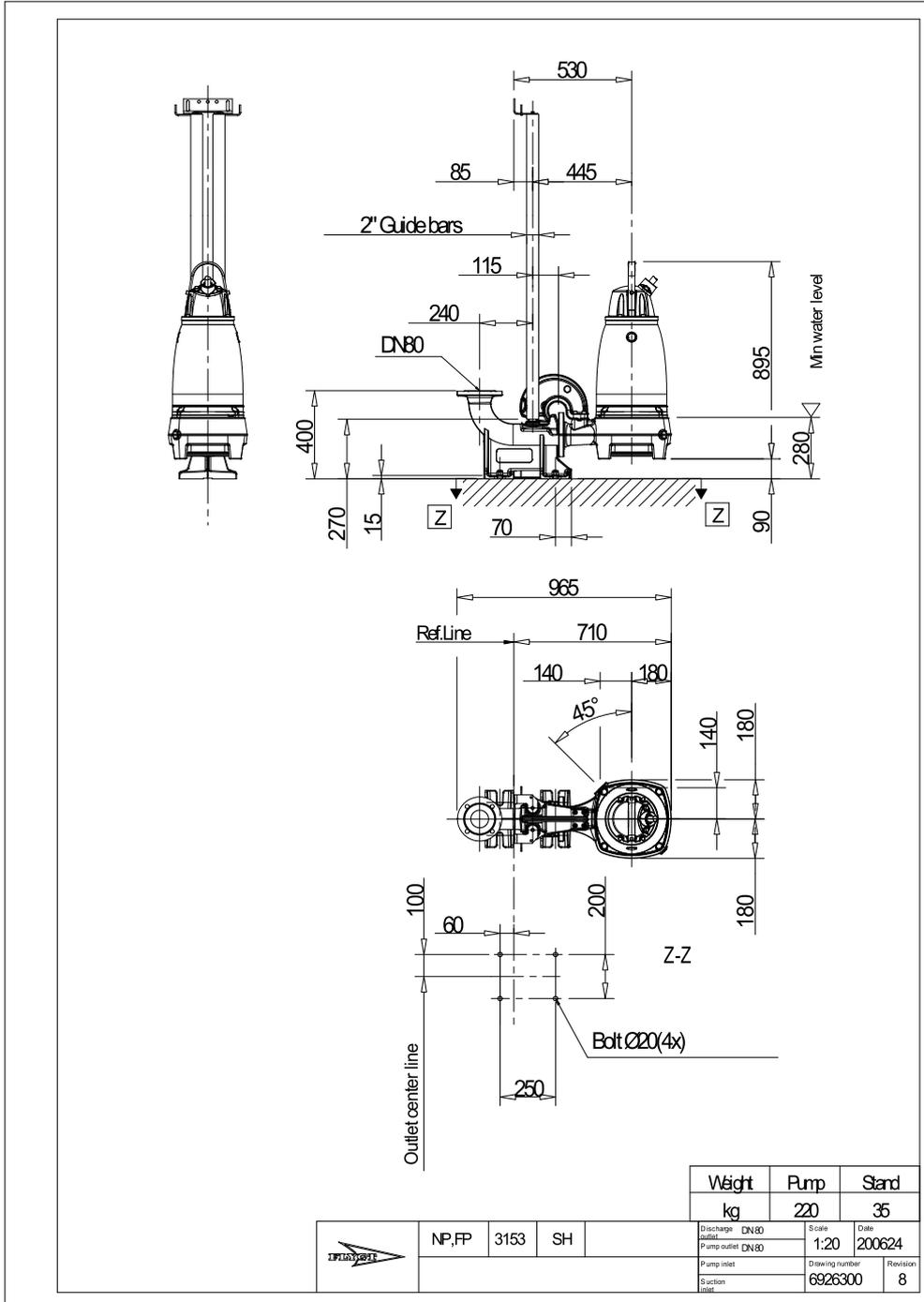
### Operating Characteristics

Pumps / Systems	Frequency	Flow l/s	Head m	Shaft power kW	Flow l/s	Head m	Shaft power kW	Hydr. eff.	Specific energy kWh/m <sup>3</sup>	NPSHre m
1	30 Hz	4.67	19.3	2.64	4.67	19.3	2.64	33.4 %	0.19	1.24

<b>Project</b>		<b>Created by</b>	Kobus Steyn
<b>Block</b>	0	<b>Created on</b>	11/11/2021
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# NP 3153 SH 3~ 271

Dimensional drawing



Project  
Block 0

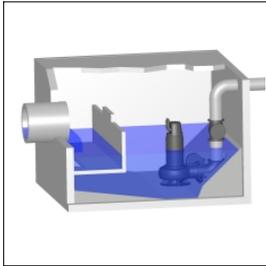
Created by Kobus Steyn  
Created on 11/11/2021 Last update 11/11/2021

## WWPS Design Calculations

<b>Customer</b>	<b>Woods</b>
<b>Project</b>	<b>Height Road Tractor 2A</b>
<b>Area</b>	<b>Auckland</b>
<b>Date</b>	<b>12.11.2021</b>
<b>Created by</b>	<b>JH</b>
<b>P &amp; V No.</b>	
<b>Project No.</b>	<b>P-1970</b>
ADWF [l/sec]	0.80
Peaking factor (PDWF)	3
Peaking factor (PWVF)	6.7
PDWF [l/sec]	2.4
PWVF [l/sec]	5.36
Design flow SF	1.10
Design flow [l/sec]	5.90
Discharge invert level [m]	19.00
Wet Well Lid level [m]	10
Storage Tank Lid Level [m]	10
Overflow Invert level [m]	8.80
Inlet invert level [m]	7
High level alarm to inlet invert [m]	2.3
"Duty on" to high level alarm [m]	0.1
High level alarm [m]	4.70
Working level ("Duty on") [m]	4.60
"Duty off"	4.00
Inlet invert to "Duty off" [m]	3.00
Pump station invert [m]	3.50
Valve chamber depth	1.20
<b>Storage requirements</b>	
Hours required	24
Daily Flow	69120
Hourly Flow	2880
Storage capacity [l] for 8 hours Storage	69120
Storage capacity [m3]	69.12
<b>Pump station &amp; storage tank sizing</b>	
<b>Pump station</b>	
Diameter [m]	2
Straight Shell Capacity [m3/m]	3.14
Storage - High level to overflow [m]	4.10
Storage volume equals [m3]	12.88
Plus working levels [m]	1.1
Total depth of the station [m]	6.50
<b>Storage tank 1</b>	
Storage tank requirement [m3]	56.24
Tank dia [m]	2.50
Tank length	12.1
Tank inlet/outlet invert RL [m]	6
Multiple tanks?	1
Storage tank volume	56.32518379
<b>Total storage volume WW + ST</b>	<b>69.21</b>

### Working level and starts per hour - Design Flow

Project	<b>Height Road Tractor 2A</b>				
Date	12.11.2021				
Inflow (l/sec)	0.80	in cubes =	2.88	m3/hr	
Outflow (l/sec)	14.23	in cubes =	51.228	m3	
Dia of station			2	m	
Distance between floats			0.3	m	
Volume of AWL			0.9426	m3	
Effective outflow in cube			48.348		
Time taken to <b>fill</b> the AWL			0.33	x 60	19.64 mins
Time taken to <b>empty</b> the AWL			0.02	x 60	1.17 mins
Cycle time		20.81	min		
<b>Cycles / hour</b>		<b>2.883607623</b>			
<b>Starts / hr per pump</b>		<b>1.4</b>			
<b>Detention time for DF [mins]</b>		<b>21</b>			
Name	Height above lower	Height from floor			
High level	0.1	1.1			
Standby On	0.1	1			
Duty On	0.3	0.9			
Standby off	0.1	0.6			
Duty off	0.1	0.5			
Low level	0.1	0.4			
Min water level	0.3	0.3			
Sump floor	0	0			
Therefore the total depth of working volume is			1.1	m	



### Friction loss calculation

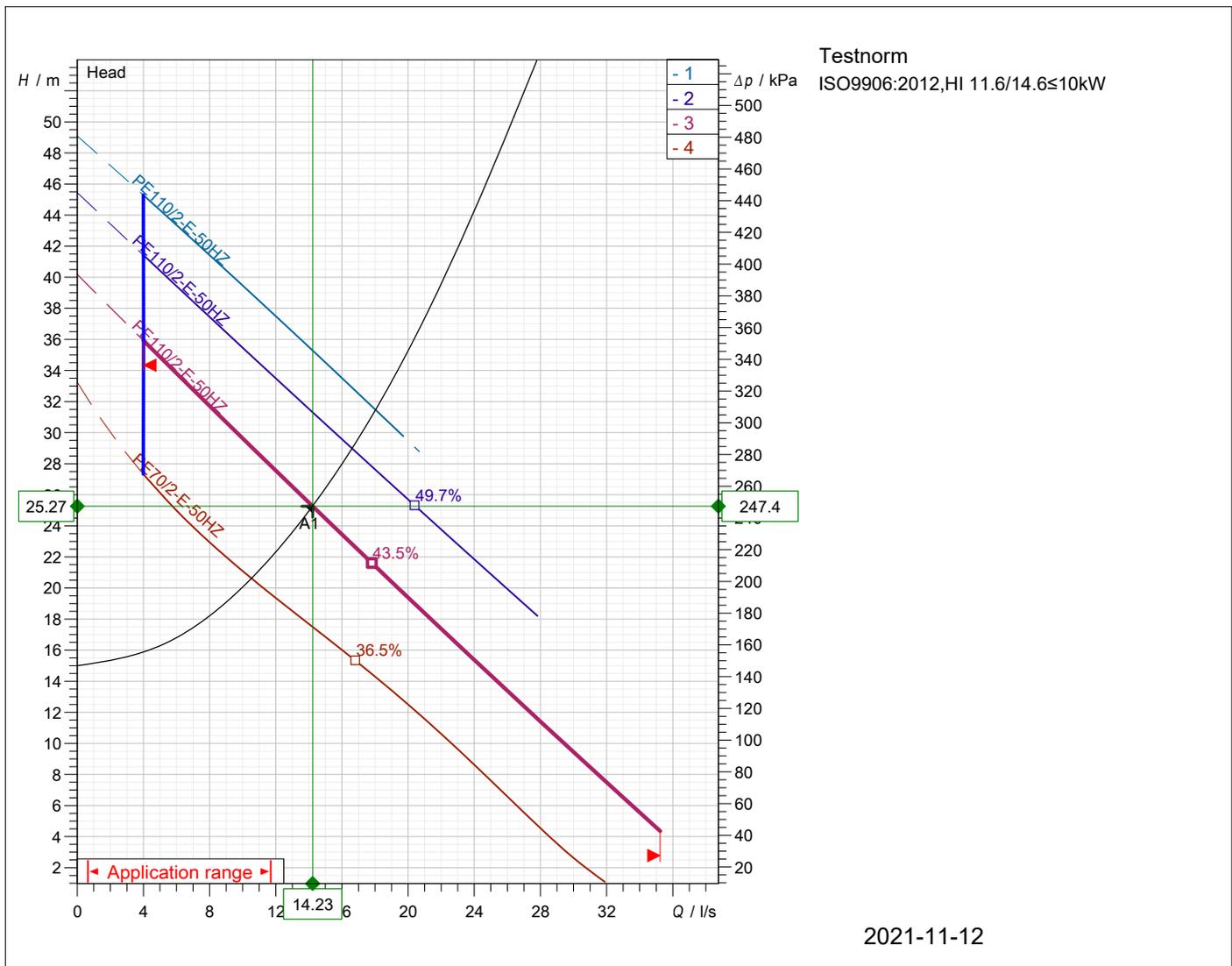
<b>Pumped fluid</b> Water, pure	<b>Static head</b> 15	<b>Layout</b> Wet well installation
<b>Flow</b> 14.23 l/s	<b>Number of pumps</b> 1	<b>Calculation model</b> Colebrook-White
<b>Viscosity</b> 1.569 mm <sup>2</sup> /s	<b>Nature of system</b> Single head pump	

Type	∅ (mm)	? or L	Qty.	v (m/s)	k (mm)	ΔH (m)
<b>∅ = Diameter v = Velocity k = Pipe roughness ΔH = Head loss</b>						
<b>Common discharge side pipe - Plastic / PE100 (HDPE) PE 4710 SDR 11 (PN 16) / DN 150 (160x14,6 mm) / DIN 8074/75 /EN 13244</b>						
Pipe length	130.8	1150 m	1	1.059	0.04	9.989
Discharge Connection	130.8	0.3	1	1.059		0.01715
Elbows	130.8	0.3	1	1.059		0.01715
Inlet	130.8	1	1	1.059		0.05716
Non-return valves	130.8	0.9	1	1.059		0.05144
Outlet	130.8	1	1	1.059		0.05716
T-piece	130.8	0.4	1	1.059		0.02286
Valve	130.8	0.6	2	1.059		0.0343
<b>Total friction head</b>						<b>10.25</b>
Friction loss head						10.25 m
Total static head						15 m
<b>Total head</b>						<b>25.25 m</b>

<b>Project</b>	<b>Created by</b>	Kobus Steyn	<b>Last update</b>	11/11/2021
<b>Block</b>	<b>Created on</b>	11/11/2021		

Pos.no	Description	Item no.	Quant.																								
	<p><b>XFP 80E CB1 50HZ</b></p> <p>Centrifugal pump: XFP80E CB1</p> <p>XFP PE1-3 Type: XFP80E CB1</p> <p>Submersible sewage pump type ABS XFP is designed for municipal and industrial wastewater equipped with Premium Efficiency (IE3 level) motor for:</p> <p><b>Main applications</b></p> <ul style="list-style-type: none"> <li>- Water and wastewater</li> <li>- Sewage containing solids and fibrous material</li> <li>- Sewage with sludge and high content of rags</li> <li>- Industrial raw water</li> <li>- Municipal combined sewage and storm water systems.</li> </ul> <p><b>Main design features</b></p> <ul style="list-style-type: none"> <li>- Premium efficiency IE3 motors in acc. with IEC60034-30</li> <li>- Approval for ATEX (Ex II 2G k Ex db IIB T4 GB), FM and CSA as standard</li> <li>- Water pressure-tight encapsulated fully flood-proof motor</li> <li>- Motor insulation according to Class H (140°C temperature sensors)</li> <li>- Temperature rise according to NEMA Class A</li> <li>- Continuously rated motor suitable for wet and dry installation as standard for PE1 and PE2 in 50Hz. Optional for 60Hz</li> <li>- PE3 has the option of internal closed loop cooling system for dry installation</li> <li>- EMC version as option for PE1-3</li> <li>- Condition monitoring of temperature and water ingress.</li> <li>- Solid passage min. 75 mm and greater for CB Plus</li> <li>- Hydraulics with open CB Plus type single and multi-vane (PE3) or vortex impellers suitable for handling of water, polluted water, sewage containing solids, faecal slurry and sludge</li> </ul> <p>50Hz Capacity up to 750 m<sup>3</sup>/h Head, max. 74 m</p> <p>60Hz Capacity up to 3500 US g.p.m. Head, max. 330ft</p> <p>Type: XFP80E CB1</p> <p>Technical data</p> <table> <tr> <td>Delivery rate</td> <td>: 14.23 l/s</td> </tr> <tr> <td>Delivery head</td> <td>: 25.27 m</td> </tr> <tr> <td>Hydr. Efficiency</td> <td>: 42.01 %</td> </tr> <tr> <td>Total efficiency</td> <td>: 38.45 %</td> </tr> <tr> <td>Shaft power</td> <td>: 8.49 kW</td> </tr> <tr> <td>Speed</td> <td>: 2947 1/min</td> </tr> <tr> <td>Impeller type</td> <td>: Contrabloc impeller, 1 vane</td> </tr> <tr> <td>Motor output</td> <td>: 11 kW</td> </tr> <tr> <td>Voltage</td> <td>: 400 V</td> </tr> <tr> <td>Frequency</td> <td>: 50 Hz</td> </tr> <tr> <td>Suction outlet</td> <td>: DN100</td> </tr> <tr> <td>Discharge outlet</td> <td>: DN80/100</td> </tr> </table>	Delivery rate	: 14.23 l/s	Delivery head	: 25.27 m	Hydr. Efficiency	: 42.01 %	Total efficiency	: 38.45 %	Shaft power	: 8.49 kW	Speed	: 2947 1/min	Impeller type	: Contrabloc impeller, 1 vane	Motor output	: 11 kW	Voltage	: 400 V	Frequency	: 50 Hz	Suction outlet	: DN100	Discharge outlet	: DN80/100		1
Delivery rate	: 14.23 l/s																										
Delivery head	: 25.27 m																										
Hydr. Efficiency	: 42.01 %																										
Total efficiency	: 38.45 %																										
Shaft power	: 8.49 kW																										
Speed	: 2947 1/min																										
Impeller type	: Contrabloc impeller, 1 vane																										
Motor output	: 11 kW																										
Voltage	: 400 V																										
Frequency	: 50 Hz																										
Suction outlet	: DN100																										
Discharge outlet	: DN80/100																										

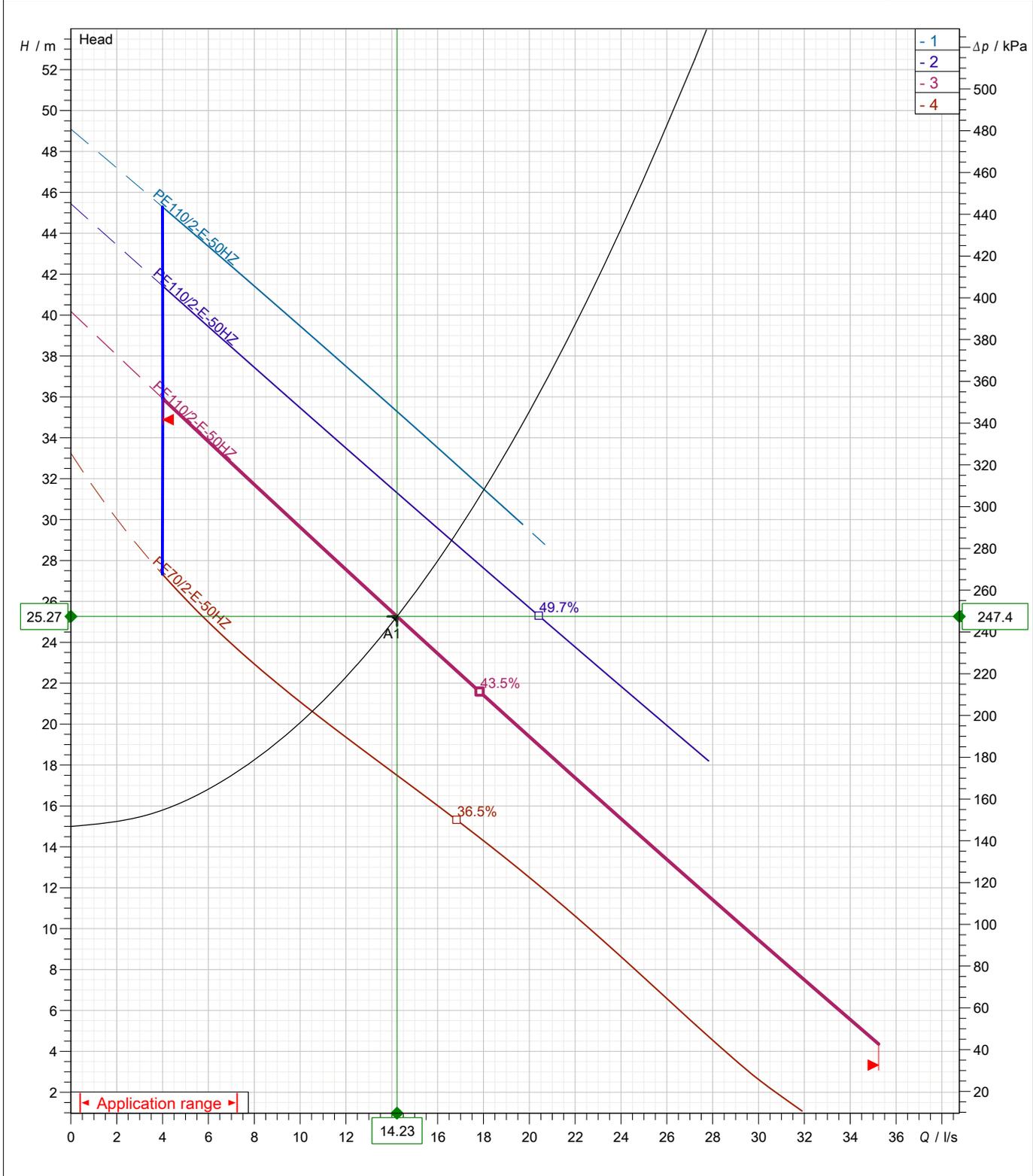
# XFP 80E CB1 50HZ



<b>Operating data specification</b> Flow 14.23 l/s Efficiency 42 % NPSH 3.04 m Temperature 20 °C No. of pumps 1		Power input 9.28 kW Head 25.3 m Rated power 8.49 kW Fluid Water Nature of system Single head pump	
<b>Pump data</b> Type XFP 80E CB1 50HZ Series XFP PE1-PE3 N° of vanes 1 Free passage 45 mm Discharge flange DN80/100 Moment of inertia 0.013 kg m²		Make SULZER Impeller Contrabloc impeller, 1 vane Impeller size 170 mm Suction flange DN100 Type of installation Wet Well installation with pedestal	
<b>Motor data</b> Rated voltage 400 V Rated power P2 11 kW Number of poles 2 Power factor 0.87 Starting current 156 A Starting torque 84.7 Nm Insulation class H		Frequency 50 Hz Nominal Speed 2930 1/min Efficiency 91.2 % Rated current 20.1 A Rated torque 35.9 Nm Degree of protection IP 68 No. starts per hour 15	

Curve number	<b>Pump performance curves</b> <b>XFP 80E CB1 50HZ</b>	<b>SULZER</b>
Reference curve XFP80E CB1 50HZ		

			Discharge DN80/100	Frequency 50 Hz
Density 998.3 kg/m <sup>3</sup>	Viscosity 1.005 mm <sup>2</sup> /s	Testnorm ISO9906:2012,HI 11.6/14.6≤10kW	Rated speed 2947 1/min	Date 2021-11-12
Flow 14.23 l/s	Head 25.3 m	Shaft power 8.49 kW	Power input 9.28 kW	Rated power P2 11 kW
			Hydraulic efficiency 42 %	NPSH 3.04 m



Impeller size 170 mm	N° of vanes 1	Impeller Contrabloc impeller, 1 vane	Solid size 45 mm	Revision
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Sulzer reserves the right to change any data and dimensions without prior notice and can not be held responsible for the use of information contained in this software.

Spaix® 4, Version 4.3.12 - 2020/05/28 (Build 328)  
Data version June 2020

Frequency  
50 Hz

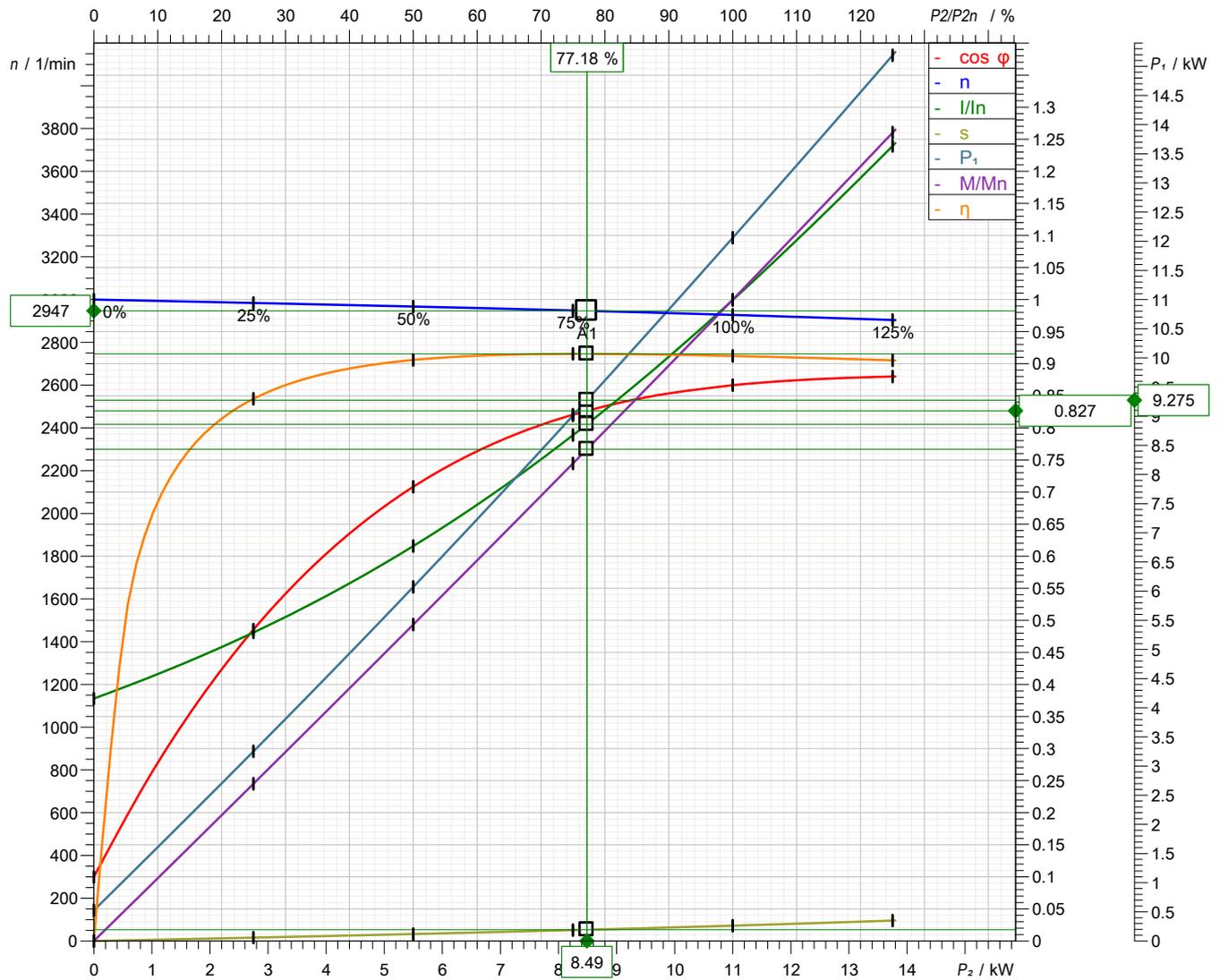
PE2

# Motor performance curve



PE110/2-E-50HZ

Rated power 11 kW	Service factor 1.3	Nominal Speed 2930 1/min	Number of poles 2	Rated voltage 400 V	Date 2021-11-12
----------------------	-----------------------	-----------------------------	----------------------	------------------------	--------------------



Symbol	No loac	25 %	50 %	75 %	100 %	125 %
$P_2$ / kW	0	2.75	5.5	8.25	11	13.75
$P_1$ / kW	0.5254	3.253	6.072	9.013	12.06	15.19
$\eta$ / %	0	84.53	90.59	91.54	91.21	90.53
$n$ / 1/min	3000	2984	2967	2949	2928	2904
$\cos \phi$	0.09982	0.4856	0.7081	0.8206	0.8666	0.8801
$I$ / A	7.598	9.669	12.38	15.85	20.09	24.91
$s$ / %	0	0.5298	1.088	1.701	2.394	3.186
$M$ / Nm	0	8.8	17.7	26.71	35.87	45.21

Tolerance according to VDE 0530 T1 12.84 for rated power

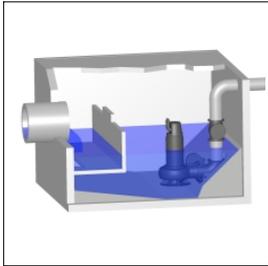
Starting current 156 A	Starting torque 84.7 Nm	Moment of inertia 0.0212 kg m <sup>2</sup>	No. starts per hour 15
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## WWPS Design Calculations

<b>Customer</b>	<b>Woods</b>
<b>Project</b>	<b>Height Road Tractor 2A</b>
<b>Area</b>	<b>Auckland</b>
<b>Date</b>	<b>12.11.2021</b>
<b>Created by</b>	<b>JH</b>
<b>P &amp; V No.</b>	
<b>Project No.</b>	<b>P-1970</b>
ADWF [l/sec]	0.80
Peaking factor (PDWF)	3
Peaking factor (PWVF)	6.7
PDWF [l/sec]	2.4
PWVF [l/sec]	5.36
Design flow SF	1.20
Design flow [l/sec]	6.43
Discharge invert level [m]	19.00
Wet Well Lid level [m]	10
Storage Tank Lid Level [m]	10
Overflow Invert level [m]	8.45
Inlet invert level [m]	6.9
High level alarm to inlet invert [m]	2.3
"Duty on" to high level alarm [m]	0.1
High level alarm [m]	4.60
Working level ("Duty on") [m]	4.50
"Duty off"	3.90
Inlet invert to "Duty off" [m]	3.00
Pump station invert [m]	3.40
Valve chamber depth	1.20
<b>Storage requirements</b>	
Hours required	8
Daily Flow	69120
Hourly Flow	2880
Storage capacity [l] for 8 hours Storage	23040
Storage capacity [m3]	23.04
<b>Pump station &amp; storage tank sizing</b>	
<b>Pump station</b>	
Diameter [m]	2
Straight Shell Capacity [m3/m]	3.14
Storage - High level to overflow [m]	3.85
Storage volume equals [m3]	12.10
Plus working levels [m]	1.1
Total depth of the station [m]	6.60
<b>Storage tank 1</b>	
Storage tank requirement [m3]	10.94
Tank dia [m]	1.85
Tank length	4.5
Tank inlet/outlet invert RL [m]	7.1
Multiple tanks?	1
Storage tank volume	11.03509818
<b>Total storage volume WW + ST</b>	<b>23.13</b>

### Working level and starts per hour - Design Flow

Project	<b>Height Road Tractor 2A</b>				
Date	12.11.2021				
Inflow (l/sec)	0.80	in cubes =	2.88	m3/hr	
Outflow (l/sec)	20.70	in cubes =	74.52	m3	
Dia of station	2 m				
Distance between floats	0.3 m				
Volume of AWL	0.9426 m3				
Effective outflow in cube	71.64				
Time taken to <b>fill</b> the AWL	0.33		x 60	19.64	mins
Time taken to <b>empty</b> the AWL	0.01		x 60	0.79	mins
Cycle time	20.43 min				
<b>Cycles / hour</b>	<b>2.93729647</b>				
<b>Starts / hr per pump</b>	<b>1.5</b>				
<b>Detention time for DF [mins]</b>	<b>20</b>				
Name	Height above lower	Height from floor			
High level	0.1	1.1			
Standby On	0.1	1			
Duty On	0.3	0.9			
Standby off	0.1	0.6			
Duty off	0.1	0.5			
Low level	0.1	0.4			
Min water level	0.3	0.3			
Sump floor	0	0			
Therefore the total depth of working volume is	1.1 m				



### Friction loss calculation

<b>Pumped fluid</b> Water, pure	<b>Static head</b> 15	<b>Layout</b> Wet well installation
<b>Flow</b> 20.7 l/s	<b>Number of pumps</b> 1	<b>Calculation model</b> Colebrook-White
<b>Viscosity</b> 1.569 mm <sup>2</sup> /s	<b>Nature of system</b> Single head pump	

Type	∅ (mm)	? or L	Qty.	v (m/s)	k (mm)	ΔH (m)
<b>∅ = Diameter v = Velocity k = Pipe roughness ΔH = Head loss</b>						
<b>Common discharge side pipe - Plastic / PE100 (HDPE) PE 4710 SDR 11 (PN 16) / DN 150 (180x16,4 mm) / DIN 8074/75 /EN 13244</b>						
Pipe length	147.2	1150 m	1	1.216	0.6	17.38
Discharge Connection	147.2	0.3	1	1.216		0.02262
Elbows	147.2	0.3	1	1.216		0.02262
Inlet	147.2	1	1	1.216		0.07541
Non-return valves	147.2	0.9	1	1.216		0.06787
Outlet	147.2	1	1	1.216		0.07541
T-piece	147.2	0.4	1	1.216		0.03016
Valve	147.2	0.6	2	1.216		0.04525
<b>Total friction head</b>						<b>17.72</b>
Friction loss head						17.72 m
Total static head						15 m
<b>Total head</b>						<b>32.72 m</b>

<b>Project</b>	<b>Created by</b>	Kobus Steyn	<b>Last update</b>	11/11/2021
<b>Block</b>	<b>Created on</b>	11/11/2021		

## NP 3153 SH 3~ 273

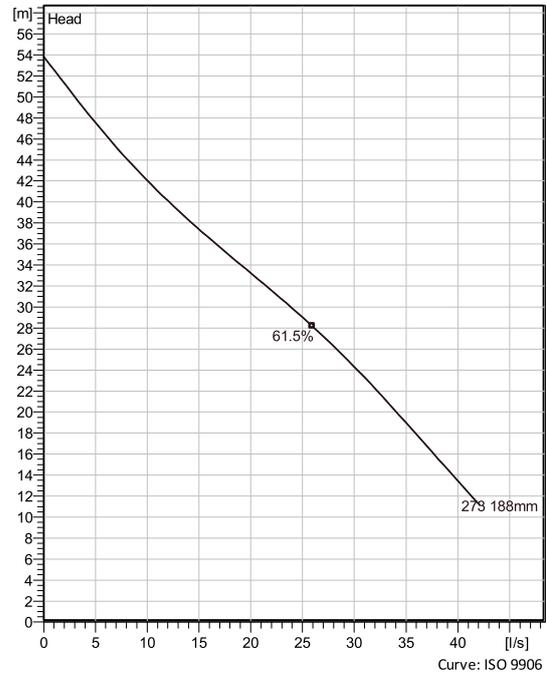
Patented self cleaning semi-open channel impeller, ideal for pumping in most waste water applications. Modular based design with high adaptation grade.



### Technical specification



Curves according to: Water, pure ,4 °C,999.9 kg/m<sup>3</sup>,1.569 mm<sup>2</sup>/s



### Configuration

<b>Motor number</b> N3153.185 21-18-2BB-W 15KW	<b>Installation type</b> P - Semi permanent, Wet
<b>Impeller diameter</b> 188 mm	<b>Discharge diameter</b> 80 mm

### Pump information

<b>Impeller diameter</b> 188 mm
<b>Discharge diameter</b> 80 mm
<b>Inlet diameter</b> 150 mm
<b>Maximum operating speed</b> 2920 rpm
<b>Number of blades</b> 2
<b>Max. fluid temperature</b> 40 °C

### Materials

<b>Impeller</b> Hard-Iron
------------------------------

Project

Block 0

Created by

Kobus Steyn

Created on

11/11/2021 Last update 11/11/2021

# NP 3153 SH 3~ 273

## Technical specification



### Motor - General

<b>Motor number</b> N3153.185 21-18-2BB-W 15KW	<b>Phases</b> 3~	<b>Rated speed</b> 2920 rpm	<b>Rated power</b> 15 kW
<b>Approval</b> No	<b>Number of poles</b> 2	<b>Rated current</b> 27 A	<b>Stator variant</b> 1
<b>Frequency</b> 50 Hz	<b>Rated voltage</b> 415 V	<b>Insulation class</b> H	<b>Type of Duty</b> S1
<b>Version code</b> 185			

### Motor - Technical

<b>Power factor - 1/1 Load</b> 0.86	<b>Motor efficiency - 1/1 Load</b> 90.0 %	<b>Total moment of inertia</b> 0.0336 kg m <sup>2</sup>	<b>Starts per hour max.</b> 30
<b>Power factor - 3/4 Load</b> 0.80	<b>Motor efficiency - 3/4 Load</b> 91.0 %	<b>Starting current, direct starting</b> 222 A	
<b>Power factor - 1/2 Load</b> 0.69	<b>Motor efficiency - 1/2 Load</b> 90.5 %	<b>Starting current, star-delta</b> 74 A	

Project

Block 0

Created by

Kobus Steyn

Created on

11/11/2021 Last update 11/11/2021

# NP 3153 SH 3~ 273

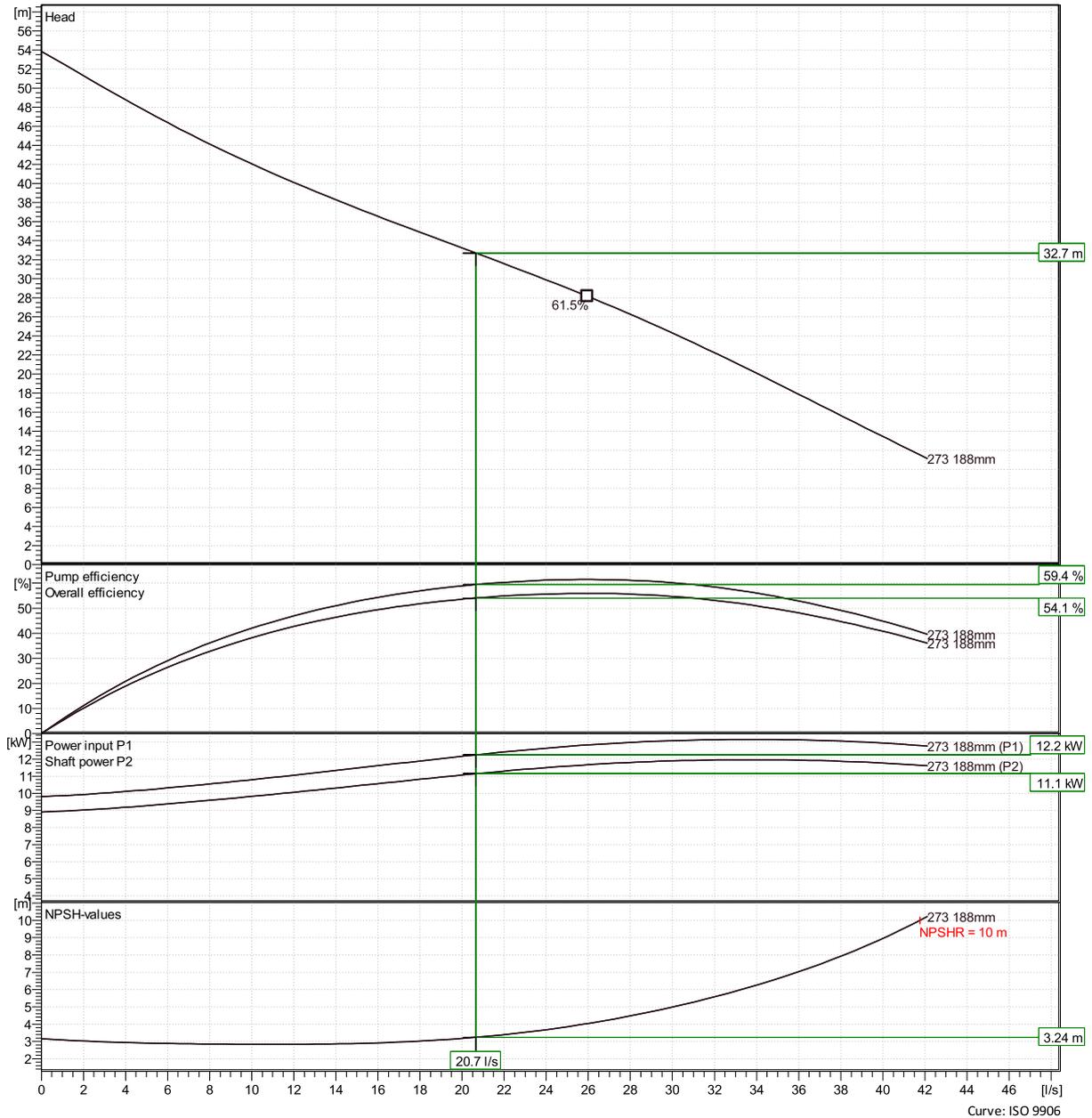
## Performance curve



### Duty point

**Flow** 20.7 l/s      **Head** 32.7 m

Curves according to: Water, pure 4 °C, 999.9 kg/m<sup>3</sup>, 1.569 mm<sup>2</sup>/s



<b>Project</b>		<b>Created by</b>	Kobus Steyn
<b>Block</b>	0	<b>Created on</b>	11/11/2021
		<b>Last update</b>	11/11/2021

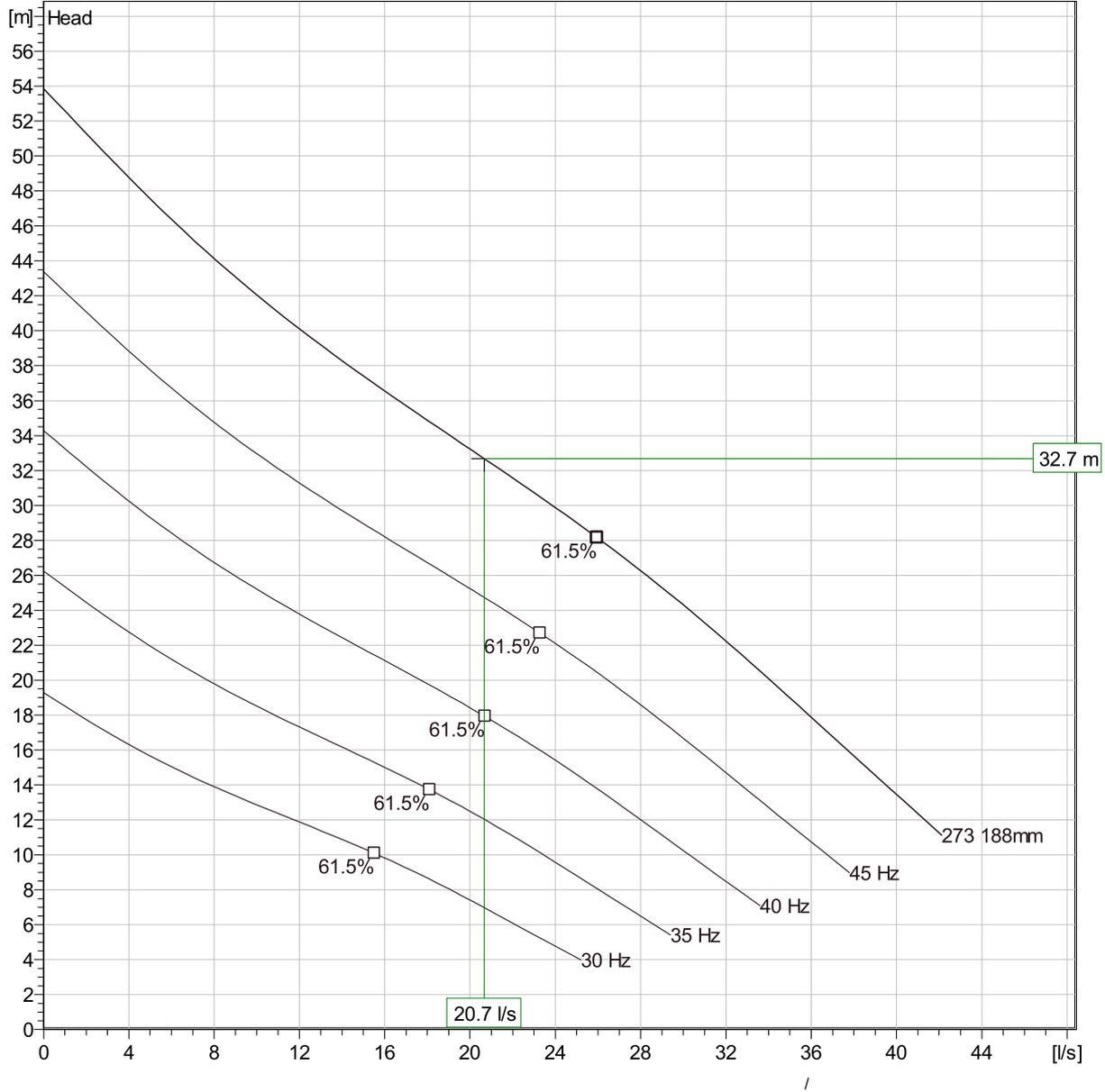
Curve: ISO 9906

# NP 3153 SH 3~ 273

## Duty Analysis



Curves according to: Water, pure [100%] ; 4°C; 999.9kg/m<sup>3</sup>; 1.569mm<sup>2</sup>/s



### Operating characteristics

Pumps / Systems	Flow l/s	Head m	Shaft power kW	Flow l/s	Head m	Shaft power kW	Hydr. eff.	Spec. Energy kWh/m <sup>3</sup>	NPSHre m
1	20.7	32.7	11.1	20.7	32.7	11.1	59.4 %	0.165	3.24

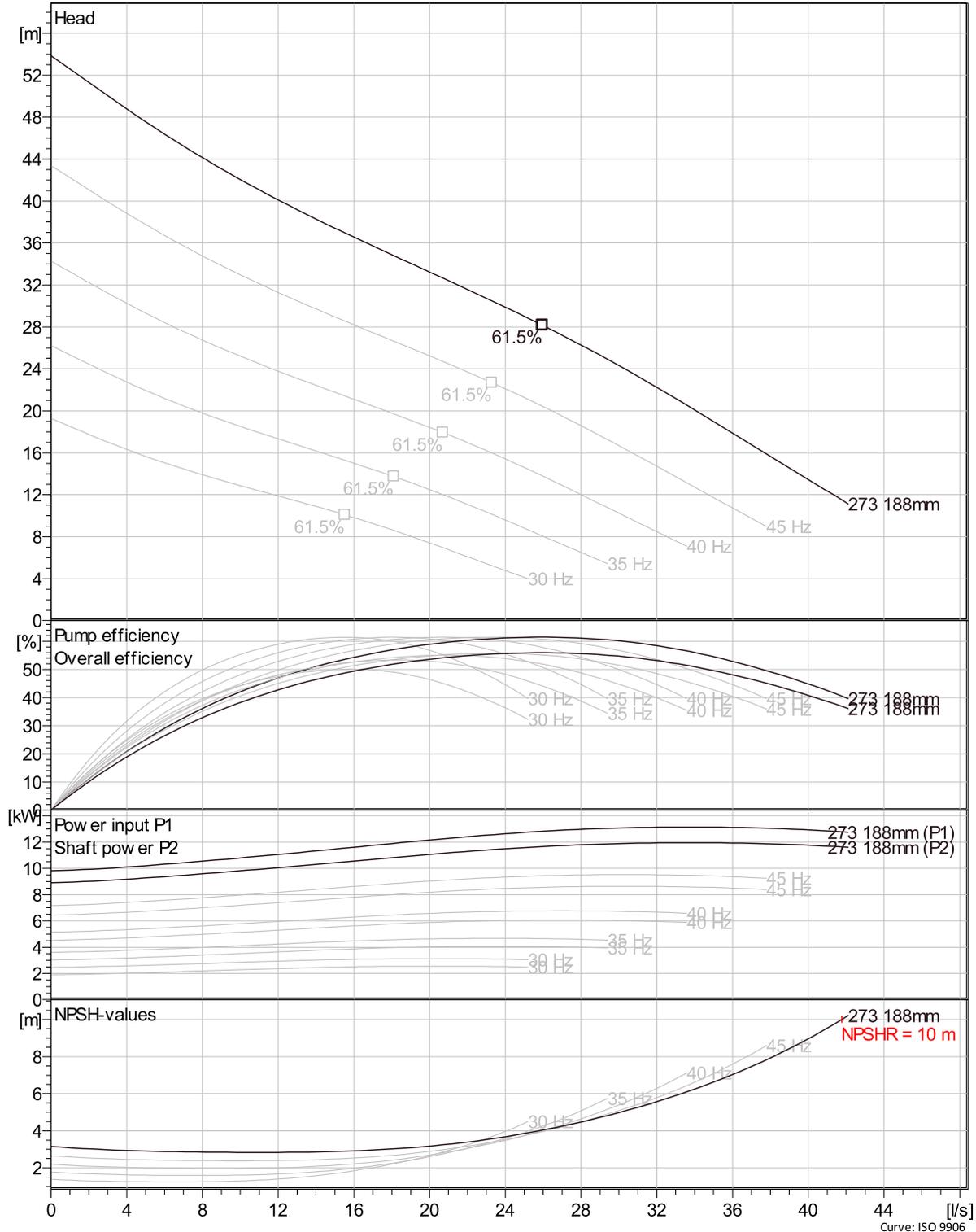
<b>Project</b>	<b>Created by</b>	Kobus Steyn
<b>Block</b>	<b>Created on</b>	11/11/2021
	<b>Last update</b>	11/11/2021

# NP 3153 SH 3~ 273

## VFD Curve



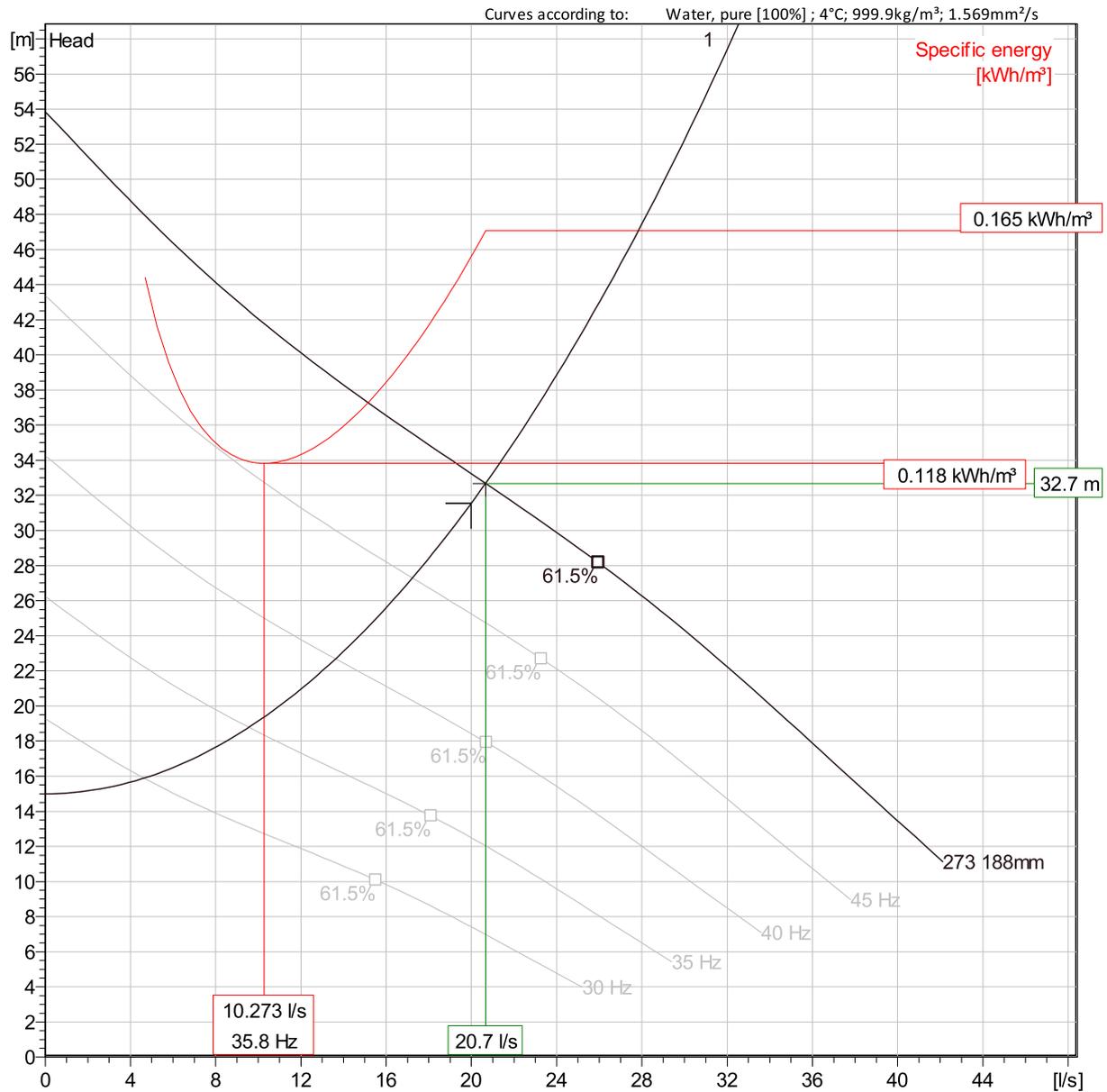
Curves according to: Water, pure, 4 °C, 999.9 kg/m<sup>3</sup>, 1.569 mm<sup>2</sup>/s



Project		Created by	Kobus Steyn	
Block	0	Created on	11/11/2021	Last update 11/11/2021

# NP 3153 SH 3~ 273

## VFD Analysis



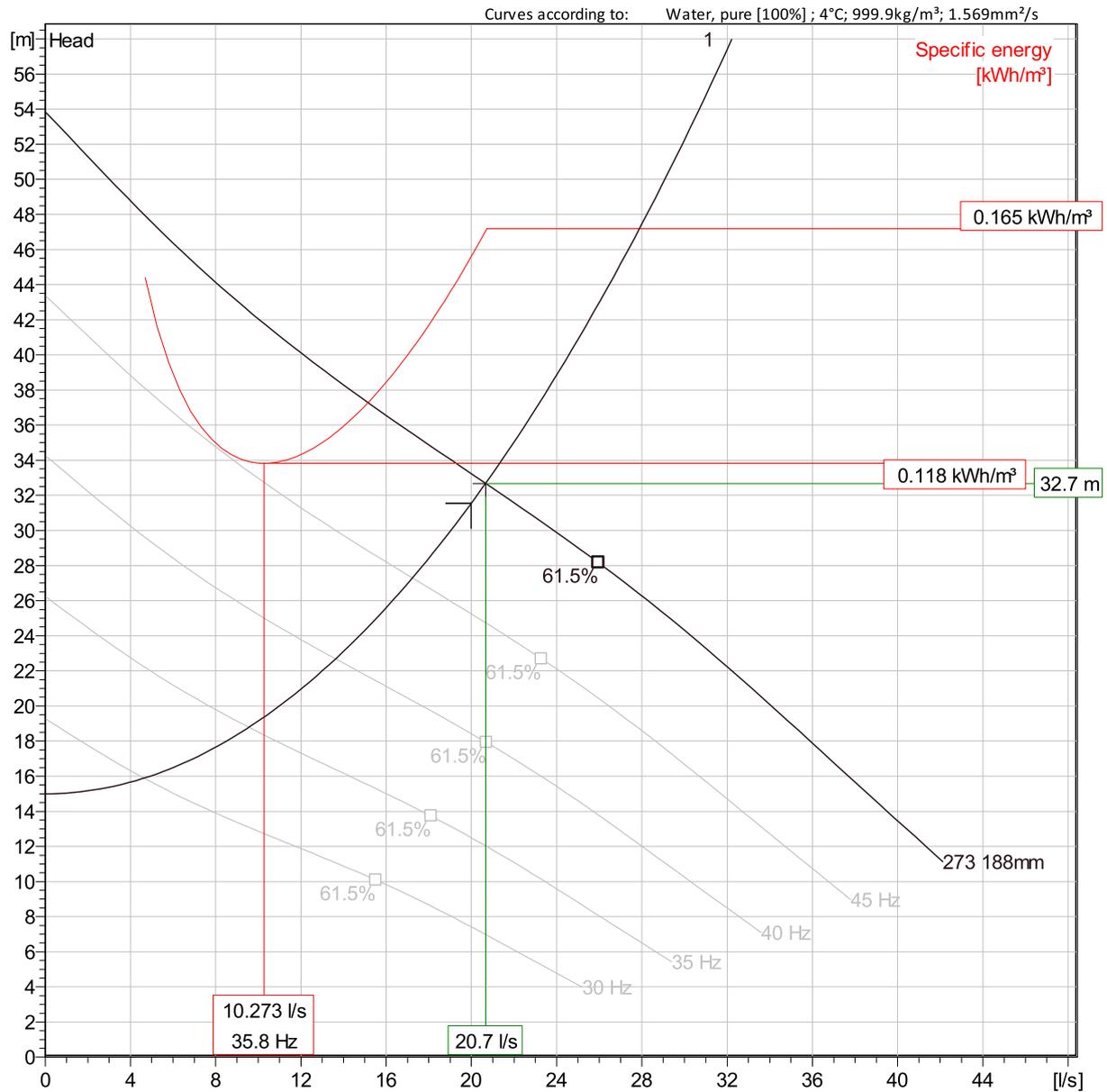
### Operating Characteristics

Pumps / Systems	Frequency	Flow l/s	Head m	Shaft power kW	Flow l/s	Head m	Shaft power kW	Hydr. eff.	Specific energy kWh/m <sup>3</sup>	NPSHre m
1	50 Hz	20.7	32.7	11.1	20.7	32.7	11.1	59.4 %	0.165	3.24
1	45 Hz	17.3	27.4	7.97	17.3	27.4	7.97	58.2 %	0.141	2.62
1	40 Hz	13.7	22.7	5.46	13.7	22.7	5.46	55.8 %	0.125	2.07
1	35 Hz	9.61	18.8	3.51	9.61	18.8	3.51	50.5 %	0.119	1.61

Project		Created by	Kobus Steyn		
Block	0	Created on	11/11/2021	Last update	11/11/2021

# NP 3153 SH 3~ 273

## VFD Analysis



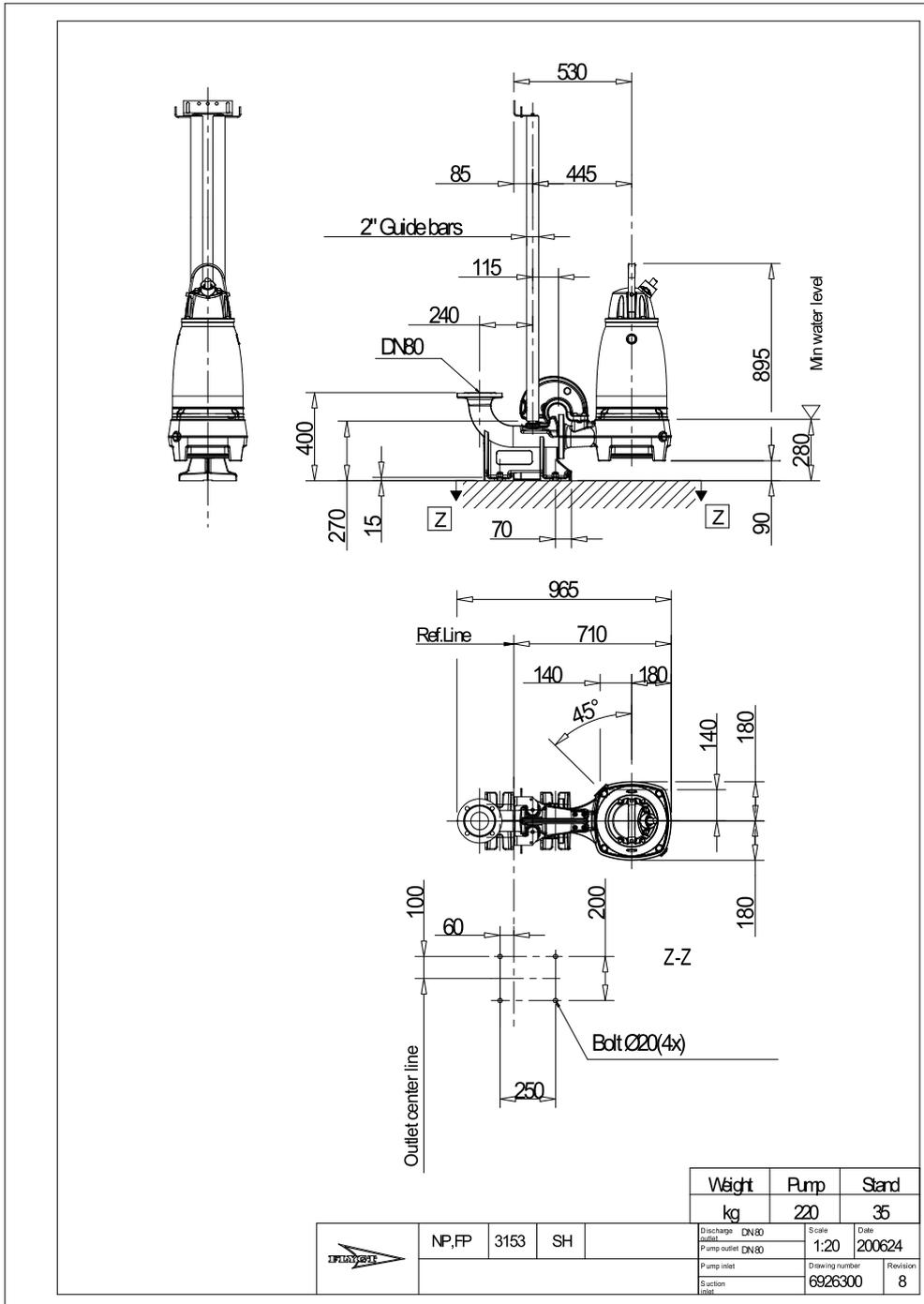
### Operating Characteristics

Pumps / Systems	Frequency	Flow l/s	Head m	Shaft power kW	Flow l/s	Head m	Shaft power kW	Hydr. eff.	Specific energy kWh/m <sup>3</sup>	NPSHre m
1	30 Hz	4.7	15.9	2.06	4.7	15.9	2.06	35.6 %	0.155	1.26

Project		Created by	Kobus Steyn		
Block	0	Created on	11/11/2021	Last update	11/11/2021

# NP 3153 SH 3~ 273

Dimensional drawing



Project  
Block 0

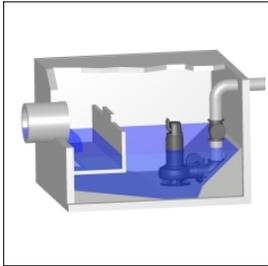
Created by Kobus Steyn  
Created on 11/11/2021 Last update 11/11/2021

## WWPS Design Calculations

<b>Customer</b>	<b>Woods</b>
<b>Project</b>	<b>Height Road Tractor 2A</b>
<b>Area</b>	<b>Auckland</b>
<b>Date</b>	<b>12.11.2021</b>
<b>Created by</b>	<b>JH</b>
<b>P &amp; V No.</b>	
<b>Project No.</b>	<b>P-1970</b>
ADWF [l/sec]	0.80
Peaking factor (PDWF)	3
Peaking factor (PWWF)	6.7
PDWF [l/sec]	2.4
PWWF [l/sec]	5.36
Design flow SF	1.20
Design flow [l/sec]	6.43
Discharge invert level [m]	19.00
Wet Well Lid level [m]	10
Storage Tank Lid Level [m]	10
Overflow Invert level [m]	8.45
Inlet invert level [m]	6.9
High level alarm to inlet invert [m]	2.3
"Duty on" to high level alarm [m]	0.1
High level alarm [m]	4.60
Working level ("Duty on") [m]	4.50
"Duty off"	3.90
Inlet invert to "Duty off" [m]	3.00
Pump station invert [m]	3.40
Valve chamber depth	1.20
<b>Storage requirements</b>	
Hours required	8
Daily Flow	69120
Hourly Flow	2880
Storage capacity [l] for 8 hours Storage	23040
Storage capacity [m3]	23.04
<b>Pump station &amp; storage tank sizing</b>	
<b>Pump station</b>	
Diameter [m]	2
Straight Shell Capacity [m3/m]	3.14
Storage - High level to overflow [m]	3.85
Storage volume equals [m3]	12.10
Plus working levels [m]	1.1
Total depth of the station [m]	6.60
<b>Storage tank 1</b>	
Storage tank requirement [m3]	10.94
Tank dia [m]	1.85
Tank length	4.5
Tank inlet/outlet invert RL [m]	7.1
Multiple tanks?	1
Storage tank volume	11.03509818
<b>Total storage volume WW + ST</b>	<b>23.13</b>

### Working level and starts per hour - Design Flow

Project	<b>Height Road Tractor 2A</b>				
Date	12.11.2021				
Inflow (l/sec)	0.80	in cubes =	2.88	m3/hr	
Outflow (l/sec)	20.70	in cubes =	74.52	m3	
Dia of station			2	m	
Distance between floats			0.3	m	
Volume of AWL			0.9426	m3	
Effective outflow in cube			71.64		
Time taken to <b>fill</b> the AWL			0.33	x 60	19.64 mins
Time taken to <b>empty</b> the AWL			0.01	x 60	0.79 mins
Cycle time		20.43	min		
<b>Cycles / hour</b>		<b>2.93729647</b>			
<b>Starts / hr per pump</b>		<b>1.5</b>			
<b>Detention time for DF [mins]</b>		<b>20</b>			
Name	Height above lower	Height from floor			
High level	0.1	1.1			
Standby On	0.1	1			
Duty On	0.3	0.9			
Standby off	0.1	0.6			
Duty off	0.1	0.5			
Low level	0.1	0.4			
Min water level	0.3	0.3			
Sump floor	0	0			
Therefore the total depth of working volume is			1.1	m	



### Friction loss calculation

<b>Pumped fluid</b> Water, pure	<b>Static head</b> 15	<b>Layout</b> Wet well installation
<b>Flow</b> 20.7 l/s	<b>Number of pumps</b> 1	<b>Calculation model</b> Colebrook-White
<b>Viscosity</b> 1.569 mm <sup>2</sup> /s	<b>Nature of system</b> Single head pump	

Type	∅ (mm)	? or L	Qty.	v (m/s)	k (mm)	ΔH (m)
<b>∅ = Diameter v = Velocity k = Pipe roughness ΔH = Head loss</b>						
<b>Common discharge side pipe - Plastic / PE100 (HDPE) PE 4710 SDR 11 (PN 16) / DN 150 (180x16,4 mm) / DIN 8074/75 /EN 13244</b>						
Pipe length	147.2	1150 m	1	1.216	0.6	17.38
Discharge Connection	147.2	0.3	1	1.216		0.02262
Elbows	147.2	0.3	1	1.216		0.02262
Inlet	147.2	1	1	1.216		0.07541
Non-return valves	147.2	0.9	1	1.216		0.06787
Outlet	147.2	1	1	1.216		0.07541
T-piece	147.2	0.4	1	1.216		0.03016
Valve	147.2	0.6	2	1.216		0.04525
<b>Total friction head</b>						<b>17.72</b>
Friction loss head						17.72 m
Total static head						15 m
<b>Total head</b>						<b>32.72 m</b>

<b>Project</b>	<b>Created by</b>	Kobus Steyn	<b>Last update</b>	11/11/2021
<b>Block</b>	<b>Created on</b>	11/11/2021		

## NP 3153 SH 3~ 273

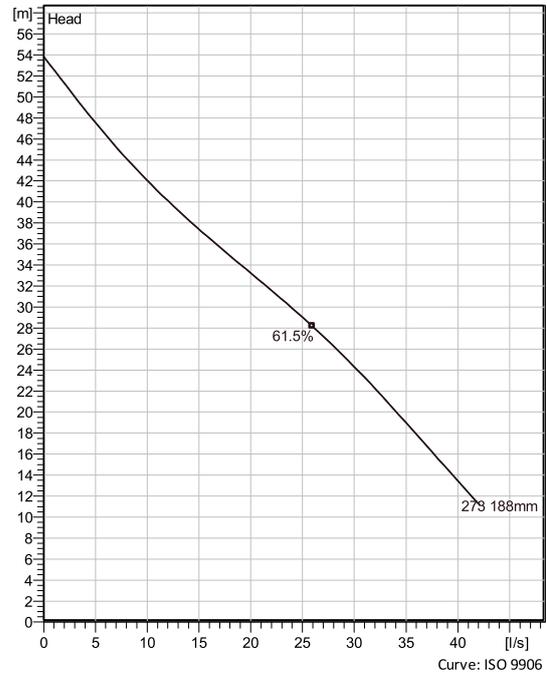
Patented self cleaning semi-open channel impeller, ideal for pumping in most waste water applications. Modular based design with high adaptation grade.



### Technical specification



Curves according to: Water, pure ,4 °C,999.9 kg/m<sup>3</sup>,1.569 mm<sup>2</sup>/s



### Configuration

<b>Motor number</b> N3153.185 21-18-2BB-W 15KW	<b>Installation type</b> P - Semi permanent, Wet
<b>Impeller diameter</b> 188 mm	<b>Discharge diameter</b> 80 mm

### Pump information

<b>Impeller diameter</b> 188 mm
<b>Discharge diameter</b> 80 mm
<b>Inlet diameter</b> 150 mm
<b>Maximum operating speed</b> 2920 rpm
<b>Number of blades</b> 2
<b>Max. fluid temperature</b> 40 °C

### Materials

<b>Impeller</b> Hard-Iron
------------------------------

Project

Block 0

Created by

Kobus Steyn

Created on

11/11/2021 Last update 11/11/2021

# NP 3153 SH 3~ 273

## Technical specification



### Motor - General

<b>Motor number</b> N3153.185 21-18-2BB-W 15KW	<b>Phases</b> 3~	<b>Rated speed</b> 2920 rpm	<b>Rated power</b> 15 kW
<b>Approval</b> No	<b>Number of poles</b> 2	<b>Rated current</b> 27 A	<b>Stator variant</b> 1
<b>Frequency</b> 50 Hz	<b>Rated voltage</b> 415 V	<b>Insulation class</b> H	<b>Type of Duty</b> S1
<b>Version code</b> 185			

### Motor - Technical

<b>Power factor - 1/1 Load</b> 0.86	<b>Motor efficiency - 1/1 Load</b> 90.0 %	<b>Total moment of inertia</b> 0.0336 kg m <sup>2</sup>	<b>Starts per hour max.</b> 30
<b>Power factor - 3/4 Load</b> 0.80	<b>Motor efficiency - 3/4 Load</b> 91.0 %	<b>Starting current, direct starting</b> 222 A	
<b>Power factor - 1/2 Load</b> 0.69	<b>Motor efficiency - 1/2 Load</b> 90.5 %	<b>Starting current, star-delta</b> 74 A	

Project

Block 0

Created by Kobus Steyn

Created on 11/11/2021 Last update 11/11/2021

# NP 3153 SH 3~ 273

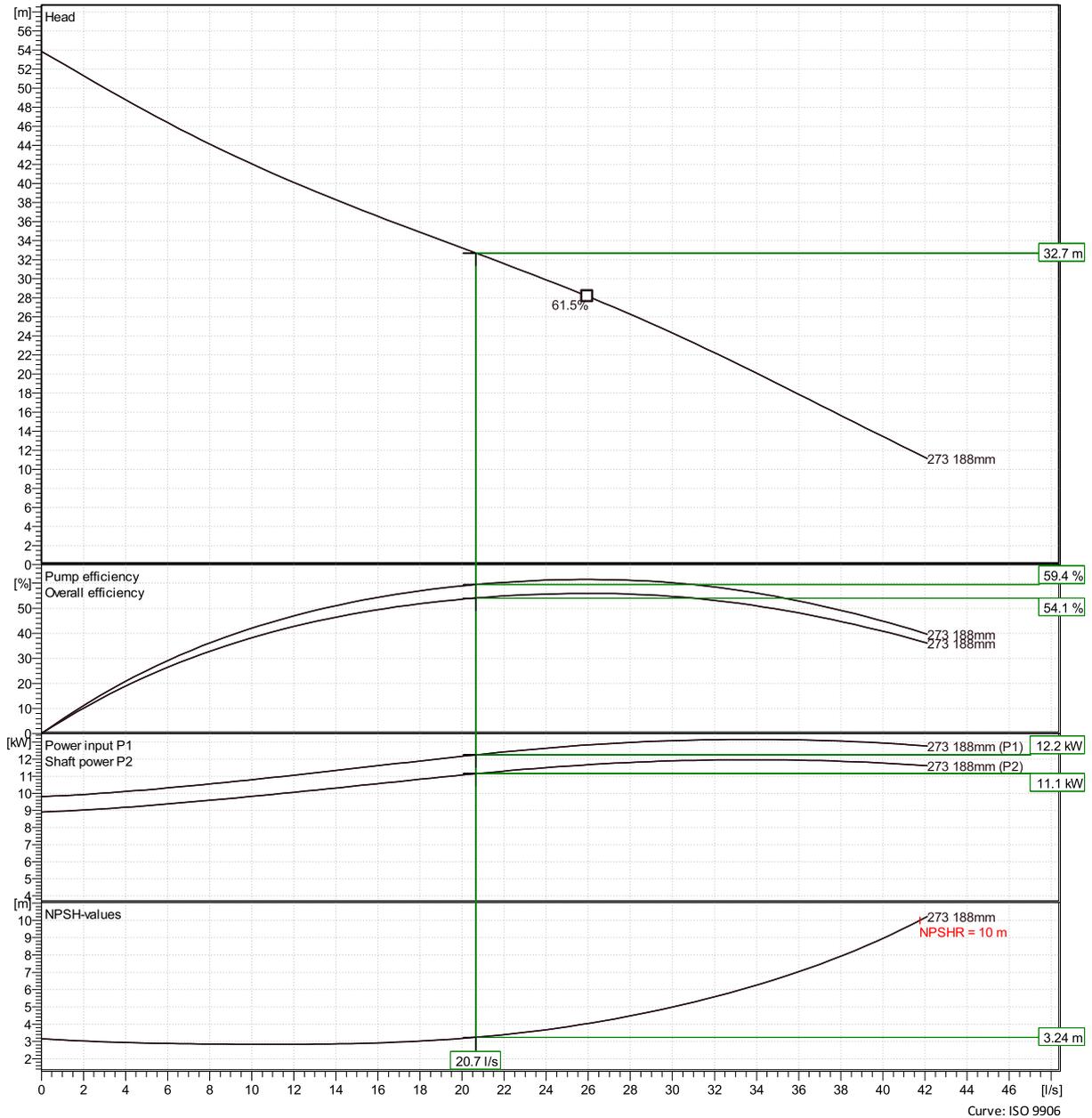
## Performance curve



### Duty point

**Flow** 20.7 l/s      **Head** 32.7 m

Curves according to: Water, pure 4 °C, 999.9 kg/m<sup>3</sup>, 1.569 mm<sup>2</sup>/s



<b>Project</b>		<b>Created by</b>	Kobus Steyn
<b>Block</b>	0	<b>Created on</b>	11/11/2021
		<b>Last update</b>	11/11/2021

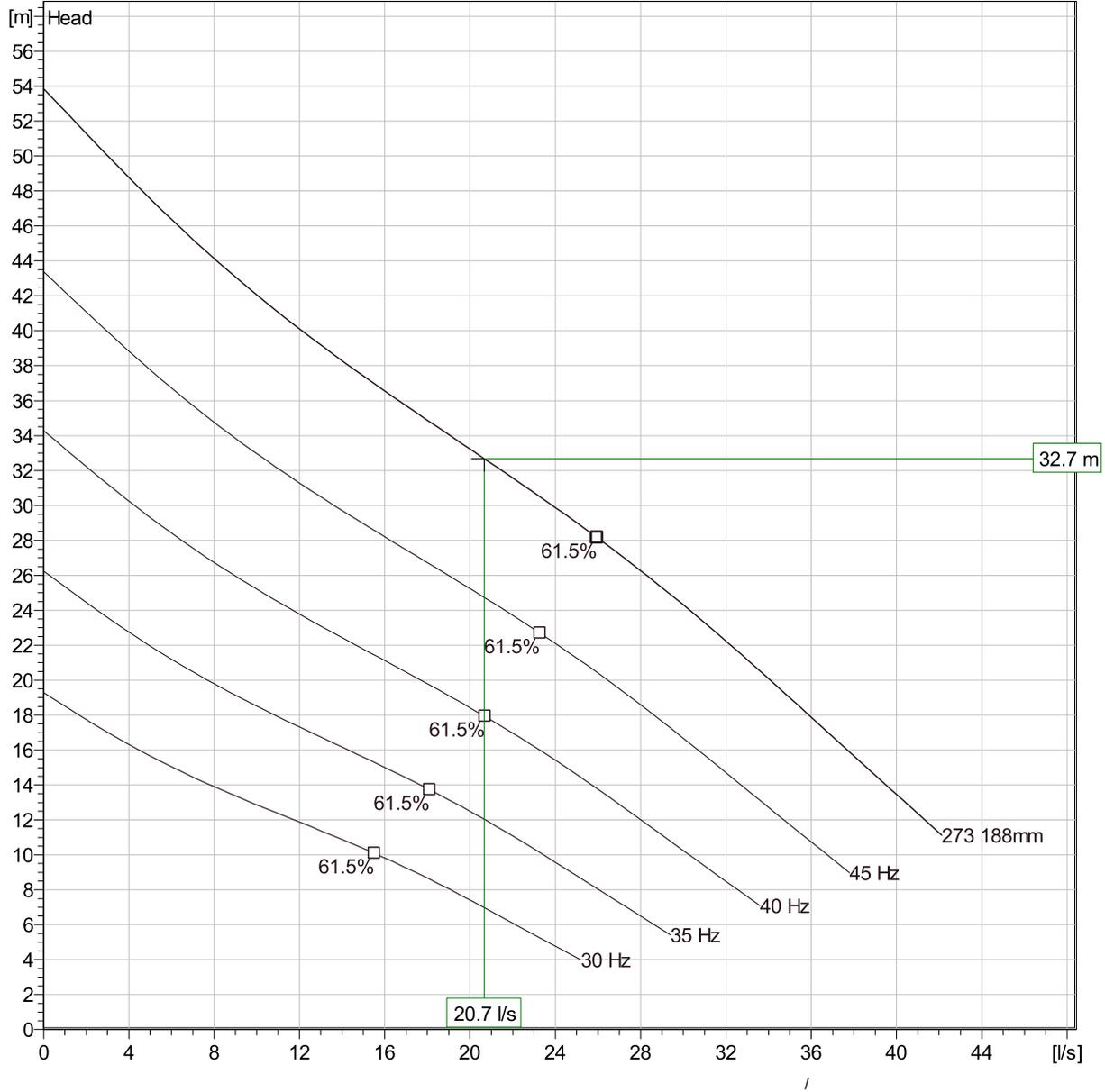
Curve: ISO 9906

# NP 3153 SH 3~ 273

## Duty Analysis



Curves according to: Water, pure [100%] ; 4°C; 999.9kg/m<sup>3</sup>; 1.569mm<sup>2</sup>/s



### Operating characteristics

Pumps / Systems	Flow l/s	Head m	Shaft power kW	Flow l/s	Head m	Shaft power kW	Hydr. eff.	Spec. Energy kWh/m <sup>3</sup>	NPSHre m
1	20.7	32.7	11.1	20.7	32.7	11.1	59.4 %	0.165	3.24

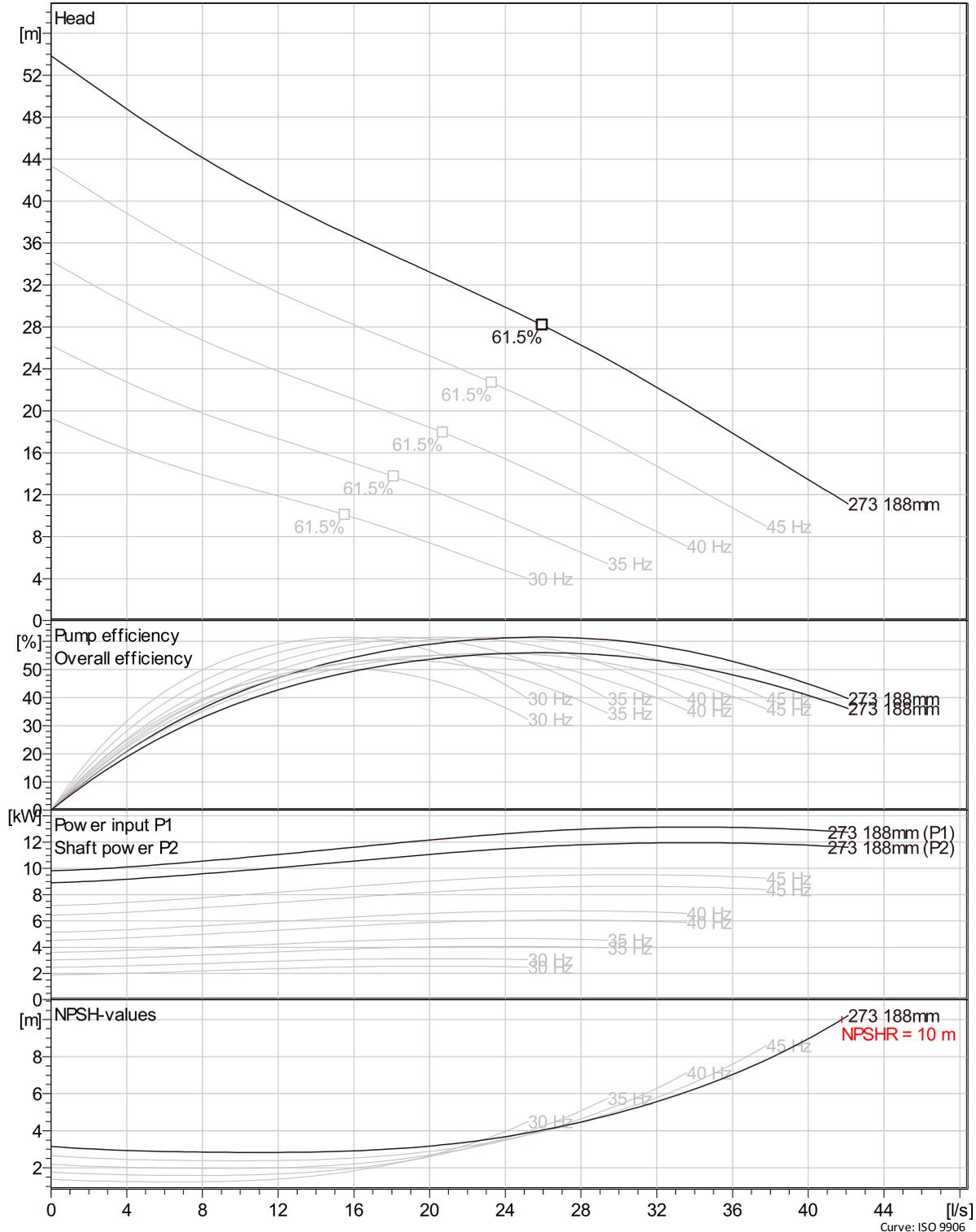
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<b>Block</b>	<b>Created on</b>	11/11/2021
	<b>Last update</b>	11/11/2021

# NP 3153 SH 3~ 273

## VFD Curve



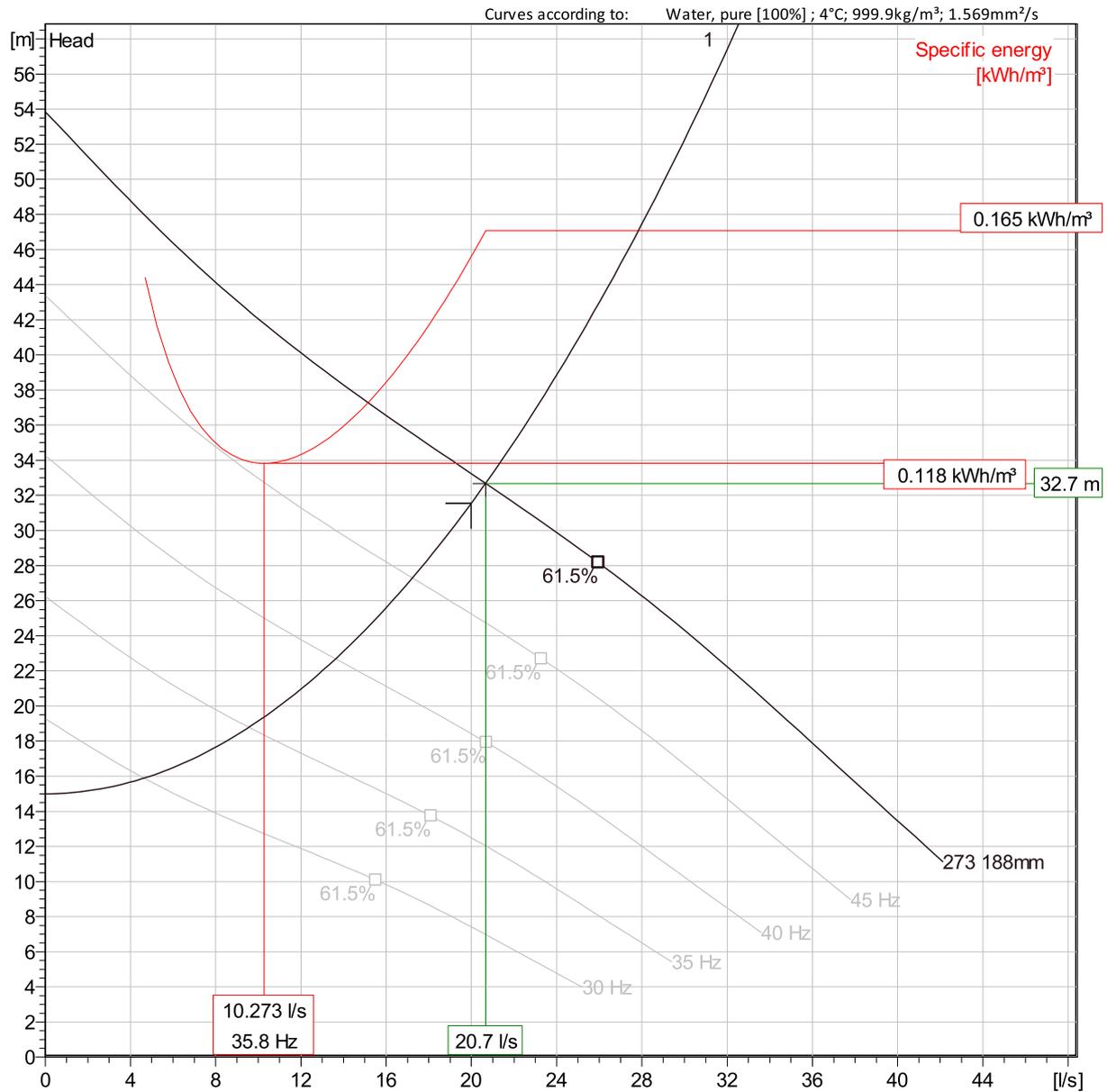
Curves according to: Water, pure, 4 °C, 999.9 kg/m<sup>3</sup>, 1.569 mm<sup>2</sup>/s



Project		Created by	Kobus Steyn	
Block	0	Created on	11/11/2021	Last update 11/11/2021

# NP 3153 SH 3~ 273

## VFD Analysis



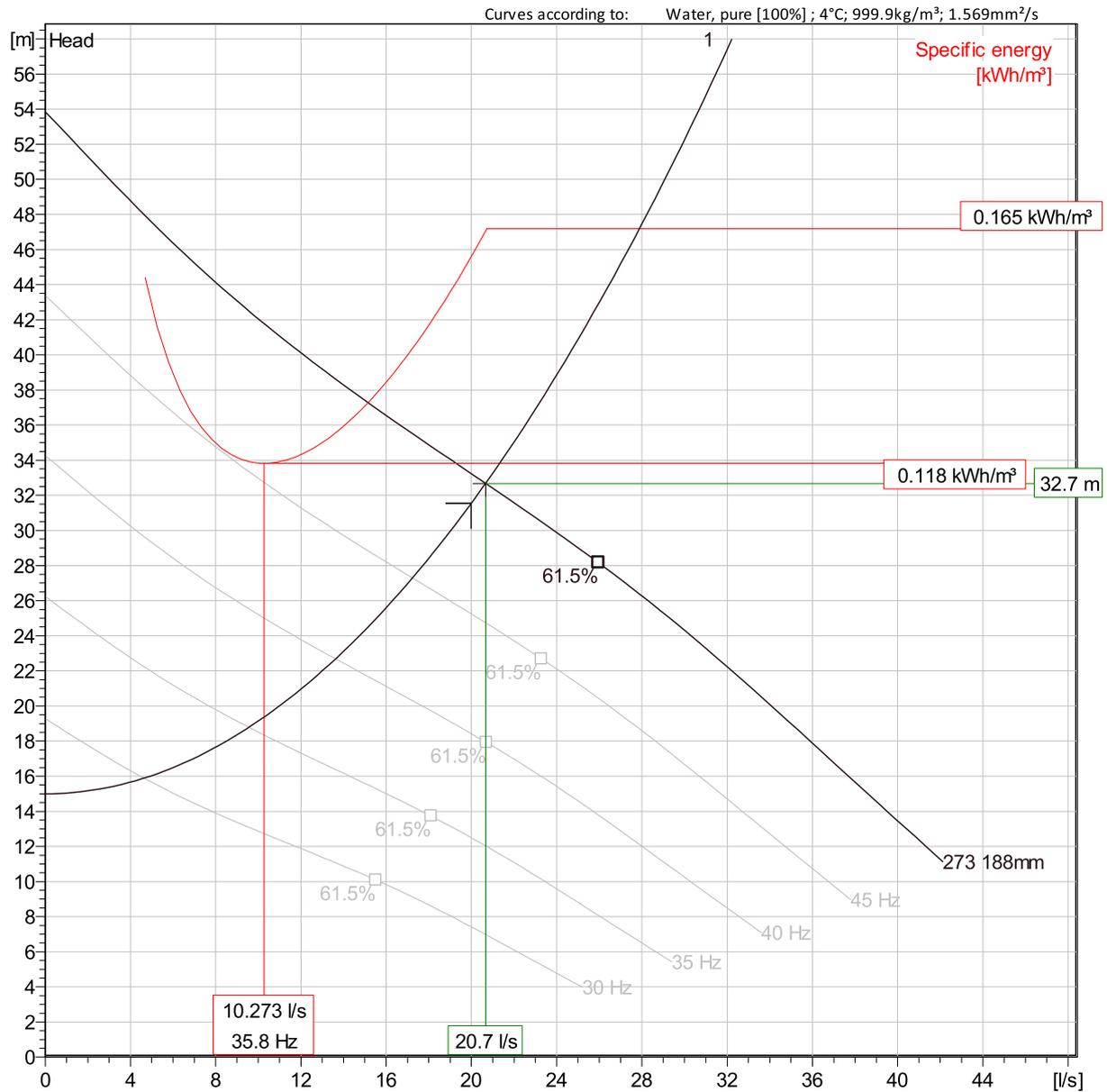
### Operating Characteristics

Pumps / Systems	Frequency	Flow l/s	Head m	Shaft power kW	Flow l/s	Head m	Shaft power kW	Hydr. eff.	Specific energy kWh/m <sup>3</sup>	NPSHre m
1	50 Hz	20.7	32.7	11.1	20.7	32.7	11.1	59.4 %	0.165	3.24
1	45 Hz	17.3	27.4	7.97	17.3	27.4	7.97	58.2 %	0.141	2.62
1	40 Hz	13.7	22.7	5.46	13.7	22.7	5.46	55.8 %	0.125	2.07
1	35 Hz	9.61	18.8	3.51	9.61	18.8	3.51	50.5 %	0.119	1.61

<b>Project</b>		<b>Created by</b>	Kobus Steyn
<b>Block</b>	0	<b>Created on</b>	11/11/2021
		<b>Last update</b>	11/11/2021

# NP 3153 SH 3~ 273

## VFD Analysis



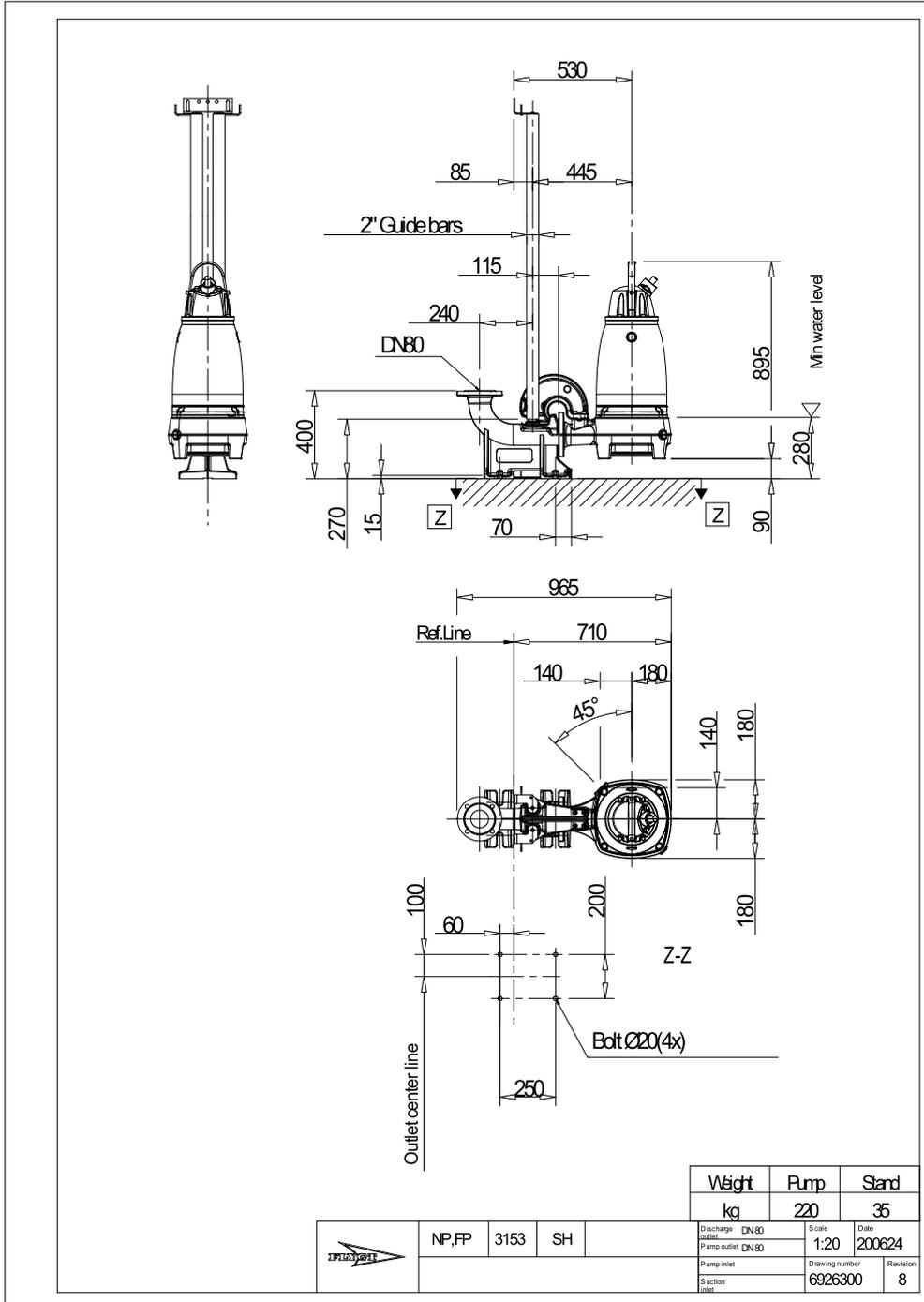
### Operating Characteristics

Pumps / Systems	Frequency	Flow l/s	Head m	Shaft power kW	Flow l/s	Head m	Shaft power kW	Hydr. eff.	Specific energy kWh/m <sup>3</sup>	NPSHre m
1	30 Hz	4.7	15.9	2.06	4.7	15.9	2.06	35.6 %	0.155	1.26

Project		Created by	Kobus Steyn		
Block	0	Created on	11/11/2021	Last update	11/11/2021

# NP 3153 SH 3~ 273

Dimensional drawing



Weight	Pump	Stand
kg	220	35

	NP,FP	3153	SH	Discharge outlet: DN 80	Scale: 1:20	Date: 200624
				Pump outlet: DN 80		
				Pump inlet	Drawing number: 6926300	Revision: 8
				Suction inlet		

Project	0	Created by	Kobus Steyn
Block	0	Created on	11/11/2021
		Last update	11/11/2021

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## Appendix D – On-Site Treatment Details



Smith & Loveless Inc.



*Delivering the Best Experience... Packaged for You.*

# The MBR Packaged for You...



## Performance with Smart Automation

- Achieve efficient treatment for high quality effluent and reuse
- Automation features include decanting and chemical cleaning
- Color touchscreen PLC controls offer intuitive monitoring & control

## Easiest Operation & Maintenance of all MBRs

- Infrequent & simplest membrane cleaning of any MBR
- Easily accessible PLC, electrical & process components
- No internal mechanical pumps eliminate O&M tasks & costs

## Robust System Design

- Quality-controlled manufacturing with stainless steel components
- Flat-sheet membrane construction for less breakage & longer life
- Pre-wired, compact models ideal for shipping & site requirements

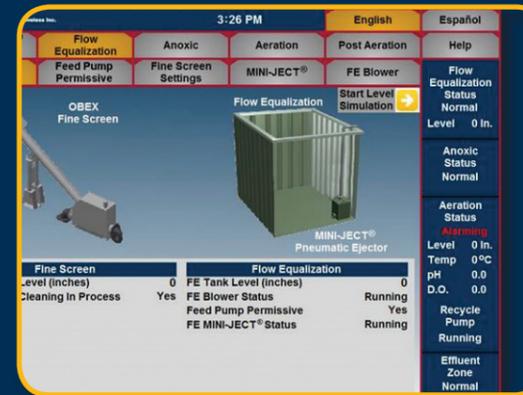
## Creating Value for You

- Superior total cost of ownership with simplified O&M
- Best Available Technology: achieves water reuse quality effluent
- Single-source support comes from company with 70+ years

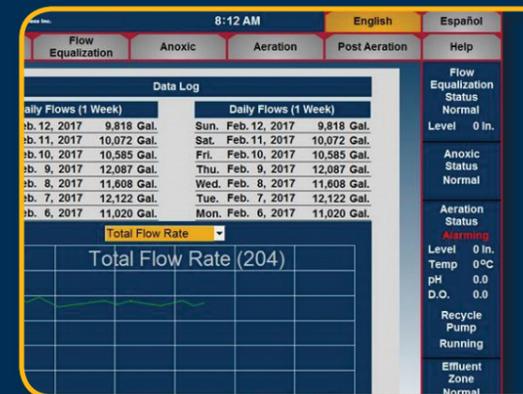
From the Innovator in operator-friendly packaged treatment systems, S&L delivers to you the best available MBR technology for Operation and Maintenance and Total Cost of Ownership.

## Sample Screenshots

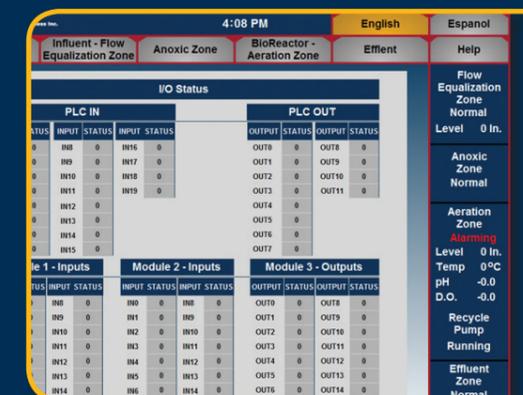
[Entire screen not displayed here]



System Overview



Data Log



I/O Status



## Main Features

- 9.7" (24.6 cm) 65K-Color TFT LCD Touch Screen HMI
- PLC/Microprocessor-Based Controller
- NEMA 4 Rated when Installed in Enclosure
- UL Certified
- Protected by Surge Protective Device (SPD)
- English/Spanish Toggle
- More than 15 Different Screen Selections
- Data, Maintenance, and Alarm Logging
- Complete "Help" Menu and Support Screens



## RemoteView™ Cloud Services through QUICKSMART™

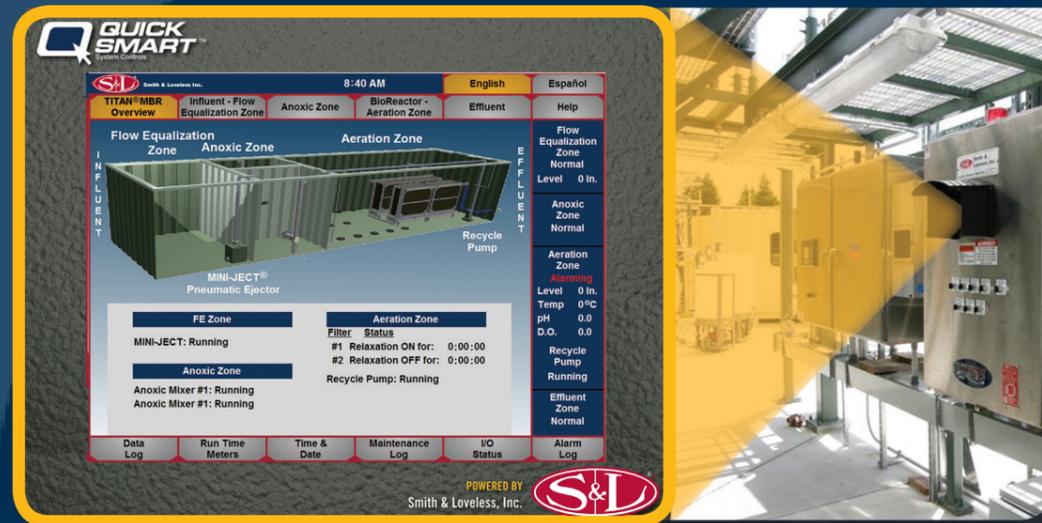
Gain remote access monitoring and troubleshooting services with RemoteView™ from S&L. We are here to help you make owning and operating an MBR the easiest of any

## Intuitive PLC Controls

featuring



- Superior Graphics
- Easy-to-Navigate
- Remote Automation



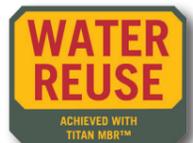
Delivering simplified operation yet powerful TITAN MBR™ control, QUICKSMART™ System Controls provide unparalleled ability to monitor and adjust all of your treatment system functions, including:

- Troubleshooting** support comes standard with new I/O Status screen that displays controller digital and analog I/O status.
- Maintenance Log** - Displays recommended O&M instructions and makes suggestions based on actual system operation.
- Automated Decanting** - Automatic sludge storage decanting airlift with timer controlled by QUICKSMART™ PLC with HMI operator adjustment. Air to sludge storage zone is shut down automatically before decanting airlift runs.
- RAS Automation** - Adjusts the recycle LIQUIDLIFT™ [when anoxic zones are present] to accommodate lower flow conditions to maintain high levels of nitrification.
- Dual-language toggle** provides control screens fully in Spanish and English with a simple toggle button.

## System Overview



California Title 22 Compliant



### Achieve Superior Effluent Quality

BOD:	< 3 mg/l
TSS:	< 1 mg/l
Turbidity:	< 0.2 NTU
TN:	< 3 mg/l*
NH <sub>3</sub> :	< 1 mg/l
TP:	< 0.05 mg/l*

\* achievable with optional process selections

### S&L Flat-Plate Membrane Data [Typical]

Type:	Submerged, PVDF+PET Flat-Plate
Design Flux:	13 gpd/sf [22.1 l/mh]
Pore Sizing:	0.08 microns [MF]
TMP Range:	[Trans Membrane Pressure] 0.50 - 2.00 psi [35 - 138 mB]
Cleaning:	In-Place; Semi-annual cycle**; 4 hrs. ** depending upon the influent
<b>Flow:</b>	<b>5,000 gpd - 0.1 MGD / 19 cmd - 378 cmd</b>

### Standard Systems

Each American factory-built TITAN MBR™ System includes robust, epoxy and polyurethane coated S&L V-Crimp tankage, configured process and MBR zones with S&L flat-plate Membranes, automatic fine screening (if selected), stainless steel internal components, pre-wired instrumentation, and QUICKSMART™ Touchscreen PLC Controls. The result provides best-available MBR technology with superior O&M ease.

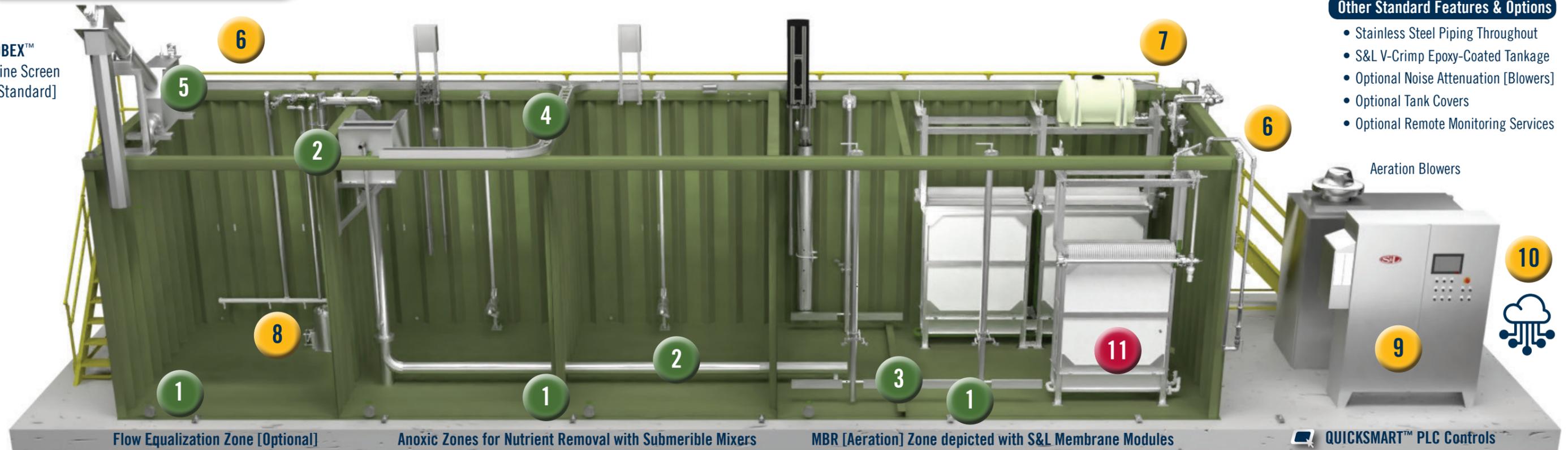
### Featured Options

- Enhanced Remote Monitoring
- Process Instrumentation
- Zones for Enhanced Nutrient Removal
- Tank Covers / Weatherization Packages
- Skid-mounted Chemical Cleaning Tank
- Covers for Instrumentation
- Aluminum or 316 Stainless Steel Cable Trays

## System Diagram & Features

Designed with robust stainless steel piping, smart automation and O&M cost-saving features, **TITAN MBR™** delivers the best in MBR experience.

**OBEX™**  
Fine Screen  
[Standard]



### Other Standard Features & Options

- Stainless Steel Piping Throughout
- S&L V-Crimp Epoxy-Coated Tankage
- Optional Noise Attenuation [Blowers]
- Optional Tank Covers
- Optional Remote Monitoring Services

### System Process & Construction Features

#### 1 Flexible Process Zones, Configured

**TITAN MBR™** comes configured to meet your effluent goals. Optional Flow Equalization, Anoxic & Sludge Storage Zones complement the MBR Zone. California Title 22 compliant, achieving water reuse.

#### 2 Automatic Anoxic Recycle System

Adjustable recycle stainless steel **LIQUIDLIFT™** accommodates lower flow conditions to maintain high levels of nitrification. Automatically controlled by the PLC with HMI operator input.

#### 3 Robust, Efficient Aeration

Stainless steel, medium-bubble aeration lowers operating costs while eliminating the fouling and maintenance costs associated with fine bubble type diffusers.

#### 4 Smart Wire Management System

Factory-installed and strategically located instrumentation and cable wireways minimize field wiring for easier installation. Optional instrumentation covers [shown above] are available.

#### 5 Simple, Automatic Fine Screening

Any **TITAN MBR™** model with Flow Equalization comes standard with integral **OBEX™** fine screening.

### Operation & Maintenance Features

#### 6 Safe & Easy O&M Access [Factory-Supplied]

S&L stairway access to walkway for easy O&M. All maintenance tasks can be safely and comfortably accomplished from here—protected by OSHA standard 42" high [106 cm] safety railing.

#### 7 Easy, Infrequent Membrane Cleaning

Membrane clean-in-place [CIP] system, typically conducted semi-annually for less than 4 hours, features easy to access tankage for feed and spent chemicals.

#### 8 Influent Transfer Eliminates Pump O&M

S&L **MINI-JECT™** influent transfer with no moving parts eliminates need for mechanical pumps and associated maintenance & replacement costs. Provides constant flow regardless of flow level.

#### 9 QUICKSMART™ PLC Touchscreen Ease

**QUICKSMART™** System Controls provide unparalleled ability to monitor and adjust all of your treatment system functions with a highly intuitive, easy-to-navigate touchscreen PLC interface.

#### 10 RemoteView™ Cloud Remote Monitoring

Cloud-based **RemoteView™** monitoring services are available from Smith & Loveless Inc. We are here to help you!

### S&L Flat-Plate Membrane Features

#### 11 Robust Submerged S&L Flat-Plate Membranes [MBR Zone]

**TITAN MBR™** Flat-Plate Membranes (MF) maintain high permeability and flux rates even at peak-day rates. They stack within a fully submerged module inside the aeration zone. Transmembrane pressure created by gravity drives the flow through the membranes. Clean water discharges while blocked solids remain in the aeration zone. Diffusers beneath the module scour the membranes while also providing air supply to the bacteria. Chemical cleaning occurs efficiently in-place—typically on a semi-annual basis—with simple chemical injection. No permeate pumps are required, saving energy and maintenance compared to most other MBR systems.

#### Compare Submerged S&L Flat-Plate Membranes vs. Hollow-Fiber & Other Types

- Lower fouling rate because of better air scour with the flat sheet
- Cleaned in place; no need to remove membranes
- Less chemicals needed to clean
- Less time to clean
- No breakage issues; more durable
- No issues with stringy solids like hair
- No backwash or back pulse required
- No air integrity testing or pinning of fibers

*Achieves Title 22 Water Reuse*

<b>Type:</b>	Submerged, PVDF+PET Flat-Plate
<b>Design Flux:</b>	13 gpd/sf [22.1 l/mh]
<b>Pore Sizing:</b>	0.08 microns [MF]
<b>Trans Membrane Pressure:</b>	0.50 - 2.00 psi [35 - 138 mB]
<b>Cleaning:</b>	In-Place; Semi-annual cycle; 4 hrs.



*Delivering the Best Experience...Packaged for You*

## Performance

TITAN MBR™ provides high oxygen transfer and a stable process tailored to your requirements, and is capable of achieving superior effluent quality and Title 22 approved water reuse.

## Easiest MBR O&M

Experience the best O&M of any MBR through quick component access, smart instrumentation, remote data monitoring, reduced process complexity, & streamlined [CIP] membrane cleaning.

## Robust Design

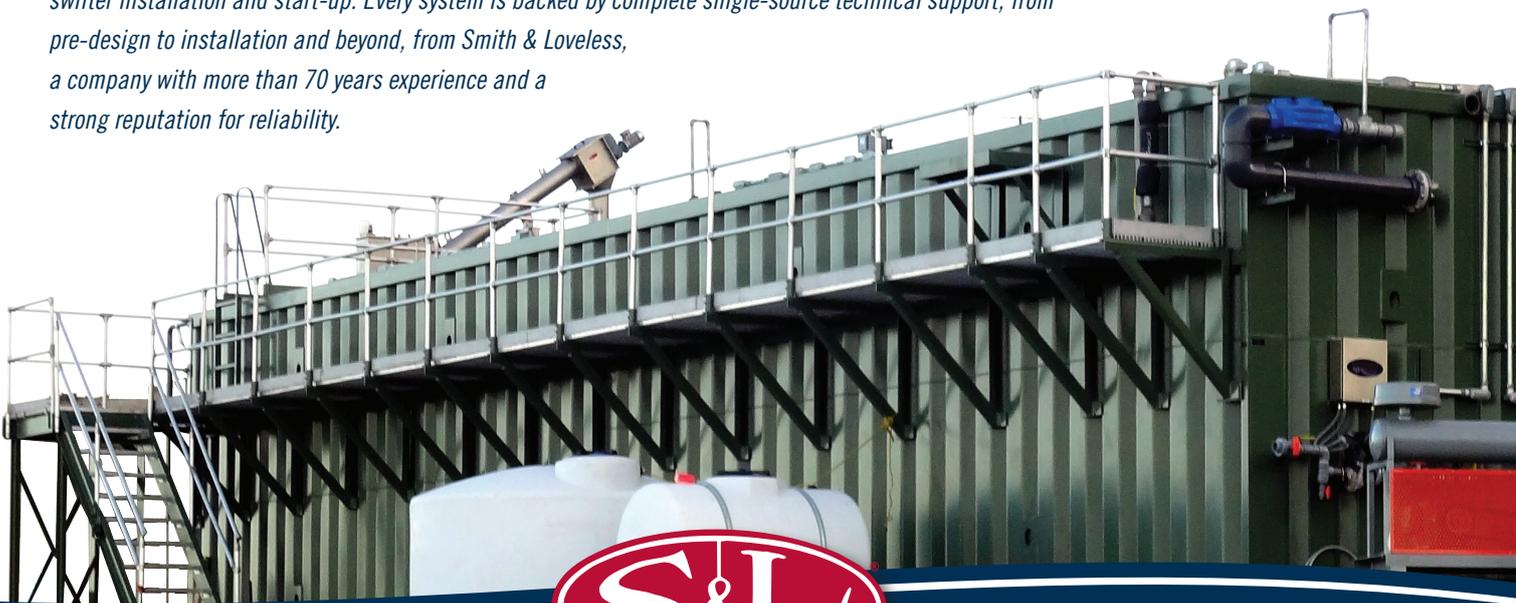
Rugged tank and flat-sheet membrane construction with expanded stainless-steel componentry and streamlined electrical design. Intuitive graphical touchscreen **QUICKSMART™** PLC provides easy control.

## Value

Increased energy efficiency [up to 30%] with updated process & automation & no permeate pumps. Backed by complete single-source technical support, from pre-design to installation and beyond.



*TITAN MBR™ arrives in compact factory-built system models now with significantly less field assembly for swifter installation and start-up. Every system is backed by complete single-source technical support, from pre-design to installation and beyond, from Smith & Loveless, a company with more than 70 years experience and a strong reputation for reliability.*



Smith & Loveless Inc.  
www.SmithandLoveless.com

Phone: (913) 898-5201  
Fax: (913) 888-2173

14040 Santa Fe Trail Dr.,  
Lenexa, KS USA 66215-1284

**AdvanTex**® Treatment Systems  
**AX-Max**™  
Manufactured by **Orenco Systems**®, Inc.



*This full-sized AdvanTex® AX-Max™ wastewater system was installed at a 50-site campground in the LaPine State Park, LaPine, Oregon, to handle design flows of 7,500 gpd (28.4 m<sup>3</sup>/day).*

## Decentralized Wastewater Treatment for Commercial Properties and Communities



814 Airway Avenue, Sutherlin, Oregon, USA 97479  
Toll-Free: 800-348-9843 • +1-541-459-4449 • [www.orenco.com](http://www.orenco.com)

### Applications:

- Municipal systems
- Subdivisions, apartments
- Golf course developments, resorts
- Manufactured home parks
- Parks, RV parks, campgrounds
- Schools, churches, businesses
- Rest areas, truck stops

# AdvanTex® AX-Max™ Treatment System

## Reliable, Energy-Efficient Wastewater Treatment



The Yakama Nations Housing Authority in Washington state added five AdvanTex® AX-Max units (background) to its ten AdvanTex AX-100 units, increasing the capacity of its wastewater system by 50%. Photo courtesy of Fextex Systems, Inc.

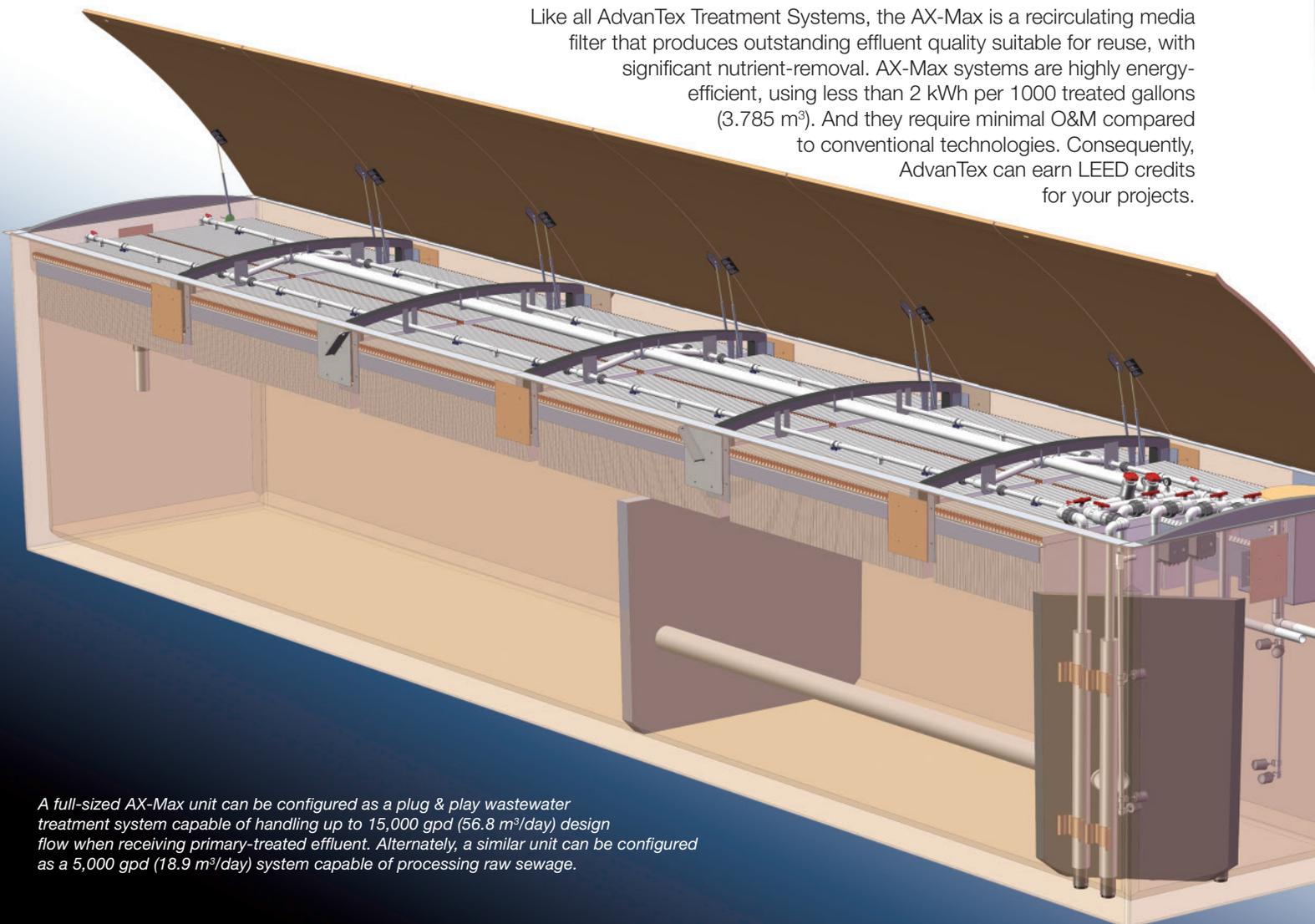
## Everywhere!

For more than 15 years, Orenco's AdvanTex® Treatment Systems have been providing reliable, energy-efficient wastewater treatment inside and outside the urban core. AdvanTex textile filter technology has been winning awards and coming out on top in field trials and demo projects, all over the world.

Orenco's newest product in the AdvanTex line is the AX-Max™: a completely-integrated, fully-plumbed, and compact wastewater treatment plant that's ideal for commercial properties and communities. It's also ideal for projects with strict discharge limits, limited budgets, and part-time operators.

## A Sustainable Solution for Wastewater Treatment

Like all AdvanTex Treatment Systems, the AX-Max is a recirculating media filter that produces outstanding effluent quality suitable for reuse, with significant nutrient-removal. AX-Max systems are highly energy-efficient, using less than 2 kWh per 1000 treated gallons (3.785 m<sup>3</sup>). And they require minimal O&M compared to conventional technologies. Consequently, AdvanTex can earn LEED credits for your projects.



A full-sized AX-Max unit can be configured as a plug & play wastewater treatment system capable of handling up to 15,000 gpd (56.8 m<sup>3</sup>/day) design flow when receiving primary-treated effluent. Alternately, a similar unit can be configured as a 5,000 gpd (18.9 m<sup>3</sup>/day) system capable of processing raw sewage.

# AdvanTex® AX-Max™ Treatment System



## Set, Plumb, Wire, and Go

The AX-Max is pre-plumbed and easy to install, so AX-Max projects can meet the tightest deadlines. The entire system — including treatment, recirculation, and discharge — is built inside an insulated fiberglass tank that ranges from 14-42 feet (4.3-12.8 m) in length. AX-Max units can be installed above-ground — for maximum versatility in temporary or variable-flow situations — or in-ground. They can also be installed individually or in multi-tank arrays, treating up to 1 MGD (3,800 m<sup>3</sup>/day).

## For Every Climate and Condition

AX-Max systems provide excellent treatment anywhere, and they have been installed all over the world. For example, AX-Max systems have been installed at Malibu's famous beach parks and New Zealand's Glendhu Bay campground. Several more were installed in Soyo, Africa, to serve a new hospital and school. Other AX-Max systems have been installed on top of Alaska's frozen tundra and St. Lucia's volcanic rock. Still more have been installed in mining camps from Alberta to Texas and, in the Midwest, at a U.S. Department of Defense demo site.



## Benefits

- Containerized, fully-plumbed
- Capable of meeting stringent permit limits
  - ~ Reuse-quality effluent
  - ~ Significant reductions in ammonia, total nitrogen
- Compact and versatile
- Above-ground or in-ground installation
- Easy to set
- Simple to operate
- Low energy usage: <2 kWh per 1000 treated gal. (<2 kWh per 3.785 m<sup>3</sup>)\*  
\* When treating domestic waste



### Textile Treatment Media

The treatment medium is a uniform, engineered textile. AdvanTex textile is easy to clean and allows loading rates as high as 50 gpd/ft<sup>2</sup> (2000 L/day/m<sup>2</sup>) with primary-treated influent.



### Effluent Distribution

High-quality, low-horsepower pumps micro-dose the treatment media at regular intervals, and proprietary spin nozzles efficiently distribute the effluent, optimizing treatment.



### Telemetry Controls

Orenco's telemetry-enabled control panels use a dedicated phone line or ethernet connection, ensuring 24/7 monitoring and real-time remote control.

# AdvanTex® AX-Max™ Treatment System

## Carefully Engineered by Orenco

Orenco Systems has been researching, designing, manufacturing, and selling leading-edge products for small-scale wastewater treatment systems since 1981. The company has grown to become an industry leader, with about 300 employees and 300 points of distribution in North America, Australasia, Europe, Africa, and Southwest Asia. Our systems have been installed in more than 70 countries around the world.

Orenco maintains an environmental lab and employs dozens of civil, electrical, mechanical, and manufacturing engineers, as well as wastewater treatment system operators. Orenco's technologies are based on sound scientific principles of chemistry, biology, mechanical structure, and hydraulics. As a result, our research appears in numerous publications and our engineers are regularly asked to give workshops and trainings.



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[www.orenco.com](http://www.orenco.com)

ABR-ATX-MAX-1  
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Orenco Systems®, Inc.

## Project Summary



### Point Dume State Beach and Preserve, Southern California

In spring, 2011, Los Angeles County needed to quickly upgrade restrooms at Malibu's Point Dume State Beach in time for the long — and busy — Memorial Day weekend.

The county's engineer specified three AX-Max units, one for each restroom, and all three were installed in a matter of days. The small footprint of this configuration saved the county valuable space for visitor parking. After disinfection, the treated effluent is dispersed right into the sand. Point Dume is part of a large-scale upgrade of L.A. County beach parks, virtually all of which include AdvanTex Treatment Systems of various sizes and configurations.



### Fully Supported by Orenco

AdvanTex Treatment Systems are part of a comprehensive program that includes ...

- Designer, installer, and operator training
- Design assistance, technical specifications, and plan reviews
- Installation and operation manuals
- Lifetime technical support

Distributed by:

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## Appendix E – Engagement Information



7 June 2021

**WOODS**

**Euan Williams**

**Watercare application CON-73500**

Dear Euan,

Thank you for your application. This letter responds to your request for information on wastewater and water servicing of the proposed private Plan Change development at Heights Rd Pukekohe – Light industrial lots.

We have undertaken a high-level assessment for the proposed development. Our comments are set out below.

**Water Supply**

The 300mm watermain along Paerata Road capacity is currently servicing the live zone land to the north. While the 300mm watermain has been sized to cater for a wider population in northern Paerata, its current capacity is limited by constraints in the Pukekohe township and resilience considerations. Therefore, there is no available capacity for this development at this time. Watercare is currently reviewing the water supply servicing for the area, but this review has not yet been completed.

It is likely that significant new water infrastructure will be required to service the proposed development. Some of this new infrastructure is likely to be at the developer's cost.

**Wastewater**

There are capacity constraints downstream. These include:

- Capacity constraints at the Franklin Road pump station. Watercare is currently planning to address this constraint with the construction of a new transmission pump station (Isabella Pump Station). This Pump Station is currently in the design phase and is planned for completion in 2024.
- Local network upgrades downstream of the development.

Transmission upgrades to cater for growth up to the development levels provided for in the Unitary Plan are likely to be carried out by Watercare. Any required upgrades of the local network will be at the developer's cost.

We also understand that the existing Pump Station and rising main at the development site are private. If a new pump station is proposed to service this area, the pump station design must be designed to cater for the wider catchment area.

The assessment is at the *time of this letter and is just for your information based on the information provided*. The timing of the development is critical and future upgrade requirements will be assessed by Watercare in more detail under the Resource Consent (RC) stage and / or engineering plan approval process.

This review does not constitute resource consent or engineering plan approval. You will need to apply to Auckland Council and submit these documents with your consent application.

If you have any questions please contact the Connections Team via [connections@water.co.nz](mailto:connections@water.co.nz) or the Contact Centre on 09 442 2222 and select option 4.

Yours faithfully,

Shahram Morteza-Nia  
Development Engineer, Developer Services  
Watercare Services Limited

Watercare  
- Ilze Gotelli, head of Major Developments

Woods  
Colin Dryland – Senior Associate Engineer

W-REF: P18-088  
20 April 2021

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## Watercare Infrastructure Assessment for Plan Change

### 9, 33 and 49 Heights Road, Paerata

Dear Ilze,

The following preliminary infrastructure assessment relates to a Proposed Plan Change to rezone 9, 33 and 49 Heights Road, Paerata from Future Urban to Light Industry.

The site currently comprises established light industrial activities associated with The Tractor Centre and ancillary services.

The plan change will initiate further development of the site which is proposed to occur in two stages as indicated on the plan in **Attachment 1**:

- 1) Stage 1 includes modifications to the existing tractor centre building and two recently consented industrial buildings. The buildings are consented and approved, and are considered Dry Industry uses in terms of WSLCOP.

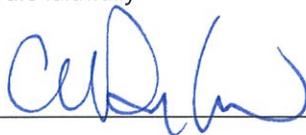
We have summarised the anticipated flows / demands from Stage 1 in **Attachment 2**. It will take over a year to construct the new buildings and renovate the existing building. Water supply is proposed via the existing on-site bore, and wastewater is proposed to flow to Franklin Road via the existing private pump station and rising main.

The plan change and tenanted buildings will require access to water in replacement of the bore. The site has an existing public water connection which will be utilised. Once the new buildings are constructed, there will be an increase in wastewater flows to Franklin Road. On-site wastewater and water storage options are available to meet any shortfall in network servicing ability.

- 2) Stage 2 includes the development of additional 'dry industrial' buildings on the rear portion of the site. Water demand and wastewater flows are indicated in **Attachment 2**. The approval for plan change can be contingent upon network upgrades within a timeframe deemed reasonable by our client and WSL.

We seek the opportunity to discuss Stage 1 and 2 further with Watercare; specifically the method to gain support for the Plan Change to enable the formalisation of the existing site use by way of Plan Change and the timeline for infrastructure upgrades to enable Stage 2. For completeness, the WSL enquiry form is included in **Attachment 3**.

Yours faithfully



---

Colin Dryland

*Senior Associate Engineer*

---

**Attachment 1: Site Development Plan**



STAGE 1.

STAGE 2

HEIGHTS ROAD

PAERATA ROAD

62 DP 170647

60.5

61

12

33

2,230 m<sup>2</sup>

Building 2  
1,880 m<sup>2</sup>  
FPL 51

Building 5  
1,300 m<sup>2</sup>  
FPL 47

Building 8  
1,000 m<sup>2</sup>  
FPL 49

Building 1  
1,000 m<sup>2</sup>  
FPL 57

Building 4  
1,050 m<sup>2</sup>  
FPL 50

Building 3  
1,000 m<sup>2</sup>  
FPL 52

Building 7  
600 m<sup>2</sup>  
FPL 50

Building 6  
630 m<sup>2</sup>  
FPL 51

225 CONC

600 CONC

300 CONC

225 CONC

225 CONC

225 CONC

225 CONC

300 DE

300 DE

300 DE

300 DE

Red - existing (S1)

Blue - Approved (S1)

Orange - proposed (S2)

LOT 1 DP 66575  
44996

60.5

1173

46.5

47

1 DP 36588

RL57

RL47

RL48

LOT 2 DP 109824  
12830

LOT 1 DP 109824  
14530

---

**Attachment 2: Anticipated flows/demand**

P18-088 Heights Road, Paerata - Tractor Centre Plan Change  
 Water and Wastewater Development Assessment

Calculations by: S.P.  
 Date: 15/04/2021  
 Reviewer: C.D.

	Design routine peak flow ( L/s)	Self-cleansing design flow (L/s)	Peak Design flow (L/s)
<b>Wastewater</b>			
<b>Stage 1</b>			
Existing	0.14	0.69	0.92
Proposed (Approved)	0.22	1.08	1.45
<b>Stage 2</b>			
Proposed	0.44	2.20	2.95
Total	0.79	3.97	5.32

**Building Areas**

Stage 1 Existing	2641 m2
Stage 1 Approved	4146 m2
Stage 2 Proposed	8460 m2

<b>Water</b>			
<b>Stage 1</b>			
Existing	0.14		0.28
Proposed (Approved)	0.22		0.43
<b>Stage 2</b>			
Proposed	0.44		0.88
Total	0.79		1.59

**Basis of Calculation**

Dry Industry  
 Light Industrial / Up to 2 Storeys  
 Routine Peak Daily Usage = 4.5 L/m<sup>2</sup>/d

---

**Attachment 3: WSL Enquiry Form**

**GENERAL ENQUIRY  
Infrastructure Assessment Form**

Date of Application	14/04/21	
Address of Development	9-49 Heights Road, Pukekohe	
Layout Plan of Proposed Development clearly showing:	<ul style="list-style-type: none"> <li>• Aerial photograph</li> <li>• Road names</li> <li>• Boundary of development</li> </ul>	
	<b>Description</b>	<b>Comment</b>
Current Land Use	Future Urban Zone	Residential (Single family dwellings) / Residential (Multi-unit dwellings) / Residential (Multi-storey apartment blocks) / Commercial / Industrial / Other (Please Specify)
Proposed Land Use	Light industry zone	
Total Development Area (Ha.)	5.35 ha	
Estimated Number of Residential Households (Consent & Ultimate)	15,247m <sup>2</sup> of new house (proposed & existing)	E.g. 12- storey apartment building with 4 units per storey is 48 residential households.

Refer to Water and Wastewater Code of Practice for Land Development and Subdivision Section 6 Water Supply

Water Supply Development Assessment		
Average and Peak Non-Residential Demand (L/s)	Routine 0.79 Peak 1.59	Watercare CoP
Average and Peak Non-Residential Demand (L/s)		Watercare CoP
Further Water Supply comments		

Refer to Water and Wastewater Code of Practice for Land Development and Subdivision Section 5 Wastewater

Wastewater Development Assessment		
Peak DWF and WWF Residential Design Flows (L/s)	Routine 0.79 Peak 5.37	Watercare CoP
Peak DWF and WWF Non-Residential Design Flows (L/s)		Watercare CoP
Further Wastewater comments		

*For internal Watercare use only*

<b>Date Application Received</b>	
<b>Application Ref No.</b>	
<b>Assigned Connections Engineer</b>	
<b>Prior Developer Correspondence with Watercare</b>	
<b>Neighbouring developments to consider in capacity assessment</b>	